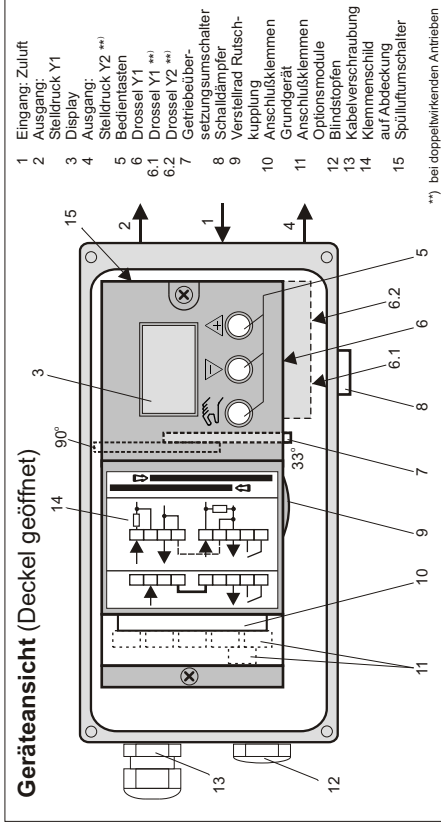
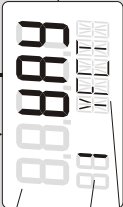
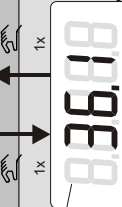
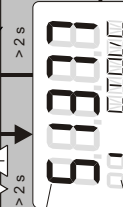




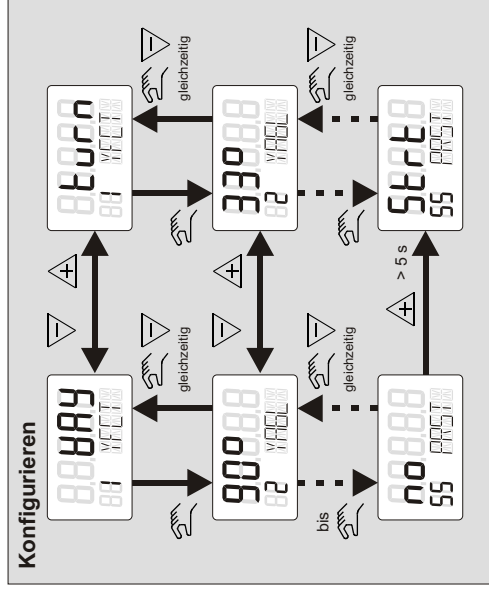
Bedienebene wechseln

Betriebsart	Display
P-Handbetrieb mit  Stellung ändern	 Potentiometerstellung [%] nicht initialisiert
Konfigurieren mit  bzw.  + Parameter wählen mit  Wert ändern	 Parameterwert Parameter-nummer Parametername
Manuell (Handbetrieb) mit  Stellung ändern	 Stellung [%] Fehlercode Sollwert [%]
Automatik	 Stellung [%] Fehlercode Sollwert [%]
Diagnose	 Diagnosewert Diagnosenummer Diagnosename

(Die grauen Werte in der oberen Displayzeile sind exemplarisch)

Automatische Erstinbetriebnahme (ausgehend von Werkseinstellung)

Schritt	Bedeutung
1.) Schwenkantrieb	8800 8800 8800 8800 8800 8800 8800 8800 8800
Schubantrieb	8800 8800 8800 8800 8800 8800 8800 8800 8800
2.)	8800 8800 8800 8800 8800 8800 8800 8800 8800
3.)	8800 8800 8800 8800 8800 8800 8800 8800 8800
4.)	8800 8800 8800 8800 8800 8800 8800 8800 8800
5.)	8800 8800 8800 8800 8800 8800 8800 8800 8800
6.)	8800 8800 8800 8800 8800 8800 8800 8800 8800
7.)	8800 8800 8800 8800 8800 8800 8800 8800 8800
8.)	8800 8800 8800 8800 8800 8800 8800 8800 8800



Mögliche Meldungen		
Anzeige	Bedeutung	Maßnahmen
	Antrieb bewegt sich nicht	mit  Meldung quittieren Drossel (6) prüfen und evtl. öffnen mit  Antrieb in den Arbeitsbereich fahren Initialisierung neu starten
	down-Toleranzband unter- bzw. überschritten	Getriebe (7) umschalten weiter mit:  oder Rutschkupplung verstellen bis Anzeige  dann nur weiter mit: 
	wenn die Rutschkupplung verstellt wurde	beim Schubantrieb mit  Abgriffhebel senkrecht zur Spindel stellen weiter mit: 
	up-Toleranzband überschritten	mit  Meldung quittieren auf dem Hebel den nächstgrößeren Hubwert einstellen Initialisierung neu starten bei Schwenkantrieben zusätzlich möglich: über  verstellen bis Anzeige:  weiter mit: 
	Up-down-Spanne unterschritten	mit  Meldung quittieren auf dem Hebel den nächstkleineren Hubwert einstellen Initialisierung neu starten
 	Antrieb bewegt sich nicht Stellzeiten sind veränderbar	Stellzeiten mittels der Drossle(n) verändern weiter mit:  oder 
weitere Meldungen siehe Gerätehandbuch		

