

FLEX I/O Digital DC Output Modules

Catalog numbers 1794-0B8, 1794-0B8EP, 1794-0B16, 1794-0B16P, 1794-0B32P

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Important User Information

Solid-state equipment has operational characteristics differing from those of electromechanical equipment. Safety Guidelines for the Application, Installation, and Maintenance of Solid-State Controls (Publication SGI-1.1 available from your local Rockwell Automation Sales Office or online at http://www.rockwellautomation.com/literature/) describes some important differences between solid-state equipment and hard-wired electromechanical devices. Because of this difference, and also because of the wide variety of uses for solid-state equipment, all persons responsible for applying this equipment must satisfy themselves that each intended application of this equipment is acceptable.

In no event will Rockwell Automation, Inc. be responsible or liable for indirect or consequential damages resulting from the use or application of this equipment.

The examples and diagrams in this manual are included solely for illustrative purposes. Because of the many variables and requirements associated with any particular installation, Rockwell Automation, Inc. cannot assume responsibility or liability for actual use based on the examples and diagrams.

No patent liability is assumed by Rockwell Automation, Inc. with respect to use of information, circuits, equipment, or software described in this manual.

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Throughout this manual, when necessary, we use notes to make you aware of safety considerations.



WARNING: Identifies information about practices or circumstances that can cause an explosion in a hazardous environment, which may lead to personal injury or death. property damage, or economic loss.



ATTENTION: Identifies information about practices or circumstances that can lead to personal injury or death, property damage, or economic loss. Attentions help you identify a hazard, avoid a hazard, and recognize the consequences.



SHOCK HAZARD: Labels may be on or inside the equipment (for example, drive or motor) to alert people that dangerous voltage may be present.



BURN HAZARD: Labels may be on or inside the equipment (for example, drive or motor) to alert people that surfaces may reach dangerous temperatures.

IMPORTANT

Identifies information that is critical for successful application and understanding of the product.

Environment and Enclosure



ATTENTION: This equipment is intended for use in a Pollution Degree 2 industrial environment, in overvoltage Category II applications (as defined in IEC publication 60664-1), at altitudes up to 2000 m (6562 ft) without derating.

This equipment is considered Group 1, Class A industrial equipment according to IEC/CISPR Publication 11. Without appropriate precautions, there may be potential difficulties ensuring electromagnetic compatibility in other environments due to conducted as well as radiated disturbance.

This equipment is supplied as open-type equipment. It must be mounted within an enclosure that is suitably designed for those specific environmental conditions that will be present and appropriately designed to prevent personal injury resulting from accessibility to live parts. The interior of the enclosure must be accessible only by the use of a tool. Subsequent sections of this publication may contain additional information regarding specific enclosure type ratings that are required to comply with certain product safety certifications. In addition to this publication, see:

- Industrial Automation Wiring and Grounding Guidelines, Rockwell Automation publication <u>1770-4.1</u>, for additional installation requirements.
- NEMA Standard 250 and IEC 60529, as applicable, for explanations of the degrees of protection provided by different types of enclosure.

Preventing Electrostatic Discharge



ATTENTION: This equipment is sensitive to electrostatic discharge, which can cause internal damage and affect normal operation. Follow these guidelines when you handle this equipment:

- Touch a grounded object to discharge potential static.
- Wear an approved grounding wriststrap.
- Do not touch connectors or pins on component boards.
- Do not touch circuit components inside the equipment.
- Use a static-safe workstation, if available.

European Hazardous Location Approval

The following modules are European Zone 2 approved: 1794-OB8, 1794-OB8EP, 1794-OB16. 1794-OB16P.

European Zone 2 Certification

This equipment is intended for use in potentially explosive atmospheres as defined by European Union Directive 94/9/EC.

The LCIE (Laboratoire Central des Industries Electriques) certifies that this equipment has been found to comply with the Essential Health and Safety Requirements relating to the design and construction of Category 3 equipment intended for use in potentially explosive atmospheres, given in Annex II to this Directive. The examination and test results are recorded in confidential report No. 28 682 010.

Compliance with the Essential Health and Safety Requirements has been assured by compliance with EN 50021.

IMPORTANT

Observe the following additional Zone 2 certification requirements.

- This equipment is not resistant to sunlight or other sources of UV radiation
- The secondary of a current transformer shall not be open-circuited when applied in Class I. Zone 2 environments.
- Equipment of lesser Enclosure Type Rating must be installed in an enclosure providing at least IP54 protection when applied in Class I, Zone 2 environments.
- This equipment shall be used within its specified ratings defined by Allen-Bradley.
- Provision shall be made to prevent the rated voltage from being exceeded by transient disturbances of more than 40% when applied in Class I. Zone 2 environments.

