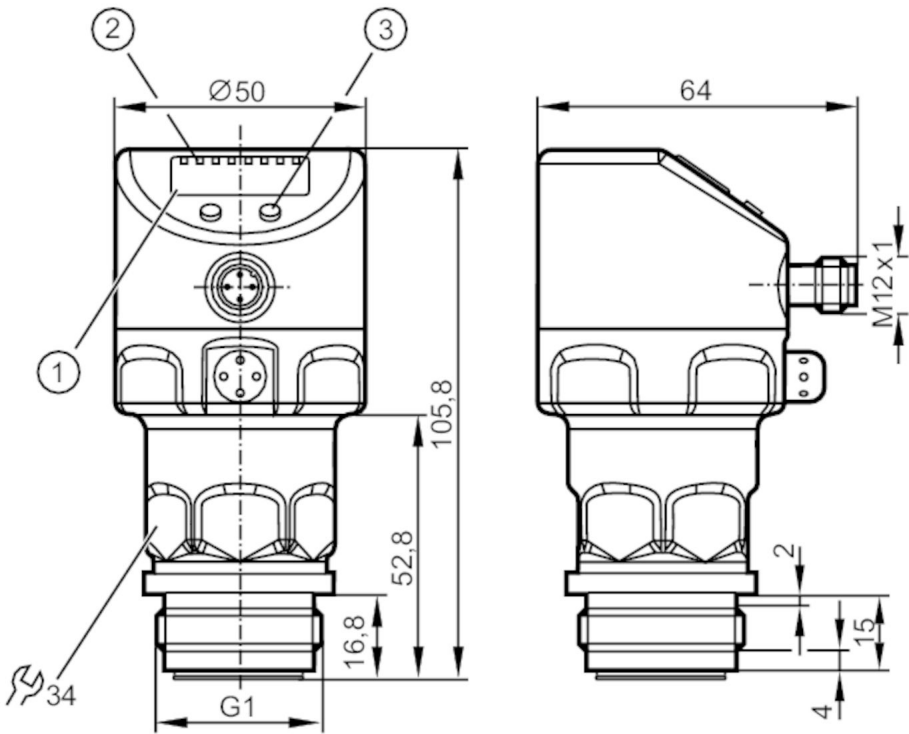




Flush pressure sensor with display

PI-025-REA01-MFRKG/US/ IP

Alternative articles: PI1703
When selecting an alternative article and accessories please note that technical data may differ!



- 1 alphanumeric display 4-digit
- 2 status LEDs
- 3 programming button

ACS CRN US LISTED EC 1935/2004 EHEDG Certified FCM Reg31

Product characteristics			
Number of inputs and outputs	Number of digital outputs: 2; Number of analogue outputs: 1		
Measuring range	-1...25 bar	-14.4...362.7 psi	-0.1....2.5 MPa
Process connection	threaded connection G 1 external thread Aseptoflex Vario		
Application			
Special feature	Gold-plated contacts		
Application	flush mountable for the food and beverage industry		
Media	viscous media and liquids with suspended particles; liquids and gases		
Medium temperature [°C]	-25...125; (145 max. 1h)		
Min. bursting pressure	350 bar	5075 psi	35 MPa
Pressure rating	100 bar	1450 psi	10 MPa
Vacuum resistance	-1000 mbar	-0.1 MPa	
Type of pressure	relative pressure; vacuum		
No dead space	yes		
MAWP for applications according to CRN [bar]	60		



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Electrical data			
Min. insulation resistance	[MΩ]	100; (500 V DC)	
Protection class		III	
Reverse polarity protection		yes	
Integrated watchdog		yes	
2-wire			
Operating voltage	[V]	20...32 DC	
Current consumption	[mA]	3.6...21	
Power-on delay time	[s]	1	
3-wire			
Operating voltage	[V]	18...32 DC	
Current consumption	[mA]	< 45	
Power-on delay time	[s]	0.5	
Inputs / outputs			
Number of inputs and outputs		Number of digital outputs: 2; Number of analogue outputs: 1	
Outputs			
Total number of outputs		2	
Output signal		switching signal; analogue signal; IO-Link; (configurable)	
Electrical design		PNP/NPN	
Number of digital outputs		2	
Output function		normally open / normally closed; (parameterisable)	
Number of analogue outputs		1	
Analogue current output	[mA]	4...20, invertible; (scalable)	
Short-circuit protection		yes	
Type of short-circuit protection		pulsed	
Overload protection		yes	
2-wire			
Max. load	[Ω]	300	
3-wire			
Max. voltage drop switching output DC	[V]	2	
Permanent current rating of switching output DC	[mA]	250	
Switching frequency DC	[Hz]	125	
Max. load	[Ω]	(Ub - 10 V) / 20 mA	
Measuring/setting range			
Measuring range	-1...25 bar	-14.4...362.7 psi	-0.1...2.5 MPa
Set point SP	-0.96...25 bar	-13.8...362.7 psi	-0.096...2.5 MPa
Reset point rP	-1...24.96 bar	-14.4...362.1 psi	-0.1...2.496 MPa
Analogue start point	-1...18.74 bar	-14.4...271.8 psi	-0.1...1.874 MPa
Analogue end point	5.24...25 bar	76.2...362.7 psi	0.524...2.5 MPa
In steps of	0.02 bar	0.3 psi	0.002 MPa



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Factory setting	SP1 = 6.24 bar	rP1 = 5.74 bar
	SP2 = 18.74 bar	rP2 = 18.24 bar
	ASP = 0.00 bar	AEP = 25.00 bar
	dAP = 0.06 s	dAA = 0.03 s