Parametername	Display	Funktion	Parameterwerte	Einheit	Werkseinstellung	Kunden-einstellung
1.YFCT		Stellantriebsart	turn (Schwenkantrieb) WAY (Schubantrieb) LWAY (Schubantrieb ohne Sinuskorrektur) ncSt (Schwenkantr. mit NCS) -ncSt (dto., inverse Wirkrichtung) ncSL (Schubantrieb mit NCS)		WAY	
2.YAGL ¹⁾		Nenn Drehwinkel der Rückmeldung Getriebeübersetzungsumschalter (7) entsprechend einstellen (siehe Geräteansicht)	90° 33°	Grad	33°	
²⁾ 3.YWAY		Hubbereich (Einstellung optional) Wenn benutzt, muß der Wert mit dem eingestellten Hubbereich am Antrieb korrespondieren. Mitnehmer muß auf den Wert des Antriebshubes bzw., wenn dieser nicht skaliert ist, auf den nächstgrößeren skalierten Wert eingestellt werden	OFF ----- 5 10 15 20 (kurzer Hebel 33°) ----- 25 30 35 (kurzer Hebel 90°) ----- 40 50 60 70 90 110 130 (langer Hebel 90°)	mm	OFF	
4.INITA		Initialisierung (automatisch)	noini no / ###.# Strt		no	
5.INITM		Initialisierung (manuell)	noini no / ###.# Strt		no	
6.SCUR		Strombereich des Sollwerts 0 bis 20mA 4 bis 20mA	0 MA 4 MA		4 MA	
7.SDIR		Sollwertrichtung Steigend fallend	riSE FALL		riSE	
8.SPRA		Sollwert Splitrange Anfang	0,0 bis 100,0	%	0.0	
9.SPRE		Sollwert Splitrange Ende	0,0 bis 100,0	%	100.0	
10.TSUP		Sollwertrampe AUF	Auto 0 bis 400	s	0	
11.TSDO		Sollwertrampe ZU	0 bis 400	s	0	
12.SFCT		Sollwertfunktion linear gleichprozentig 1: 25, 1:33, 1:50 invers gleichprozentig 25:1, 33:1, 50:1 frei einstellbar	Lin 1- 25 1 - 33 1 - 50 n1 - 25 n1 - 33 n1 - 50 FrEE		Lin	
13.SL0 14.SL1 usw. bis 32.SL19 33.SL20		Sollwertstützpunkt bei 0% 5% usw. bis 95% 100%	0,0 bis 100,0	%	0.0 5.0 usw. bis 95.0 100.0	
34.DEBA		Totzone des Reglers	Auto 0,1 bis 10,0	%	Auto	
35.YA		Stellgrößenbegrenzung Anfang	0,0 bis 100,0	%	0.0	
36.YE		Stellgrößenbegrenzung Ende	0,0 bis 100,0	%	100.0	
37.YNRM		Stellgrößennormierung auf mech. Weg auf Durchfluß	MPOS FLOW		MPOS	
38.YDIR		Stellgrößenwertsinn für Anzeige Steigend fallend	riSE FALL		riSE	
39.YCLS		Stellgrößendichtschließen ohne nur oben nur unten oben u. unten	no uP do uP do		no	
40.YCDO		Wert für Dichtschließen unten	0,0 bis 100,0	%	0.5	
41.YCUP		Wert für Dichtschließen oben	0,0 bis 100,0	%	99.5	
42.BIN1 ⁴⁾		Funktion des BE 1 ohne nur Meldung Konfigurieren blockieren Konfig. u. Hand blockieren fahre Ventil in Stellung up fahre Ventil in Stellung down Bewegung blockieren	OFF Schließer: on bLoc1 bLoc2 uP doWn StoP Öffner: -on -uP -doWn -StoP		OFF	
43.BIN2 ⁴⁾		Funktion des BE 2 ohne nur Meldung fahre Ventil in Stellung up fahre Ventil in Stellung down Bewegung blockieren	OFF Schließer: on uP doWn StoP Öffner: -on -uP -doWn -StoP		OFF	
44.AFCT ⁵⁾		Alarm Funktion ohne A1=Min, A2=Max A1=Min, A2=Min A1=Max, A2=Max	normal: $\overline{A1}, \overline{A2}$ invertiert: $\overline{A1}, \overline{A2}$		OFF	
45.A1		Ansprechschwelle Alarm 1	0,0 bis 100,0	%	10.0	
46.A2		Ansprechschwelle Alarm 2	0,0 bis 100,0	%	90.0	
47.YFCT ⁵⁾		Funktion Störmeldeausgang Störung Störung + nicht Automatik Störung + nicht Automatik + BE ("+" bedeutet logische ODER-Verknüpfung)	normal: $\overline{A1}, \overline{A2}$ invertiert: $\overline{A1}, \overline{A2}$			
48.YTIM		Überwachungszeit für das Setzen der Störmeldung "Regelabweichung"	Auto 0 bis 100	s	Auto	
49.YLIM		Ansprechschwelle der Störmeldung "Regelabweichung"	Auto 0,0 bis 100,0	%	Auto	
50.YSTRK		Grenzwert für Wegintegral	OFF 1 bis 1.00E9		OFF	
51.YDCHG		Grenzwert für Richtungswechsel	OFF 1 bis 1.00E9		OFF	
52.YZERO		Grenzwert für Anschlagsüberwachung unten	OFF 0,0 bis 100,0	%	OFF	
53.YOPEN		Grenzwert für Anschlagsüberwachung oben	OFF 0,0 bis 100,0	%	OFF	
54.YDEBA		Grenzwert für Totzonenüberwachung	OFF 0,0 bis 10,0	%	OFF	
55.PRST		Preset (Werkseinstellung) "no" nichts aktiviert "Strt" Start der Werkseinstellung Anzeige nach 5 s Tastenbestätigung: "oCAY" ACHTUNG: Preset bewirkt "NO INI"	no Strt oCAY			

1) wenn "turn" gewählt ist, kann 33° nicht eingestellt werden

2) Parameter erscheint nicht, wenn 1.YFCT = turn gewählt wurde

3) Stützpunkte erscheinen nur bei Auswahl: 12.SFCT = FrEE

4) Öffner bedeutet: Aktion bei geöffnetem Schalter bzw. Low Pegel

Schließer bedeutet: Aktion bei geschlossenem Schalter bzw. High Pegel

5) normal bedeutet: High Pegel ohne Störung

invertiert bedeutet: Low Pegel ohne Störung

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1 Safety Information

1.1 Meaning of Terms



DANGER

indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.



WARNING

indicates a potentially hazardous situation which, if not avoided, **could** result in death or serious injury.



CAUTION

used with the safety alert symbol indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.

CAUTION

used without the safety alert symbol indicates a potentially hazardous situation which, if not avoided, may result in property damage.

NOTICE

NOTICE used without the safety alert symbol indicates a potential situation which, if not avoided, may result in an undesirable result or state.



NOTE

indicates a reference to a possible advantage when this recommendation is followed.

1.2 Introduction

These Operating Instructions describe the basic steps for assembly, connection, and commissioning.

These Operating Instructions do not replace the Manual for the SIPART PS2 electropneumatic positioner. The Manual contains more detailed information about assembly, function, and operation.

The Manual can be ordered under Order No.

A5E00074631 (English)

A5E00074630 (German)

from one of our Siemens offices or representatives.

Danger-free use

This device has left the factory in a perfect condition as regards safety. The notes and warnings in these Operating Instructions must be observed by the user if this state is to be maintained and hazard-free operation of the device assured.