North American Hazardous Location Approval

The following modules are North American Hazardous Location approved: 1794-OB8, 1794-OB8EP, 1794-OB16, 1794-OB16P.

The following information applies when operating this equipment in hazardous locations:

Informations sur l'utilisation de cet équipement en environnements dangereux:

Products marked "CLI, DIV 2, GP A, B, C, D" are suitable for use in Class I Division 2 Groups A, B, C, D, Hazardous Locations and nonhazardous locations only. Each product is supplied with markings on the rating nameplate indicating the hazardous location temperature code. When combining products within a system, the most adverse temperature code (lowest "T" number) may be used to help determine the overall temperature code of the system. Combinations of equipment in your system are subject to investigation by the local Authority Having Jurisdiction at the time of installation.

Les produits marqués "C.I., DIV 2, GP A, B, C, D" ne conviennent qu'à une utilisation en environnements de Classe I Division Z Groupes A, B, C, D dangereux et non dangereux. Chaque produit est livré avec des marquages sur sa plaque d'identification qui indiquent le code de température pour les environnements dangereux. Lorsque plusieurs produits sont combinés dans un système, le code de température le plus défavorable (code de température le plus faible) peut être utilisé pour déterminer le code de température global du système. Les combinaisons d'équipements dans le système sont sujettes à inspection par les autorités locales qualifiées au moment de l'installation.



EXPLOSION HAZARD

- Do not disconnect equipment unless power has been removed or the area is known to be nonhazardous.
- Do not disconnect connections to this equipment unless power has been removed or the area is known to be nonhazardous.
 Secure any external connections that mate to this equipment by using screws, sliding latches, threaded connectors, or other means provided with this product.
- Substitution of components may impair suitability for Class I, Division 2.
- If this product contains batteries, they must only be changed in an area known to be nonhazardous.



RISQUE D'EXPLOSION

- Couper le courant ou s'assurer que l'environnement est classé non dangereux avant de débrancher l'équipement.
- Couper le courant ou s'assurer que l'environnement est classé non dangereux avant de débrancher les connecteurs. Fixer tous les connecteurs externes reliés à cet équipement à l'aide de vis, loquets coulissants, connecteurs filetés ou autres moyens fournis avec ce produit.
- La substitution de composants peut rendre cet équipement inadapté à une utilisation en environnement de Classe I, Division 2.
- S'assurer que l'environnement est classé non dangereux avant de changer les piles.



ATTENTION: FLEX I/O™ is grounded through the DIN rail to chassis ground. Use zinc plated yellow-chromate steel DIN rail to assure proper grounding. The use of other DIN rail materials (for example, aluminum or plastic) that can corrode, oxidize, or are poor conductors, can result in improper or intermittent aroundina.



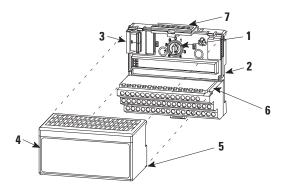
WARNING: If you insert or remove the module while backplane power is on, an electrical arc can occur. This could cause an explosion in hazardous location installations. Be sure that power is removed or the area is nonhazardous before proceeding.

Compatibility

The following communication adapters are required to ensure compatibility with the 1794-IB32:

Remote I/O	1794-ASB series E or later 1794-ASB2 series D or later
ControlNet	1794-ACN15 series C, firmware revision 4.1 or later 1794-ACNR15 series C, firmware revision 4.1 or later
Ethernet	1794-AENT series A, firmware revision 2.4 or later
PROFIBUS	1794-APB series A, version 1.1 of the GSD file (You can download the GSD file at www.ab.com/networks/gsd.)
ControlLogix Family	RSLogix5000 programming software, version 11 or later

Installing Your Digital Output Module



	Description		Description
1	Keyswitch	5	Alignment bar
2	Terminal base	6	Groove
3	Flexbus connector	7	Latching mechanism
4	Module		

The module mounts on a 1794 terminal base.



ATTENTION: During mounting of all devices, be sure that all debris (metal chips, wire strands, etc.) is kept from falling into the module. Debris that falls into the module could cause damage on power up.