Accuracy / deviations

Switch point accuracy [% of the span]	< ± 0,2; (Turn down 1:1)
Repeatability [% of the span]	< ± 0,1; (with temperature fluctuations < 10 K; Turn down 1:1)
Characteristics deviation [% of the span]	< ± 0,2; (Turn down 1:1, linearity, incl. hysteresis and repeatability, limit value setting to DIN EN IEC 62828-1)
Linearity deviation [% of the span]	< ± 0,15; (Turn down 1:1)
Hysteresis deviation [% of the span]	< ± 0,15; (Turn down 1:1)
Long-term stability [% of the span]	< ± 0,1; (Turn down 1:1; per year)
Temperature coefficient zero point [% of the span / 10 K]	< ± 0,05; (0...70 °C)
Temperature coefficient span [% of the span / 10 K]	< ± 0,15; (0...70 °C)

Response times

Damping process value dAP [s]	0...30
Damping for the analogue output dAA [s]	0.01...99.99
2-wire	
Step response time analogue output [ms]	45
3-wire	
Min. response time of switching output (dAP) [ms]	3
Step response time analogue output [ms]	7

Interfaces

Communication interface	IO-Link	
Transmission type	COM2 (38,4 kBaud)	
IO-Link revision	1.0	
SIO mode	yes	
Required master port type	A	
Process data analogue	1	
Process data binary	2	
Min. process cycle time [ms]	2.3	
Supported DeviceIDs	Type of operation	DeviceID
	default	156

Operating conditions

Ambient temperature [°C]	-25...80
Storage temperature [°C]	-40...100



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Protection	IP 67; IP 68; IP 69K
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Tests / approvals

EMC	EN 61000-4-2 ESD	4 kV CD / 8 kV AD
	EN 61000-4-3 HF radiated	10 V/m
	EN 61000-4-4 Burst	2 kV
	EN 61000-4-5 Surge	0,5/1 kV
	EN 61000-4-6 HF conducted	10 V
Shock resistance	DIN IEC 68-2-27	50 g (11 ms)
Vibration resistance	DIN IEC 68-2-6	20 g (10...2000 Hz)
MTTF [years]	160	
Note on approval	factory certificate available as download at www.factory-certificate.ifm	

Mechanical data

Weight [g]	357.5
Housing	cylindrical
Dimensions [mm]	Ø 50 / L = 105.8
Materials	stainless steel (316L/1.4404); FKM; PTFE; PBT; PEI; PFA
Materials (wetted parts)	ceramics (99.9 % Al ₂ O ₃); stainless steel (316L/1.4435) surface characteristics: Ra < 0,4 µm / Rz = 4 µm; PTFE
Min. pressure cycles	100 million
Process connection	threaded connection G 1 external thread Aseptoflex Vario

Displays / operating elements

Display	Display unit	LED, green
	switching status	LED, yellow
	function display	alphanumeric display, 4-digit
	measured values	alphanumeric display, 4-digit
Display unit	bar; psi; MPa; % of the span	

Remarks

Pack quantity	1 pcs.
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Electrical connection

Connector: 1 x M12; coding: A; Contacts: gold-plated

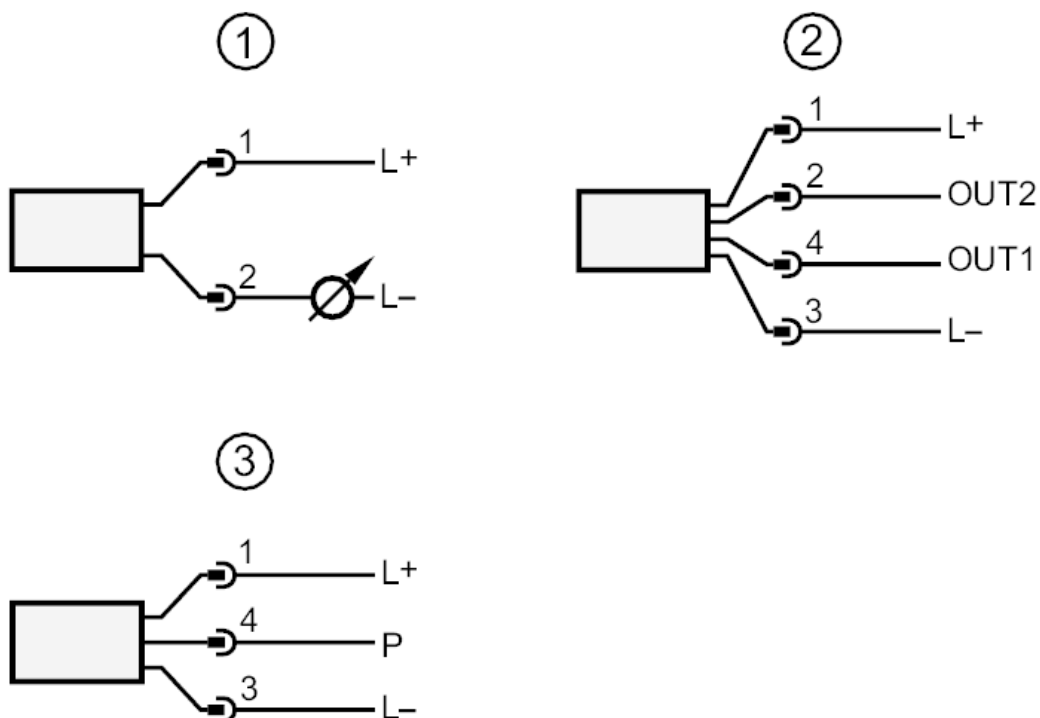




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Connection



- 1 connection for 2-wire operation
- 2 connection for 3-wire operation :
- OUT1 switching output
- OUT2 switching output
- analogue output
- 3 connection for IO-Link parameter setting (P = communication via IO-Link)