Qualified personnel

A qualified person in the sense of these Operating Instructions is one who is familiar with the installation, commissioning and operation of the device and who has the appropriate qualifications, e.g.:

- ☐ Is trained or authorized to energize, de-energize, ground and tag circuits and equipment in accordance with established safety practices
- ☐ Is trained in the proper care of protective equipment in accordance with established safety practices
- ☐ Is trained in first aid
- ☐ In the case of devices with explosion protection: is trained or authorized to carry out work on the electric circuits of potentially explosive equipment.



WARNING

The device must only be installed and operated by qualified personnel.
 The device is designed for connection to functional or safety extra-low voltage.
 The electric safety is determined by the power supply units alone.
 High positioning forces are generated by pneumatic actuators. To prevent injury, installation and operation must be carried out under strict observation of the safety regulations.
 Reference is specifically made here to the observance of the applicable safety regulations for potentially explosive equipment.

Correct and safe operation of this device is dependent on proper transport, storage and installation as well as careful operation and maintenance.

2 Scope of Delivery of Positioner

- ☐ Positioner as ordered
- ☐ Operating Instructions, German/English (enclosed with device)
- ☐ Leaflet "Operation – a concise overview", German and English (in the device)

3 Assembly

3.1 General



DANGER

The positioner and its option modules would be supplied as separate units and in different versions. Positioners and option modules are available for operation in zones with and without an explosion hazard. These versions are marked by a special rating plate.

When combining components, make sure that only positioners and option modules can be combined that are approved for the zone where they will be used. This especially applies to safe operation of the positioner in zone in which the atmosphere might be subject to an explosion hazard (Zones 1 and 2). In that case it is imperative to use categories (2 and 3) both of the device itself and its options.



CAUTION

It is essential that you observe the following sequence during assembly to avoid injuries or mechanical damage to the positioner/extension kit:

- | | |
|--|--------------------------------------|
| 1. Mechanical fitting of positioner | See Chapter 3 (depending on version) |
| 2. Connection of electric power supply | See Chapter 5, page 54 |
| 3. Connection of pneumatic supply | See Chapter 6, page 54 |
| 4. Put into operation | See Chapter 7, page 57 |

In addition you must always ensure that no water can penetrate through an open housing or screw joint. This can occur when the SIPART PS2 cannot not be assembled and connected immediately on site.

In general the SIPART PS2 may only be operated with dry compressed air. Therefore use the usual water separator. In extreme cases, an additional drying unit may even be required. This is particularly important when the SIPART PS2 is operated at low ambient temperatures. In addition, please ensure that the purging air changeover switch (on the valve manifold, above the pneumatic terminal block) is in the position OUT.

For rotary actuators that are exposed to strong acceleration forces or vibrations, please use a sufficiently stable console (e.g. sheet thickness > 4mm with backing) and the extension kit "linear actuator" or the integrated mounting for linear actuators.

3.1.1 Information on the use of positioners in wet environments

This information is important for the assembly and operation of the SIPART PS2 positioner in wet environments (frequent and heavy rain and/or long-term tropical condensation) for which the protection type IP 65 is no longer sufficient and, in particular, when there is a danger that the water can freeze.

To prevent water from entering into the device during normal operation (e.g. through the exhaust vents) or to prevent difficulties reading the display, please avoid the following unfavorable assembly positions.

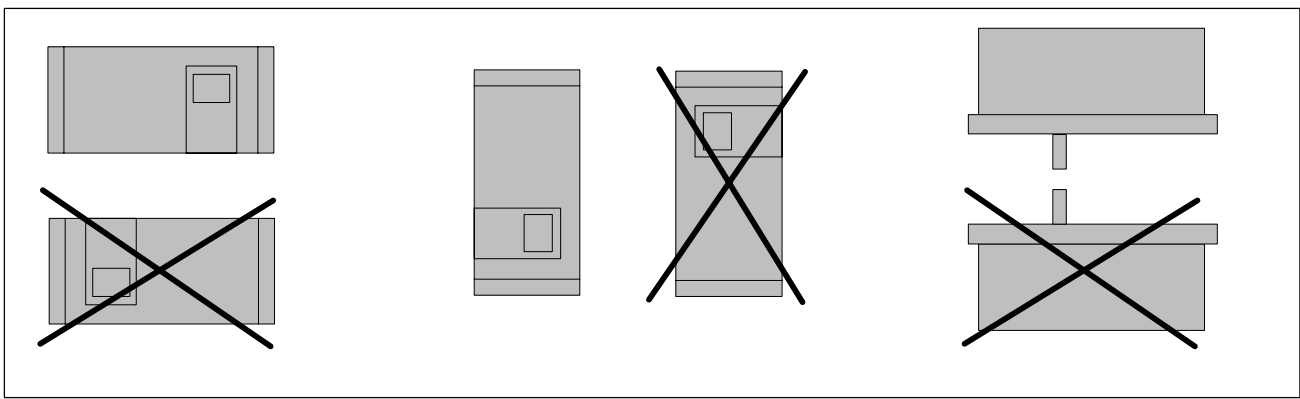


Fig. 1 Favorable and unfavorable assembly positions

If circumstances force you to operate the SIPART PS2 in an unfavorable assembly position, it is possible to prevent the penetration of water by means of additional measures.



CAUTION

Never clean the SIPART PS2 with high-pressure water cleaning apparatus because the protection type IP65 does not have sufficient protection for this.

The necessary additional measures against the penetration of water are dependent on the chosen assembly position and the following items may be required in addition:

- ☐ Screw joint with sealing ring (e.g. FESTO: CK -1 / 4-PK-6)
- ☐ Plastic tubing approx. 20 to 30 cm (e.g. FESTO: PUN- 8X1.25 SW)
- ☐ Cable ties (number and length dependent on the local conditions)

Procedure

- ☐ Arrange the piping in such a way that rain water or condensed water running down the pipes can drip off before reaching the terminal block of the SIPART PS2.
- ☐ Check the seals of the electrical connections for perfect seating.
- ☐ Check the seal in the housing cover for damage and soiling. If necessary, clean or replace.
- ☐ Mount the SIPART PS2 when possible so that the sintered bronze silencer on the underside of the housing faces downwards (vertical assembly position). If this is not possible, the silencer should be replaced by a suitable screw joint with plastic tubing.

Assembly of the screw joint with plastic tubing

- ☐ Unscrew and remove the sintered bronze silencer from the exhaust vent on the underside of the housing.
- ☐ Screw the above-mentioned screw joint into the exhaust vent.
- ☐ Mount the above-mentioned plastic tubing onto the screw joint and check for a tight fit.
- ☐ Fasten the plastic tubing with a cable tie to the fitting so that the opening is facing downwards.
- ☐ Ensure that the tubing is not kinked and that the exhaust air can flow out unhindered.