- Rotate the keyswitch (1) on the terminal base (2) clockwise to position 2 as required for this type of module.
- Make certain the flexbus connector (3) is pushed all the way to the left to connect with the neighboring terminal base/adapter. You cannot install the module unless the connector is fully extended.



WARNING: If you insert or remove the module while backplane power is on, an electrical arc can occur. This could cause an explosion in hazardous location installations. Be sure that power is removed or the area is nonhazardous before proceeding.

4. Position the module (4) with its alignment bar (5) aligned with the groove (6) on the terminal base.

3. Make sure the pins on the bottom of the module are straight so they will align

properly with the connector in the terminal base.

5. Press firmly and evenly to seat the module in the terminal base unit. The module is seated when the latching mechanism (7) is locked into the module.

Connecting Wiring for the 1794-0B8, 1794-0B8EP, 1794-0B16, and 1794-0B16P

- 1. Connect individual output wiring to numbered terminals on the 0-15 row (A) as indicated in the table below (1794-OB8 - Terminals 0...7; 1794-OB16 and 1794-OB16P - terminals 0...15: 1794-OB8EP - even numbered terminals 0...14).
- 2. Connect the associated -V output common to the corresponding terminal on the 16-33 row (B) for each output as indicated in the table below. (Commons are internally connected together.)
 - 1794-OB8EP connect associated output common to odd-numbered terminals on row A or associated terminals on row (B).
- 3. Connect +V DC power to terminal 34 on the 34-51 row (C).
- Connect -V DC common to terminal 16 on the 16-33 row (B).
- 5. If daisychaining power to the next terminal base, connect a jumper from terminal 51 (+V DC) on this base unit to terminal 34 on the next base unit.
- 6. If continuing -V DC common to the next base unit, connect a jumper from terminal 33 (common) on this base unit to terminal 16 on the next base unit.

Wiring Connections for 1794-0B8, 1794-0B16, and 1794-0B16P (used with 1794-TB2, 1794-TB3, or 1794-TB3S Terminal Base Unit)

Output ⁽¹⁾	Output Terminal	Common Terminal
Output 0	A-0	B-17
Output 1	A-1	B-18
Output 2	A-2	B-19
Output 3	A-3	B-20
Output 4	A-4	B-21
Output 5	A-5	B-22
Output 6	A-6	B-23
Output 7	A-7	B-24
Output 8	A-8	B-25
Output 9	A-9	B-26
Output 10	A-10	B-27
Output 11	A-11	B-28
Output 12	A-12	B-29
Output 13	A-13	B-30
Output 14	A-14	B-31
Output 15	A-15	B-32
+V DC	C-34 to C-51 (C-34 and C-51 for 1794-TB2	
Common	B-16 to B-33	

¹⁷⁹⁴⁻⁰B8 – Outputs 0...7; 1794-0B16 and 1794-0B16P – Outputs 0...15

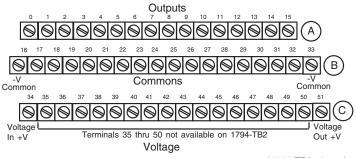
Wiring Connections for 1794-0B8EP

	1794-TB2, 1794	-TB3, 1794-TB3S	1794-TBN					
Output	Output Terminal	Common Terminal ⁽¹⁾	Output Terminal	Common Terminal ⁽²⁾				
Output 0	A-0	A-1/B-17	B-0	C-1				
Output 1	A-2	A-3/B-19	B-2	C-3				
Output 2	A-4	A-5/B-21	B-4	C-5				
Output 3	A-6	A-7/B-23	B-6	C-7				
Output 4	A-8	A-9/B-25	B-8	C-9				
Output 5	A-10	A-11/B-27	B-10	C-11				
Output 6	A-12	A-13/B-29	B-12	C-13				
Output 7	A-14	A-15/B-31	B-14	C-15				
+V DC	C-34 to C-51 (C-34	C-34 to C-51 (C-34 and C-51 for 1794-TB2, 1794-TBN)						
Common	B-16 to B-33 (B-16	B-16 to B-33 (B-16 and B-33 for 1794-TBN)						

¹⁷⁹⁴⁻TB2, 1794-TB3,1794 -TB3S - A-1, A-3, A-5, A-7, A-9, A-11, A-13, and A-15 are connected together inside the module to 24V DC common.

¹⁷⁹⁴⁻TBN - C-1, C-3, C-5, C-7, C-9, C-11, C-13, and C-15 are connected together inside the module to 24V DC common.

