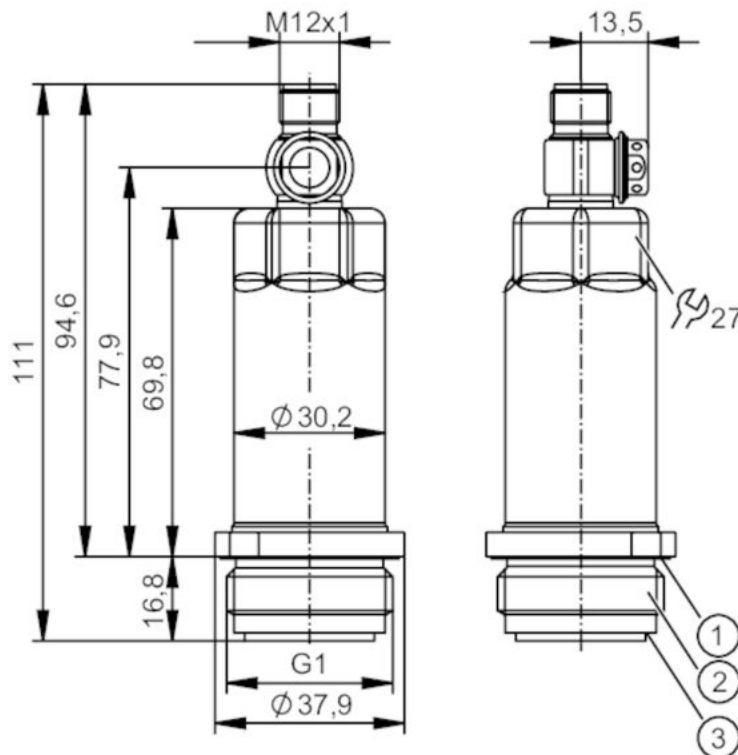


PM1704



Flush pressure sensor

PM-010-REA01-E-ZVG/US



- 1 groove with sealing ring (DIN EN ISO 1179-2)
- 2 external thread G1 (Aseptoflex Vario)
- 3 groove for sealing ring



ACS



CRN



US

EC 1935/2004

EHDG

Certified

FCM

FDA

IO-Link

Reg31

UK

CA

Product characteristics

Number of inputs and outputs	Number of digital outputs: 1; Number of analogue outputs: 1			
Measuring range	-1...10 bar	-14.5...145 psi	-100...1000 kPa	-0.1...1 MPa
Process connection	threaded connection G 1 external thread Aseptoflex Vario			

Application

Special feature	Gold-plated contacts		
Measuring element	ceramic-capacitive pressure measuring cell		
Temperature monitoring	no		
Application	flush mountable for the food and beverage industry		
Media	viscous media and liquids with suspended particles; liquids and gases		
Medium temperature [°C]	-25...150		
Min. bursting pressure	150 bar	2175 psi	15 MPa
Pressure rating	50 bar	725 psi	5 MPa
Vacuum resistance [mbar]	-1000		
Type of pressure	relative pressure; vacuum		
No dead space	yes		
MAWP (for applications according to CRN) [bar]	50		

Electrical data

Operating voltage [V]	18...30 DC
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Flush pressure sensor

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Min. insulation resistance	[MΩ]	100; (500 V DC)
Protection class		III
Reverse polarity protection		yes
Integrated watchdog		yes
2-wire		
Current consumption	[mA]	3.5...21.5
Power-on delay time	[s]	1
3-wire		
Current consumption	[mA]	< 45
Power-on delay time	[s]	0.5
Inputs / outputs		
Number of inputs and outputs		Number of digital outputs: 1; Number of analogue outputs: 1
Outputs		
Total number of outputs		2
Output signal		analogue signal; IO-Link; (configurable)
Number of digital outputs		1; (IO-Link)
Number of analogue outputs		1
Analogue current output	[mA]	4...20; (scalable)
Max. load	[Ω]	700; (U _b = 24 V; (U _b - 9 V) / 21.5 mA)
Short-circuit proof		yes
Overload protection		yes
Measuring/setting range		
Measuring range	-1...10 bar	-14.5...145 psi -100...1000 kPa -0.1...1 MPa
Analogue start point	-1...8 bar	-14.5...116 psi -0.1...0.8 MPa
Analogue end point	1...10 bar	14.5...145 psi 0.1...1 MPa
In steps of	0.005 bar	0.1 psi 0.0005 MPa
Factory setting	ASP = 0.0 bar	AEP = 10.0 bar
Accuracy / deviations		
Repeatability	[% of the span]	< ± 0,1; (with temperature fluctuations < 10 K; Turn down 1:1)
Characteristics deviation	[% of the span]	< ± 0,2; (linearity incl. hysteresis and repeatability, limit value setting to DIN EN IEC 62828-1)
Linearity deviation	[% of the span]	< ± 0,15; (Turn down 1:1)
Hysteresis deviation	[% of the span]	< ± 0,15; (Turn down 1:1)
Long-term stability	[% of the span]	< ± 0,1; (Turn down 1:1; per year)
Total deviation over temperature range	Temperature range	total deviation
	-25...15 °C	Characteristics deviation ± 0,05 % of the span / 10 K
	15...80 °C	Characteristics deviation
	80...150 °C	Characteristics deviation ± 0,1 % of the span / 10 K
Notes on the accuracy / deviation	for further details see section Diagrams and graphs	