3.1.2 Information for the use of positioners that are exposed to strong acceleration forces or vibration

Fittings under heavy mechanical stresses such as from breakaway flaps, violently shaking or vibrating valves, or steam jets can be exposed to strong acceleration forces far above those specified. This can result, in extreme cases, to a shifting of the friction clutch.

For such cases the position controller equipped with a fixing device for the slip clutch with which adjustment due to the above mentioned influences can be prevented.

The setting possibility is accessible below the black knurled wheel and is recognizable from slots on the yellow wheel. The zero point adjustment and the setting possibility of the slip clutch are identified by symbols on an additional plate.

Procedure

After you have mounted the position controller and commissioned it completely, you can set the slip clutch torque as follows:

- ☐ Plug a conventional 4 mm wide screwdriver into a slot in the yellow wheel.
- ☐ Then turn the yellow wheel to the left with the screwdriver until it snaps in audibly. This increases the torque of the slip clutch.
- ☐ A fixed slip clutch is recognizable from an approx. 1 mm wide gap between the yellow and black wheel.
- ☐ If you have to make a zero point setting, e.g. after changing the drive, please reduce the torque first by turning the yellow wheel to the right stop. After the zero point setting, you can fix the slip clutch as described above.

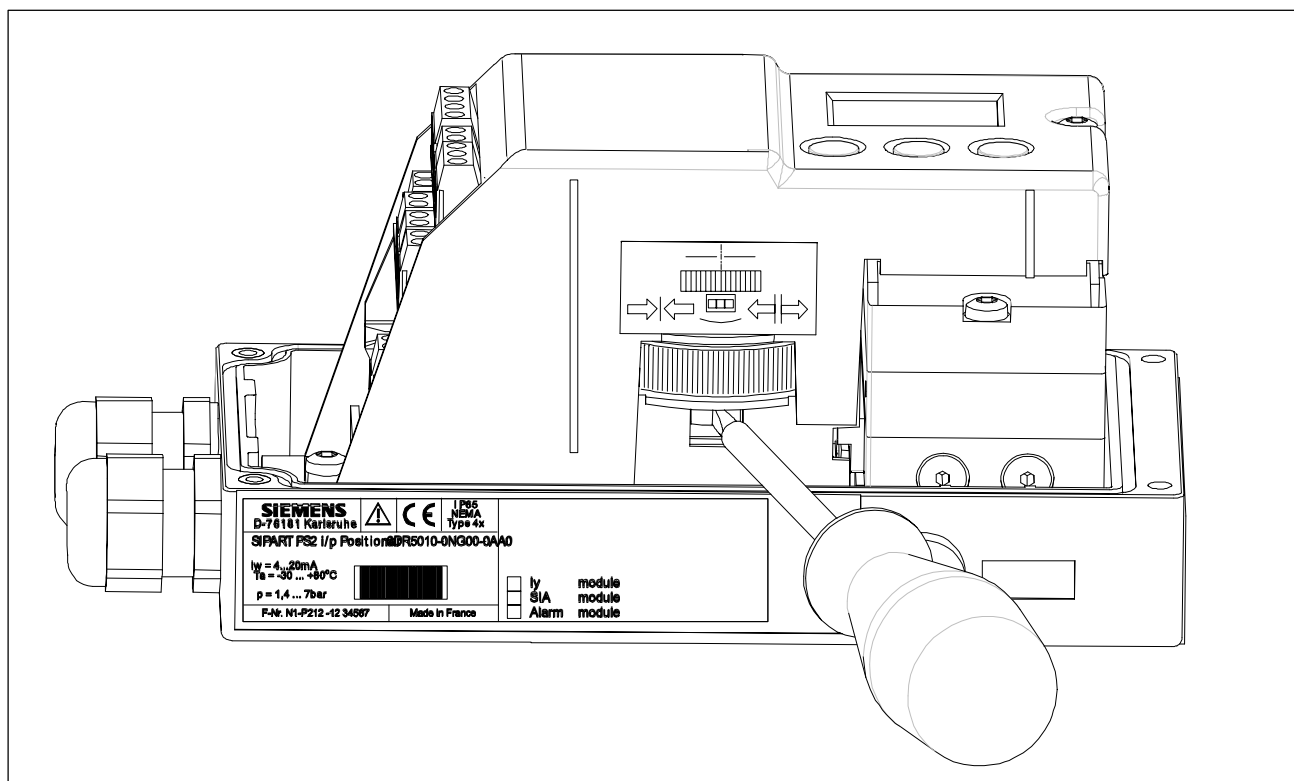


Fig. 2 Fixing device for the slip clutch

External position sensor

There are potential cases for which the above-mentioned measures are not sufficient. This could be, for example, in the presence of strong and lasting vibrations, increased or too low ambient temperatures, and in the presence of nuclear radiation.

In such cases, separate mounting of position sensor and control unit is helpful. For this, a universal component is available that is suitable for both linear and rotary actuators.

You will need the following:

- ☐ The position sensor unit (order number C73451-A430-D78). This consists of a SIPART PS2 housing with an integrated friction clutch, in-built potentiometer and various blind plugs and seals.
- ☐ The control unit, a SIPART PS2 positioner in any version.
- ☐ The EMC filter plate which is available in a set together with cable clamps and M-20 cable glands and has the order number C73451-A430-D23. The EMC filter plate must be mounted in the SIPART PS2 positioner. The Installation Instructions supplied with the EMC filter plate explains the assembly of the components.
- ☐ A three-pin cable to connect the components.

This upgrade set must also always be used for the control unit when any potentiometer (resistance value 10 kOhm) is mounted on the actuator instead of the position sensor unit C73451-A430-D78.