1794-TB2, 1794-TB3, and 1794-TB3S Terminal Base Wiring for 1794-OB8, 1794-OB8EP, 1794-OB16, and 1794-OB16P



Connect -V (Supply Common) to terminal B-16

(1794-TB3 shown)

Connect +V (Supply +Voltage) to terminal C-34

(Use B-33 and C-51 for daisy-chaining to next terminal base unit.)

Total current draw through the terminal base is limited to 10A. Separate power connections to each terminal base may be necessary.

1794-TBN Terminal Base Wiring for 1794-OB8EP



Connect -V (Supply Common) to terminal B-16

Connect +V (Supply +Voltage) to terminal C-34

(Use B-33 and C-51 for daisy-chaining to next terminal base unit.)

Total current draw through the terminal base is limited to 10A. Separate power connections to each terminal base may be necessary.

Connecting Wiring for the 1794-0B32P

- 1. Connect individual output wiring (OUT0 to OUT15) to numbered terminals on the 0-15 row (A) as indicated in the Wiring Connections for 1794-OB32P table.
- 2. Connect the associated power to the +V1 terminal (35, 37, 39, or 41) on the 34-51 row (C) as indicated in the Wiring Connections for 1794-OB32P table.
- 3. Connect the associated output common (-V1) for OUT0 to OUT15 to COM1 (terminal 36, 38, 40, or 42) on the 34 to 51 row (C).
- 4. Connect individual output wiring (OUT16 to OUT31) to numbered terminals on the 16-33 row (B) as indicated in the Wiring Connections for 1794-OB32P table.
- 5. Connect the associated power to the +V2 terminal (43, 45, 47, or 49) on the 34-51 row (C) as indicated in the Wiring Connections for 1794-OB32P table
- Connect the associated output common (-V2) for OUT16 to OUT31 to COM2 (terminals 44, 46, 48, or 50) on the 34 to 51 row (C).
- 7. If continuing power to the next terminal base, connect a jumper from terminal 35, 37, 39, or 41 (+V1) and 43, 45, 37, or 49 (+V2) on this base unit to the power terminal on the next base unit.
- 8. If continuing output common return to the next base unit, connect a jumper from terminal 36, 38, 40 or 42 (COM1) and 44, 46, 48 or 50 (COM2) on this base unit to common on the next base unit (refer to the installation instructions for the next type of terminal base unit).

Note: Total current draw through the terminal base is limited to 10 A. Separate power connections may be necessary.

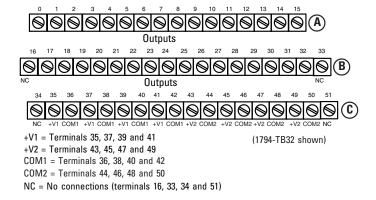
Wiring Connections for 1794-0B32P (used with 1794-TB32 or 1794-TB32S Terminal Base Unit)

Output	Output Terminal	Common	Power
Output 0	A-0	Connect common to terminals 36, 38, 40, and	Connect power to terminals 35, 37, 39, and
Output 1	A-1	42	41
Output 2	A-2		
Output 3	A-3		
Output 4	A-4		
Output 5	A-5		
Output 6	A-6		
Output 7	A-7		
Output 8	A-8		
Output 9	A-9		
Output 10	A-10		
Output 11	A-11		
Output 12	A-12		
Output 13	A-13		
Output 14	A-14	7	
Output 15	A-15		

Wiring Connections for 1794-0B32P (used with 1794-TB32 or 1794-TB32S Terminal Base Unit)

Output	Output Terminal	Common	Power					
Output 16	B-17	Connect common to terminals 44, 46, 48, and	Connect power to terminals 43, 45, 47, and					
Output 17	B-18	50	49					
Output 18	B-19							
Output 19	B-20							
Output 20	B-21]						
Output 21	B-22							
Output 22	B-23							
Output 23	B-24							
Output 24	B-25							
Output 25	B-26							
Output 26	B-27							
Output 27	B-28							
Output 28	B-29							
Output 29	B-30							
Output 30	B-31							
Output 31	B-32							
For Outputs 015,	use +V1 and COM1							
+V1 DC power	Power terminals 35, 37, 39, and 41							
Com1 DC Return	Common terminals 36, 38, 40, and 42							
For Outputs 1631	For Outputs 1631, use +V2 and COM2							
+V2 DC power	Power terminals 43, 45, 47, and 49							
Com2 DC Return	Common terminals 44, 46,	, 48, and 50						

1794-TB32 and 1794-TB32S Terminal Base Wiring for 1794-OB32PI



Configuring your 1794-OB8EP Output Module

You configure your output module by setting bits in the configuration word (see below).