Flush pressure sensor

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Response times		
Damping for the analogue output dAA	[s]	0...4
2-wire		
Step response time analogue output	[ms]	30
3-wire		
Step response time analogue output	[ms]	7
Interfaces		
Communication interface	IO-Link	
Transmission type	COM2 (38,4 kBaud)	
IO-Link revision	1.1	
SDCI standard	IEC 61131-9	
Profiles	Digital Measuring Sensor (0x000A), Identification and Diagnosis (0x4000)	
SIO mode	no	
Required master port type	A	
Process data analogue	3	
Min. process cycle time	[ms]	3.2
IO-Link resolution pressure	[bar]	0.002
IO-Link process data (cyclical)	function	bit length
	pressure	16
	device status	4
IO-Link functions (acyclical)	application specific tag; internal temperature	
Supported DeviceIDs	Type of operation	DeviceID
	default	662
Operating conditions		
Ambient temperature	[°C]	-25...80
Storage temperature	[°C]	-40...100
Protection	IP 67; IP 68; IP 69K	
Tests / approvals		
EMC	DIN EN 61000-6-2	
	DIN EN 61000-6-3	
Shock resistance	DIN EN 60068-2-27	50 g (11 ms)
Vibration resistance	DIN EN 60068-2-6	20 g (10...2000 Hz)
MTTF	[years]	323
Note on approval	factory certificate available as download at www.factory-certificate.ifm	
UL approval	UL Approval no.	J021
Mechanical data		
Weight	[g]	307.75
Housing	cylindrical	
Dimensions	[mm]	Ø 30.2 / L = 111
Materials	stainless steel (316L/1.4404); PBT	
Materials (wetted parts)	ceramics (99.9 % Al2O3); stainless steel (316L/1.4435); surface characteristics: Ra < 0,4 / Rz 4; PTFE	
Min. pressure cycles	100 million	

PM1704



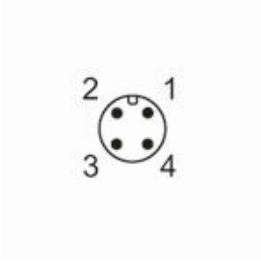
Flush pressure sensor

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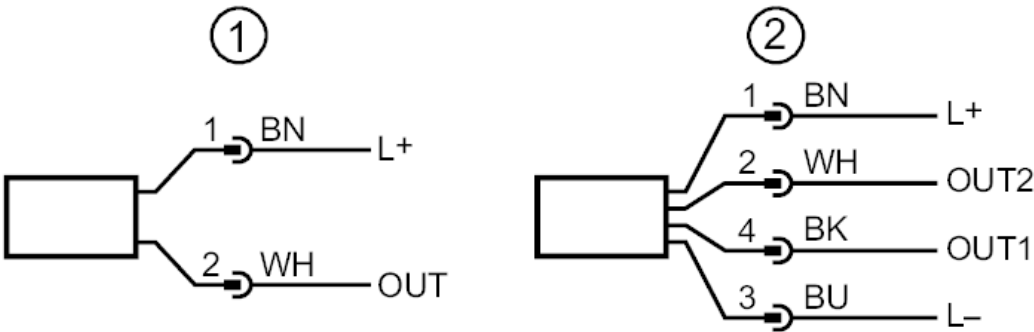
Tightening torque	[Nm]	35
Process connection	threaded connection G 1 external thread Aseptoflex Vario	
Remarks		
Pack quantity	1 pcs.	

Electrical connection

Connector: 1 x M12; coding: A; Contacts: gold-plated



Connection



- 1
- connection for 2-wire operation (analogue)
- 2
- connection for 3-wire operation (analogue / IO-Link)
- OUT1 : IO-Link
- OUT2 : analogue output

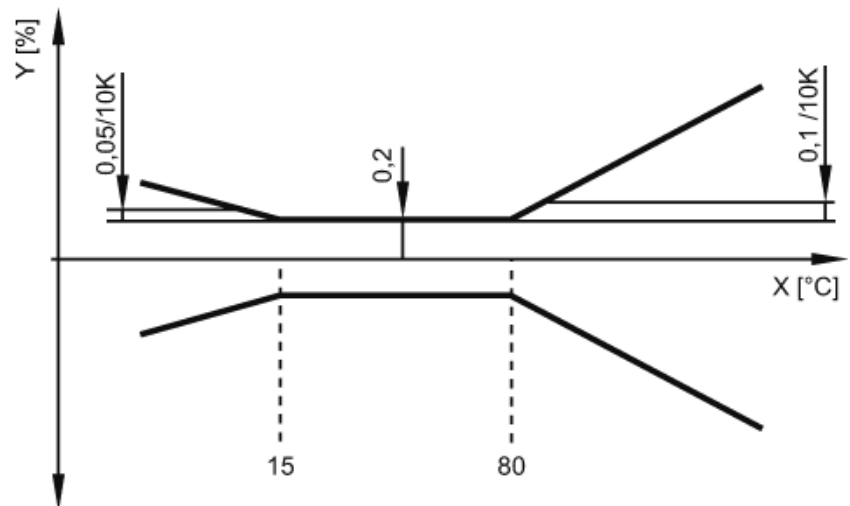


Flush pressure sensor

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Diagrams and graphs

ambient temperature influence on the accuracy



X temperature
Y total deviation