3.2 Extension Kit "Linear Actuator" 6DR4004-8V and 6DR4004-8L

The following are included in the *delivery of the extension kit* "Linear actuator IEC 534 (3 mm to 35 mm)" (see Figure 3 for item Nos.):

Item No.	Quantity	Designation	Remarks
1	1	NAMUR mounting bracket IEC 534	Standardized connection for mounting console with ledge, column or plane surface
2	1	Pick-up bracket	Guides the roll with driver pin and rotates the lever arm
3	2	Clamping assembly	Mounting of pick-up bracket on actuator spindle
4	1	Driver pin	Assembly with roll (5) on lever (6)
5	1	Roll	Assembly with driver pin (4) on lever (6)
6	1	NAMUR lever	For stroke range 3 mm to 35 mm For stroke ranges > 35 mm to 130 mm (special delivery), lever 6DR4004-8L is also required
7	2	U-bolt	Only for actuators with columns
8	4	Hexagon head screw	M8 x 20 DIN 933-A2
9	2	Hexagon head screw	M8 x 16 DIN 933-A2
10	6	Spring washer	A8 – DIN 127-A2
11	6	U-washer	B 5.4 – DIN 125-A2
12	2	U-washer	B 6.4 – DIN 125-A2
13	1	Spring	VD-115E 0.70x11.3x32.7x3.5
14	1	Spring washer	A6 – DIN 137A-A2
15	1	Lock washer	3.2 – DIN 6799-A2
16	3	Spring washer	A6 – DIN 127-A2
17	3	Hexagon head screw	M6 x 25 DIN 933-A2
18	1	Hexagon nut	M6 – DIN 934-A4
19	1	Square nut	M6 – DIN 557-A4
21	4	Hexagon nut	M8 – DIN 934-A4
22	1	Guide washer	6.2x9.9x15x3.5

3.2.1 Assembly Sequence

(see Figure 3, page 50)

1. Mount clamping assembly (3) with socket cap screws (17) and lock washers (16) on the actuator spindle.
2. Insert the pick-up bracket (2) into the recesses of the clamping assembly. Set the required length and screw only so tight that the pick-up bracket can still be shifted.
3. The center of the pin (4) is set to the value of the stroke range specified on the actuator or set to the next large scale value. The same value can be set later for 3.YWAY during start-up, to display the travel in mm after initialization.
4. Push the lever onto the positioner shaft as far as possible, and secure with the socket cap screw (17).
5. Fit the mounting bracket (1) with two hexagonal head screws (9), lock washer (10) and flat washer (11) on the rear of the positioner.
6. Selection of the row of holes depends on the width of the actuator yoke. The roll (5) should engage in the pick-up bracket (2) as close to the spindle as possible, but must not touch the clamping assembly.
7. Hold the positioner with the mounting bracket on the actuator such that the roll (5) is guided within the pick-up bracket (2).
8. Tighten the pick-up bracket.
9. Position the mounting parts according to the type of actuator.
 - Actuator with ledge: hexagonal head screw (8), flat washer (11) and lock washer (10).
 - Actuator with plane surface: four hexagonal head screws (8) with flat washer (11) and lock washer (10).
 - Actuator with columns: two U-bolts (7), four hexagonal nuts (21) with flat washer (11) and lock washer (10).
10. Secure positioner onto the yoke using the previously positioned mounting parts.



NOTE

Adjust the height of the positioner such that the horizontal lever position is reached as close as possible to the center of the stroke. You can use the lever scale of the actuator for orientation. It must always be guaranteed that the horizontal lever position is passed through within the stroke range.

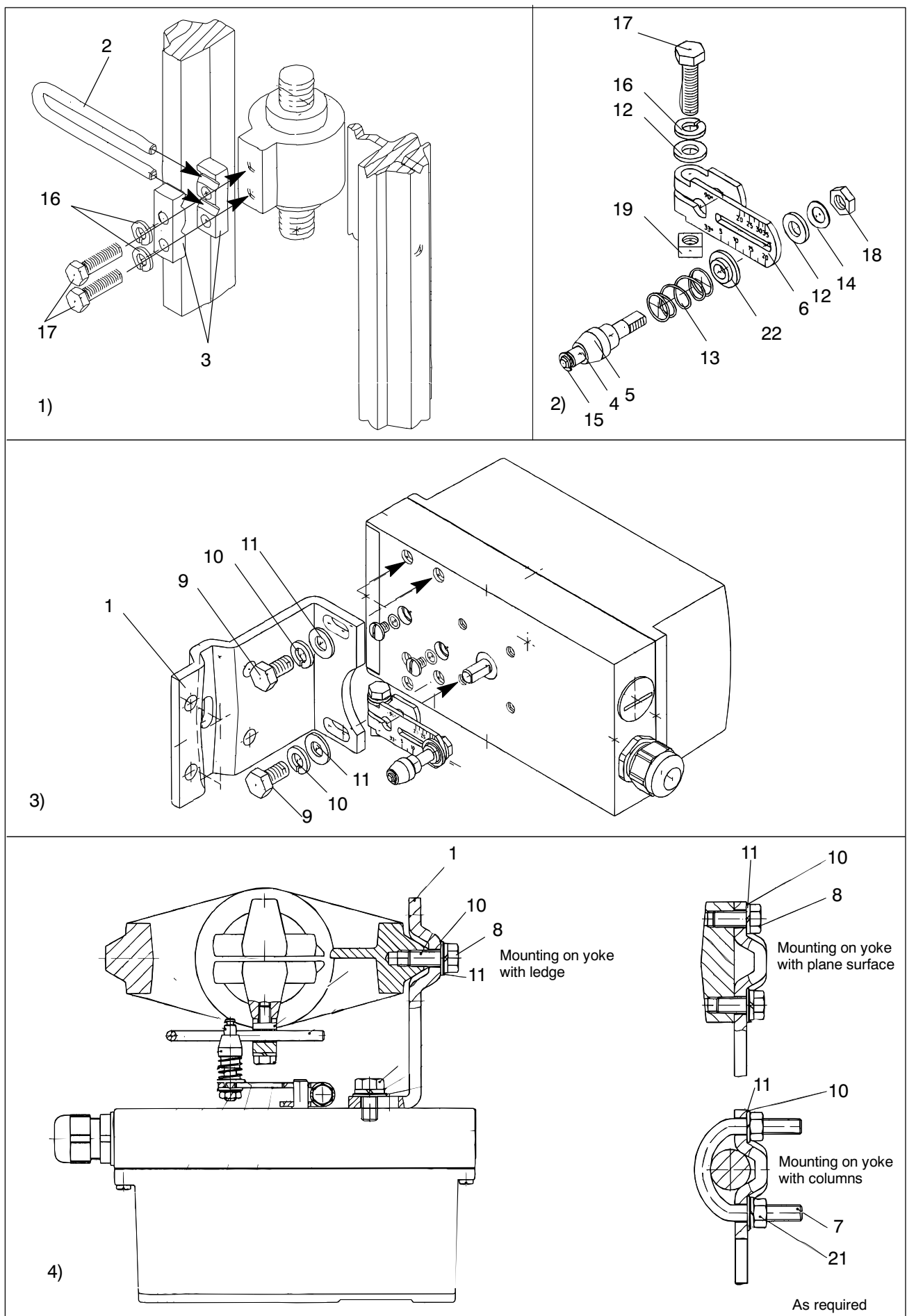


Fig. 3 Assembly sequence (linear actuator)

