

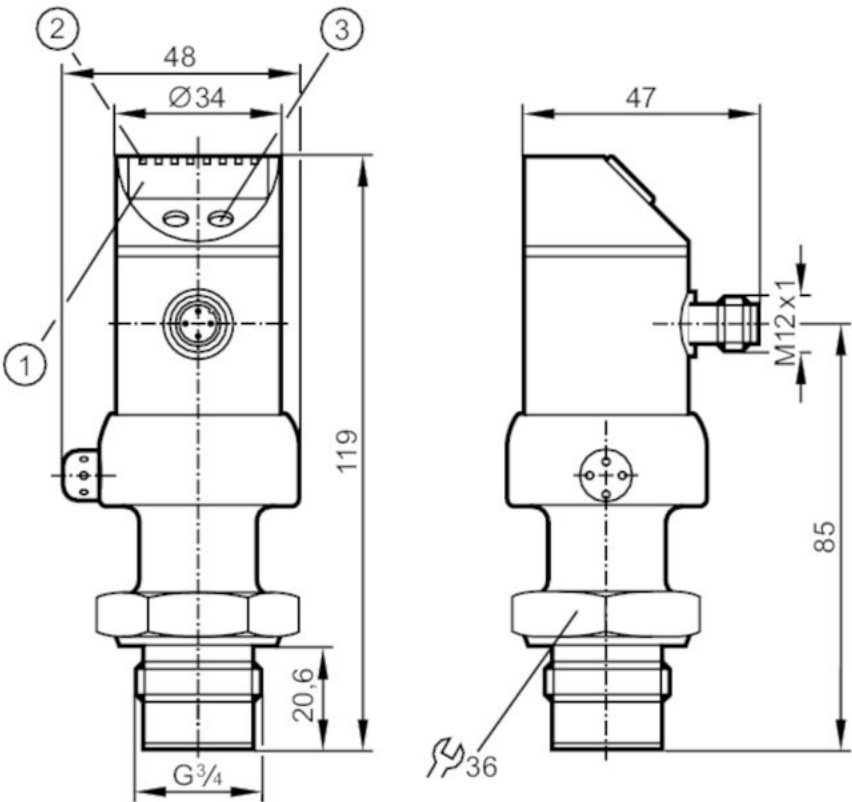


Flush pressure sensor with display

PI-025-REB34-QFRKG/US/ IP

phase-out article
Discontinuation date: 03/31/2024

Alternative articles: PM1503 + E30482 or PI1703
When selecting an alternative article and accessories please note that technical data may differ!



- 1 alphanumeric display 4-digit
- 2 LEDs Display unit / switching status
- 3 programming button



Product characteristics			
Number of inputs and outputs	Number of digital outputs: 2		
Measuring range	-1...25 bar	-14.4...362.7 psi	-0.1...2.5 MPa
Process connection	threaded connection G 3/4 external thread		

Application			
Special feature	Gold-plated contacts		
Application	flush mountable for the food and beverage industry		
Installation	freely rotatable housing 350°		
Media	viscous media and liquids with suspended particles; liquids and gases		
Medium temperature [°C]	-25...125; (145 max. 1h)		
Min. bursting pressure	200 bar	2900 psi	20 MPa
Pressure rating	100 bar	1450 psi	10 MPa
Type of pressure	relative pressure; vacuum		
No dead space	yes		



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Electrical data			
Operating voltage	[V]	18...32 DC	
Current consumption	[mA]	< 50	
Min. insulation resistance	[MΩ]	100; (500 V DC)	
Protection class		III	
Reverse polarity protection		yes	
Power-on delay time	[s]	0.5	
Integrated watchdog		yes	
Inputs / outputs			
Number of inputs and outputs		Number of digital outputs: 2	
Outputs			
Total number of outputs		2	
Output signal		switching signal	
Electrical design		PNP/NPN	
Number of digital outputs		2	
Output function		normally open / normally closed; (parameterisable)	
Max. voltage drop switching output DC	[V]	2	
Permanent current rating of switching output DC	[mA]	250	
Switching frequency DC	[Hz]	85	
Short-circuit protection		yes	
Type of short-circuit protection		pulsed	
Overload protection		yes	
Measuring/setting range			
Measuring range	-1...25 bar	-14.4...362.7 psi	-0.1...2.5 MPa
Set point SP	-0.96...25 bar	-13.8...362.7 psi	-0.096...2.5 MPa
Reset point rP	-1...24.96 bar	-14.4...362.1 psi	-0.1...2.496 MPa
In steps of	0.02 bar	0.3 psi	0.002 MPa
Factory setting		SP1 = 6.24 bar	rP1 = 5.74 bar
		SP2 = 18.74 bar	rP2 = 18.30 bar
Accuracy / deviations			
Switch point accuracy	[% of the span]	< ± 0,2; (Turn down 1:1)	
Repeatability		< ± 0,1; (with temperature fluctuations < 10 K; Turn down 1:1)	
Characteristics deviation	[% of the span]	< ± 0,2; (Turn down 1:1 , linearity, incl. hysteresis and repeatability , limit value setting to DIN EN IEC 62828-1)	
Linearity deviation		< ± 0,15; (Turn down 1:1)	
Hysteresis deviation	[% of the span]	< ± 0,15; (Turn down 1:1)	
Long-term stability		< ± 0,1; (Turn down 1:1; per year)	
Temperature coefficient zero point		< ± 0,05; (0...70 °C)	



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[% of the span / 10 K]		
Temperature coefficient span [% of the span / 10 K]		< ± 0,15; (0...70 °C)
Response times		
Response time	[ms]	< 6
Damping process value dAP	[s]	0...100
Software / programming		
Parameter setting options	hysteresis / window; normally open / normally closed; switching logic; Damping; adaptation of displayed values; display can be rotated and switched off; Display unit; zero point; span	
Operating conditions		
Ambient temperature	[°C]	-25...80
Storage temperature	[°C]	-40...100
Protection		IP 67; IP 69K
Tests / approvals		
EMC	EN 61000-4-2 ESD	4 kV CD / 8 kV AD
	EN 61000-4-3 HF radiated	10 V/m
	EN 61000-4-4 Burst	2 kV
	EN 61000-4-5 Surge	0,5/1 kV
	EN 61000-4-6 HF conducted	10 V
Shock resistance	DIN IEC 68-2-27	50 g (11 ms)
Vibration resistance	DIN IEC 68-2-6	20 g (10...2000 Hz)
MTTF	[years]	178
Mechanical data		
Weight	[g]	377.5
Housing		cylindrical
Dimensions	[mm]	Ø 34 / L = 119
Materials	stainless steel (316L/1.4404); PC; PBT; PEI; FKM; PTFE	
Materials (wetted parts)	ceramics (99.9 % Al2O3); stainless steel (316L/1.4435); surface characteristics: Ra < 0,4 / Rz 4; PTFE	
Min. pressure cycles	100 million	
Process connection	threaded connection G 3/4 external thread	
Displays / operating elements		
Display	Display unit	4 x LED, green
	switching status	2 x LED, yellow
	measured values	alphanumeric display, 4-digit
	parameter setting	alphanumeric display, 4-digit
Display unit	bar; psi; MPa; % of the span	
Remarks		
Notes	phase-out article	
Pack quantity	1 pcs.	

PI7993



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Electrical connection

Connector: 1 x M12; coding: A; Contacts: gold-plated



OUT1	switching output Diagnostic output
OUT2	switching output