Image Table Memory Map for the 1794-OB8EP Module

Dec	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
Oct	17	16	15	14	13	12	11	10	7	6	5	4	3	2	1	0
Read	F7	F6	F5	F4	F3	F2	F1	F0	Reserved (see note)							
Write	rite Not used					FR	07	06	05	04	03	02	01	00		

Where 0 = Output - O0 corresponds to output 0, 01 corresponds to output 1, and so on.

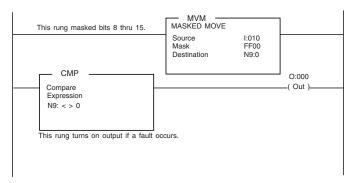
F = Overload fault bit - 1 = fault present; 0 = no fault

FR = Fault reset bit - 1 = reset output; 0 = no change

Note: The unused lower byte in read word 1 floats during operation. Do not use this byte for fault status. See Programming below.

Programming the 1794-0B8EP

If your program automatically checks for fault bits, bits 8 thru 15 of read word 1 must be masked. This is a sample program for a module at rack address 1, group 0. Add similar rungs to your program.



Resetting a Fault on the 1794-OB8EP

Faults can be reset 3 ways: press the fault reset button on the front of the module; or toggle the output reset bit (write word 1, bit 08); or cycle backplane power.

Using the Reset Button on the 1794-OB8EP

When you press the reset button, the fault indicator for the faulted output turns off for about 1.2s. After the delay, the faulted output attempts to turn on. If the external condition causing the fault is corrected, the output will remain on, the fault indicator is off, and the status indicator is on.

Configuring your 1794-0B8, 1794-0B16, 1794-0B16P, and 1794-0B32 Output Modules

You configure your output module by setting bits in the configuration word (word 3).

Image Table Memory Map for the 1794-0B8, 1794-0B16, 17940B16P, and 1794-0B32P Modules

Dec	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
Oct	17	16	15	14	13	12	11	10	7	6	5	4	3	2	1	0
Read	Not u	Not used														
Write	015	014	013	012	011	010	09	08	07	06	05	04	03	02	01	00
Write 1794-0B32P only	031	030	029	028	027	026	025	024	023	022	021	020	019	018	017	016

Where 0 = Output - 00 corresponds to output 0, 01 corresponds to output 1, and so on.

1794-OB8 uses outputs 0...7; 1794-OB16 and 1794-OB16P use outputs 0...15; 1794-OB32P uses outputs 0...31.

Specifications

Specifications – 1794-0B8

Attribute	Value
Number of outputs	8, current, sourcing
Recommended terminal base unit	1794-TB2, 1794-TB3, 1794-TB3S,1794-TB3K, 1794-TB3SK
On-state voltage, output min	10V DC
On-state voltage, output nom	24V DC
On-state voltage, output max	31.2V DC
Output current rating	4 A (8 outputs @ 0.5 A)
On-state current, output, min	1.0 mA per channel
On-state current, output, max	500 mA per channel
On-state voltage drop, max	0.5V DC
Surge current	2 A for 50 ms, repeatable every 2 seconds
Off-state leakage current, max	0.5 mA
Isolation voltage	50V (continuous), Basic Insulation Type Tested at 850V DC for 1 s, between user and system No isolation between individual channels
Output signal delay ⁽¹⁾ Off to On On to Off	0.5 ms 1.0 ms
FlexBus current	60 mA @ 5V DC
Power dissipation, max	3.3 W @ 31.2V DC
Thermal dissipation, max	11.2 BTU/hr @ 31.2V DC
Fusing	Module outputs are not fused. Fusing is recommended. If fusing is desired, you must provide external fusing. Use SAN-0 M04-800mA fuses.

Delay time is the time from the receipt of an output on or off command to the output actually turning on or off.