3.3 Extension Kit "Rotary Actuator" 6DR4004-8D

The following are included in the *delivery of the extension kit "Rotary actuator"* (see Figure 4, page 52 for item Nos.):

Item No.	Quantity	Designation	Remarks
2	1	Coupling wheel	Mounting on position feedback shaft of SIPART PS2
3	1	Driver	Mounting on end of actuator shaft
4	1	Multiple scale	Indication of actuator position, comprising 4.1 and 4.2
4.1	8	Scale	Different divisions
4.2	1	Pointer	Reference point for scale (adhesive label)
14	4	Hexagon head screw	DIN 933 – M6 x 12
15	4	Lock washer	S6
16	1	Fillister head screw	DIN 84 – M6 x 12
17	1	Washer	DIN 125 – 6.4
18	1	Hexagon socket screw	Premounted with coupling wheel
19	1	Allen key	For item 18

3.3.1 Assembly Sequence

(see Figure 4, page 52)

1. Place VDI/VDE 3845 mounting console ((9), actuator-specific, scope of supply of actuator manufacturer) onto rear of positioner and secure using hexagon head screws (14) and lock washers (15).
2. Adhere pointer (4.2) onto mounting console in the center of the centering hole.
3. Push coupling wheel (2) onto positioner axis as far as possible, pull back by about 1 mm, and tighten hexagon socket screw (18) using the supplied Allen key.
4. Place the driver (3) onto the end of the actuator shaft and secure using Fillister head screw (16) and washer (17).
5. Carefully place positioner with mounting console onto the actuator such that the pin of the coupling wheel engages in the driver.
6. Align the positioner/mounting console assembly in the center of the actuator and screw tight. (Screws not included in delivery; they are part of the actuator mounting console!)
7. Following startup as described in Section 7: Drive actuator to end position and adhere scale (4.1) onto the coupling wheel (2) according to the direction of rotation or the turning range. *The scale is self-adhesive!*

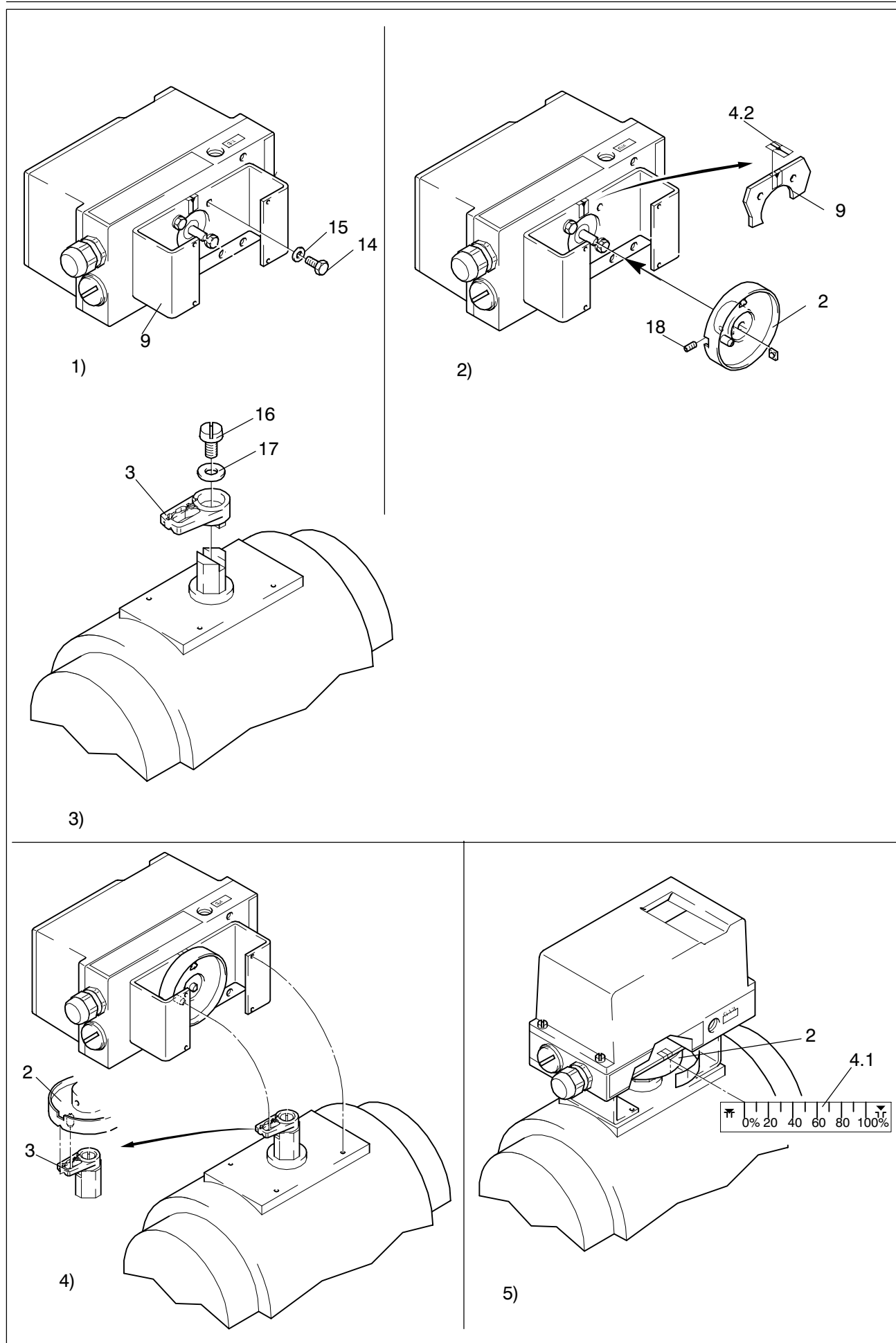


Fig. 4 Assembly sequence (rotary actuator)

4 Installation of Options

(see Figure 9, page 97)

- ☐ Unscrew housing cover.
- ☐ Unscrew module cover (1).
- ☐ **J_y module:** Insert the J_y module (3) into the lower PCB slot guide of the container, make the electrical connection with the accompanying ribbon cable (6).
- ☐ **Alarm module:** Insert the alarm module (4) into the upper PCB slot guide of the container, make the electrical connection with the accompanying ribbon cable (5).
- ☐ **SIA module** (slot-type initiator alarm module)
 1. Remove all electrical connections of the basic electronics (2).
 2. Loosen the two fixing screws (2.1) of the basic electronics.
 3. Unclip the basic electronics by carefully bending out from the four attachment points.
 4. Guide the SIA module (7) from above until the upper PCB slot guide of the container is reached.
 5. Push the SIA module approx. 3 mm to the right into the PCB slot guide of the container.
 6. Screw in the special screw (7.1) through the SIA module into the shaft of the positioner (**Torque: 2 Nm**)



CAUTION

The pins pushed into the control-gate valve bearing must be aligned shortly before contact with the special screw. When screwing-in further, the control-gate valve bearing and the special screw must be turned simultaneously so that the pins insert into the special screw. The SIA module may be damaged if you will not observe this.

