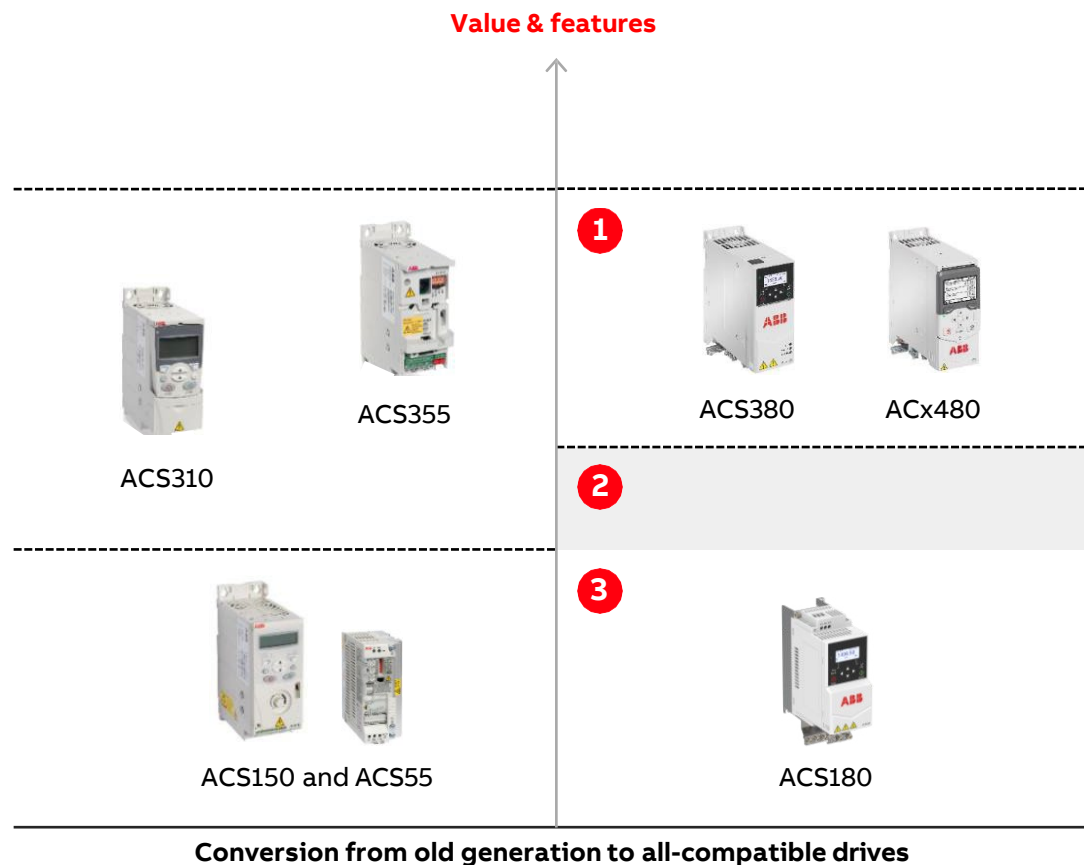
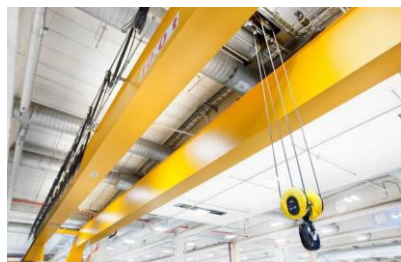


Micro & machinery drives basic conversion guide



New portfolio positioning is different compared to old portfolio

- 1 ACS310/55 - Demanding applications**
 - Conversion of ACS310 to ACx480 unless feature specific. Utilize ACS380.
 - Conversion of ACS355 to ACS380.
- 2 ACS310/55 - Non-demanding applications**
 - Conversion of ACS310/55 to ACS180 if features permit this.
- 3 ACS55/150 - All applications**
 - Replacing ACS150 with ACS180.
 - Conversion of ACS55 to ACS180 wherever possible.