Specifications - 1794-0B8EP

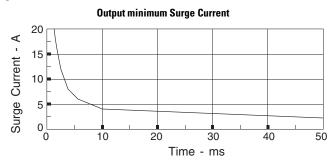
Attribute	Value
Number of outputs	8, current, sourcing
Recommended terminal base unit	1794-TB2, 1794-TB3, 1794-TB3S, 1794-TBN, 1794-TB3K, 1794-TB3SK, 1794-TBNK
On-state voltage, output min	19.2V DC

Specifications - 1794-0B8EP

Attribute	Value
On-state voltage, output nom	24V DC
On-state voltage, output max	31.2V DC
Output current rating	2.0 A max per output 10.0 A max per module (8 outputs @ 1.25 A, 5 outputs @ 2.0 A, or similar combinations totaling 10.0 A or less)
On-state current, output, min	1.0 mA per channel
On-state current, output, max	2.0 A per channel
On-state voltage drop, max	0.2V DC
Surge current	4 A for 50 ms, repeatable every 3 seconds
Off-state leakage current, max	0.5 mA
Isolation voltage	50V (continuous), Basic Insulation Type Tested at 850V DC for 1 s, between field side and system No isolation between individual channels
Output signal delay ⁽¹⁾ Off to On On to Off	0.1 ms 0.1 ms
FlexBus current	73 mA @ 5V DC
Power dissipation, max	5.5 W @ 31.2V DC
Thermal dissipation, max	18.8 BTU/hr @ 31.2V DC
Fusing	Outputs are electronically fused

Delay time is the time from the receipt of an output on or off command to the output actually turning on or off.

Surge Current for 1794-0B8EP



Specifications - 1794-0B16 and 1794-0B16P

Attribute	1794-0B16	1794-0B16P
Number of outputs	16, current, sourcing	
Recommended terminal base unit	1794-TB2,1794-TB3,1794-TB3S,	1794-TB3K, 1794-TB3SK
On-state voltage, output min	10V DC	
On-state voltage, output nom	24V DC	
On-state voltage, output max	31.2V DC (see Derating Curve for 1794-OB16P)	
Output current rating	8.0 A (16 outputs @ 0.5 A)	
On-state current, output, min	1.0 mA per channel	
On-state current, output, max	500 mA per channel	
On-state voltage drop, max	0.5V DC	
Surge current	2 A for 50 ms, repeatable every 2 seconds	1.5 A for 50 ms, repeatable every 2 seconds
Off-state leakage current, max	0.5 mA	
Isolation voltage	50V (continuous), Basic Insulation Type Tested at 850V DC for 1 s between user and system No isolation between individual channels	50V (continuous), Basic Insulation Type Type tested at 2121V DC for 60 s, between field side and system No isolation between individual channels
Output signal delay ⁽¹⁾ Off to On On to Off	0.5 ms 1.0 ms	
FlexBus current	80 mA @ 5V DC	60 mA @ 5V DC
Power dissipation, max	5.3 W @ 31.2V DC	5.0 W @ 31.2V DC
Thermal dissipation, max	18.1 BTU/hr @ 31.2V DC	17.0 BTU/hr @ 31.2V DC
Fusing	Module outputs are not fused. Fusing is recommended. If fusing is desired, you must provide external fusing. Use SAN-0 MQ4-800mA fuses.	Outputs are electronically protected.

Delay time is the time from the receipt of an output on or off command to the output actually turning on or off.

Specifications - 1794-0B32P

Attribute	Value
Number of outputs	32, current, sourcing
Recommended terminal base unit	1794-TB32, 1794-TB32S
On-state voltage, output min	10V DC
On-state voltage, output nom	24V DC
On-state voltage, output max	31.2V DC
Output current rating	14.0 A max per module (6 A total for channels 015; 8 A total for channels 1631)
On-state current, min	1.0 mA per channel
On-state current, max	500 mA per channel
On-state voltage drop, max	0.5V DC
Surge current	2 A for 50 ms, repeatable every 2 seconds
Off-state leakage current, max	0.5 mA
Isolation voltage	50V (continuous), Basic Insulation Type Type tested at 850V DC for 60 s, between field side and system No isolation between individual channels
Output signal delay ⁽¹⁾ Off to On On to Off	0.5 ms 1.0 ms
FlexBus current	80 mA @ 5V DC
Power dissipation, max	5.3 W @ 31.2V DC
Thermal dissipation, max	18.1 BTU/hr @ 31.2V DC
Fusing	Outputs are electronically protected

Delay time is the time from the receipt of an output on or off command to the output actually turning on or off.

General Specifications

Attribute	Value
Off-state voltage, max	31.2V DC
Terminal base screw torque	Determined by installed terminal base
Dimensions, approx. (H x W x D)	94 x 94 x 69 mm (3.7 x 3.7 x 2.7 in.)