7. Place the insulation cover (10) over the SIA module on one side under the seating area of the basic electronics on the container wall. The openings on the insulation cover must fit onto the corresponding studs on the container wall. By carefully bending the container walls, fit the insulation cover over the SIA module.
8. Clip the basic electronics into the four attachment points and screw down the basic electronics with the two fixing screws (2.1).
9. Make all the electrical connections between the basic electronics and options with the accompanying ribbon cables and between the basic electronics and the potentiometer with the potentiometer cable.
10. Attach the supplied module cover instead of the standard cover with the two screws.
11. Select the plates from the accompanying set of plates to correspond with those that were already present on the standard version of the module cover. Stick the selected plates onto the mounted module cover in accordance with the standard version.
12. Make all the electrical connections.

Setting the two limits:

13. Move the actuator to the first desired mechanical position.
14. Adjust the upper adjustment screw (for output terminals 41, 42) by hand until the output level changes.
15. Move the actuator to the second desired mechanical position.
16. Adjust the lower adjustment screw (for output terminals 51, 52) by hand until the output level changes.



NOTE

By rotating the adjustment screw past the level-changed value to the next level-changed value, you can set a High-Low or a Low-High switch.

5 Electric Connection

(see Figure 10 to 21, page 98 to 103)

Electric connection:	Screw terminals 2.5 mm ²
Cable inlet:	M20 x 1.5
Signal range	
Setpoint w:	4 to 20 mA With 2-wire connection
	0/4 to 20 mA With 3-wire or 4-wire connection
	Power supply U _H : 18 to 30 V

The plastic housing is metallize coated inside against high-frequency radiation. This shield is connected with the female thread jacks on the back side (see figure 5).

Please note that one of them must at least be connected to ground.

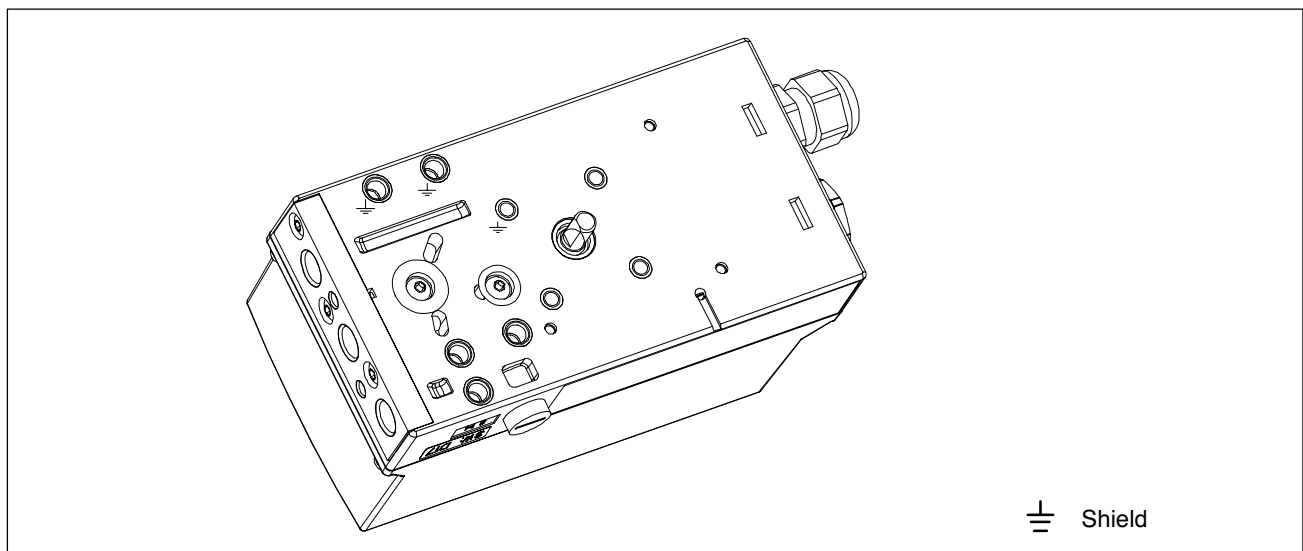


Fig. 5 Ground plate

6 Pneumatic Connection



CAUTION

If the electric supply is connected, the pneumatic supply must only be connected following assembly if the positioner is switched to the input level "P manual mode" (for the as supplied conditions, see leaflet "Operation – a concise overview").

NOTICE

Ensure that the air quality is suitable! Grease-free industrial air, particulates < 30 µm, pressure dew point 20 K below lowest ambient temperature.

The pneumatic connections are located on the right-hand side of the positioner (Figure 6).

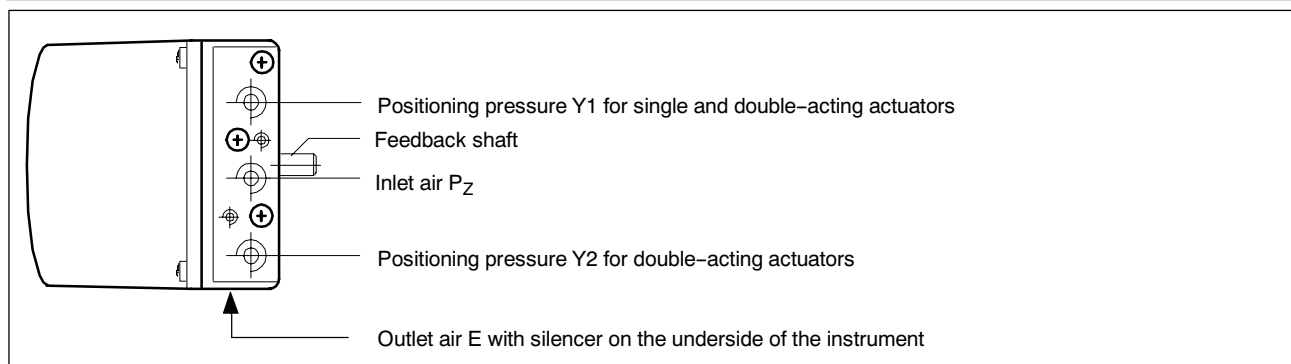


Fig. 6 Pneumatic connection

Two pneumatic connections for the integrated installation of single-acting linear actuators are located on the rear of the positioner:

- ☐ Positioning pressure Y1
- ☐ Air outlet E

These connections are locked with screws when supplied.