General Specifications

Attribute	Value
Indicators (field side indication)	(1794-0B8) 8 yellow status indicators (1794-0B8EP) 8 yellow status indicators 8 red fault indicators (1794-0B16, 1794-0B16P) 16 yellow status indicators (1794-0B32P) 32 yellow status indicators
External DC power supply voltage, nom	24V DC
External DC power voltage range	(1794-0B8, 1794-0B16, 1794-0B16P, 1794-0B32P) 1031.2V DC (includes 5% AC ripple) (1794-0B8EP) 19.231.2V DC (includes 5% AC ripple)
External DC power supply current	(1794-0B8) 25 mA @ 24V DC (1035 mA) (1794-0B8EP) 80 mA @ 24V DC (1794-0B16) 49 mA @ 24V DC (2065 mA) (1794-0B16) 60 mA @ 24V DC (2575 mA) (see Derating Curve) (1794-0B32P) 219 mA @ 24V DC (104 mA @ 10V DC; 278 mA @ 31.2V DC)
North American temp code	(1794-0B8, 1794-0B8EP, 1794-0B16) T4A (1794-0B16P, 1794-0B32P) T3C
IEC temp code	(1794-0B8, 1794-0B8EP, 1794-0B16) T4 (1794-0B16P) T3
Keyswitch position	2
Enclosure type rating	None (open-style)
Wire size	Determined by installed terminal base
Wiring category ⁽¹⁾	2 - on signal ports

⁽¹⁾ Use this conductor category information for planning conductor routing as described in Industrial Automation Wiring and Grounding Guidelines, publication <u>1770-4.1</u>.

Environmental Specifications

Attribute	Value
Operating temperature	IEC 60068-2-1 (Test Ad, Operating Cold), IEC 60068-2-2 (Test Bd, Operating Dry Heat), IEC 60068-2-14 (Test Nb, Operating Thermal Shock): (1794-0B8, 1794-0B8EP, 1794-0B16, 1794-0B16P) -2055 °C (-4131 °F) (1794-0B32P) 055 °C (32131 °F)
Temperature, nonoperating	IEC 60068-2-1 (Test Ab, Unpackaged Non-operating Cold), IEC 60068-2-2 (Test Bb, Unpackaged Non-operating Dry Heat), IEC 60068-2-14 (Test Na, Unpackaged Non-operating Thermal Shock): -4085 °C (-40185 °F)
Relative humidity	IEC 60068-2-30 (Test Db, Unpackaged Damp Heat): 595% non-condensing
Vibration	IEC60068-2-6 (Test Fc, Operating): 5 g @ 10500 Hz
Shock, operating	IEC60068-2-27 (Test Ea, Unpackaged shock): 30 g
Shock, nonoperating	IEC60068-2-27 (Test Ea, Unpackaged shock): 50 g
Emissions	CISPR 11: Group 1, Class A (with appropriate enclosure)
ESD immunity	IEC 61000-4-2: 6 kV contact discharges 8 kV air discharges
Radiated RF immunity	(1794-0B8, 1794-0B16) IEC 61000-4-3: 10V/m with 1 kHz sine-wave 80% AM from 802000 MHz 10V/m with 200 Hz 50% Pulse 100% AM @ 900 MHz 10V/m with 200 Hz 50% Pulse 100% AM @ 1890 MHz 10V/m with 1 kHz sine-wave 80% AM from 20002700 MHz (1794-0B8EP, 1794-0B16P) IEC 61000-4-3: 10V/m with 1 kHz sine-wave 80% AM from 802000 MHz 10V/m with 200 Hz 50% Pulse 100% AM @ 900 MHz 10V/m with 200 Hz 50% Pulse 100% AM @ 1890 MHz 3V/m with 1 kHz sine-wave 80% AM from 20002700 MHz (1794-0B32P) IEC 61000-4-3: 10V/m with 1 kHz sine-wave 80% AM from 301000 MHz

Environmental Specifications

Attribute	Value
EFT/B immunity	(1794-0B8, 1794-0B16, 1794-0B32P) IEC 61000-4-4: ±2 kV @ 5 kHz on power ports ±2 kV @ 5 kHz on signal ports (1794-0B8EP, 1794-0B16P) IEC 61000-4-4: ±3 kV @ 5 kHz on power ports ±3 kV @ 5 kHz on signal ports
Surge transient immunity	IEC 61000-4-5: ±1 kV line-line(DM) and ±2 kV line-earth(CM) on signal ports
Conducted RF immunity	IEC 61000-4-6: 10V rms with 1 kHz sine-wave 80% AM from 150 kHz80 MHz

Certifications

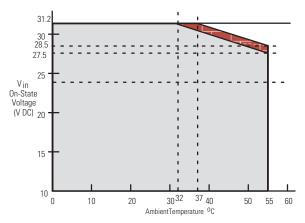
Certifications (when product is marked) ⁽¹⁾	Value
c-UL-us	UL Listed Industrial Control Equipment, certified for US and Canada. See UL File E65584.
	UL Listed for Class I, Division 2 Group A,B,C,D Hazardous Locations, certified for U.S. and Canada. See UL File E194810.
CSA	(1794-0B8, 1794-0B8EP, 1794-0B16, 1794-0B16P only) CSA Certified Process Control Equipment. See CSA File LR54689C. CSA Certified Process Control Equipment for Class I, Division 2 Group A,B,C,D Hazardous Locations. See CSA File LR69960C.
CE	European Union 2004/108/EC EMC Directive, compliant with: EN 61326-1; Meas./Control/Lab., Industrial Requirements EN 61000-6-2; Industrial Immunity EN 61000-6-4; Industrial Emissions EN 61131-2; Programmable Controllers (Clause 8, Zone A & B)

Certifications

Certifications (when product is marked) ⁽¹⁾	Value
Ex	(1794-0B8, 1794-0B16 only) European Union 94/9/EC ATEX Directive, compliant with: EN 60079-0:2009; General Requirements EN 60079-15:2010; Potentially Explosive Atmospheres, Protection "n" LCIE 01ATEX6020X II 3 G Ex nA IIC T4 Gc EC 60079-0, 6th Edition IEC 60079-15, 4th Edition
	(1794-0B8EP, 1794-0B16 only) European Union 94/9/EC ATEX Directive, compliant with: EN60079-0:2012+A11:2013 EN 60079-15:2010; Potentially Explosive Atmospheres, Protection "n" DEMKO 14ATEX1342501X II 3 G Ex nA IIC T4 Gc — 1794-0B8EP III 3 G Ex nA IIC T3 Gc — 1794-0B16P EC 60079-0, 6th Edition IEC 60079-15, 4th Edition
TÜV	(1794-0B8EP, 1794-0B16, 1794-0B16P only) TÜV Certified for Functional Safety: up to and including SIL 2
KC	Korean Registration of Broadcasting and Communications Equipment, compliant with: Article 58-2 of Radio Waves Act, Clause 3
EAC	Russian Customs Union TR CU 020/2011 EMC Technical Regulation
RCM	Australian Radiocommunications Act, compliant with: AS/NZS CISPR 11; Industrial Emissions

⁽¹⁾ See the Product Certification link at <u>www.ab.com</u> for Declarations of Conformity, Certificates, and other certification details.

Derating Curve for 1794-0B16P

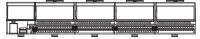


The area within the curve represents the safe operating range for the module under various conditions of user supplied 24V DC supply voltages and ambient temperatures.



= Other mounting positions (including inverted horizontal) safe operating

Normal Mounting - Horizontal



Other Mounting (including Vertical, and Inverted Horizontal Mounting)



Notes:

Rockwell Automation Support

Rockwell Automation provides technical information on the Web to assist you in using its products. At http://www.rockwellautomation.com/support/, you can find technical manuals, a knowledge base of FAQs, technical and application notes, sample code and links to software service packs, and a MySupport feature that you can customize to make the best use of these tools.

For an additional level of technical phone support for installation, configuration and troubleshooting, we offer TechConnect support programs. For more information, contact your local distributor or Rockwell Automation representative, or visit http://www.rockwellautomation.com/support/.

Installation Assistance

If you experience a problem within the first 24 hours of installation, please review the information that's contained in this manual. You can also contact a special Customer Support number for initial help in getting your product up and running.

United States or Canada	1.440.646.3434
Outside United States or Canada	Use the <u>Worldwide Locator</u> at http://www.rockwellautomation.com/support/americas/phone_en.html , or contact your local Rockwell Automation representative.

New Product Satisfaction Return

Rockwell Automation tests all of its products to ensure that they are fully operational when shipped from the manufacturing facility. However, if your product is not functioning and needs to be returned, follow these procedures.

	Contact your distributor. You must provide a Customer Support case number (call the phone number above to obtain one) to your distributor to complete the return process.
Outside United States	Please contact your local Rockwell Automation representative for the return procedure.

Documentation Feedback

Your comments will help us serve your documentation needs better. If you have any suggestions on how to improve this document, complete this form, publication RA-DU002, available at http://www.rockwellautomation.com/literature/.

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