Outlet air E can be used to ensure a flow of dry instrument air through the pick-off area and the spring chamber to prevent corrosion.

Procedure:

- ☐ Connect manometer for inlet air pressure and positioning pressure in necessary.
- ☐ Connection via female thread G 1/4 DIN 45141:
 - PZ Inlet air 1.4 to 7 bar
 - Y1 Positioning pressure 1 for single-action and double-action actuators
 - Y2 Positioning pressure 2 for double-action actuators
 - E Exhaust output (remove silencer if necessary)
- ☐ Safety setting on failure of electric supply:
 - single-action: Y1 Vented
 - double-action: Y1 Max. positioning pressure (inlet air pressure)
 - Y2 Vented
- ☐ Connect positioning pressure Y1 or Y2 (only with double-action actuators) according to desired safety setting.
- ☐ Connect inlet air to PZ.



NOTE

Spring return actuators need sufficient high supply pressure so that the complete stroke can be travelled up to the end position of the actuator.

6.1 Purging air switchover

The purging air changeover switch above the pneumatic terminal block (Figure 7) on the valve manifold can be accessed when the housing is open. When the switch is in position IN the interior of the housing is purged with very small quantities of clean and dry instrument air. In position OUT the purging air is led directly out of the instrument.

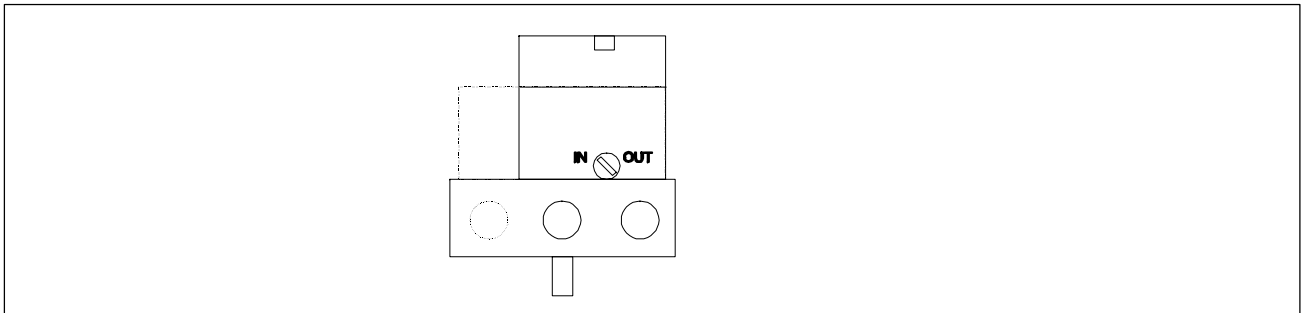


Fig. 7 Purging air changeover switch above the pneumatic terminal block, view of the device on the pneumatic connection side with the cover open

6.2 Restrictors

To increase the positioning times for fast actuators when necessary, the air flow can be reduced with the restrictors Y1 and Y2 (only for double-action valves) (Figure 8). Turning the restrictors in the clockwise direction reduces the air flow until it is shut off. To set the restrictors we recommend closing them first and then opening them again slowly (see Initialization RUN3). In case of double-action valves please note that both restrictors are set alike.

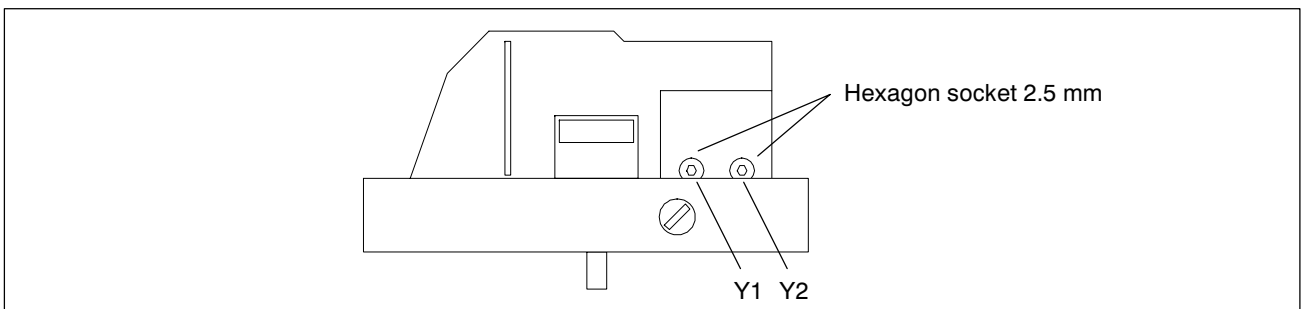


Fig. 8 Restrictors

7 Commissioning (see Leaflet "Operation – a concise overview")

Because of the numerous applications it can have, the positioner must be adapted to the actuator after assembly (initialized). This initialization can be undertaken in three different ways:

☐ Automatic initialization

The initialization is automatic. The positioner determines sequentially the direction of action, the travel or the rotational angle, the travel times of the actuator and adapts the control parameters to the dynamic behavior of the actuator.

☐ Manual initialization

The travel or the rotational angle of the actuator can be set manually; the remaining parameters are automatically determined as for automatic initialization. This function is required for soft end stops.

☐ Copying initialization data (replacing the positioner)

For devices with HART function, the initialization data of a positioner can be read out and transmitted to another positioner. Therefore it is possible to exchange a defective device without interrupting the running process by an initialization.

Before initialization, you only have to set a few parameters for the positioner. The remaining parameters are set with default values that you do not normally have to alter. If you observe the following points, you will not have any problem with commissioning.



NOTE

You can return to the previous parameter by pressing the  and  keys simultaneously.

7.1 Preparation for linear actuators

1. Mount the positioner with the appropriate mounting kit (see Chapter 3.2, page 48).

NOTICE

The position of the leverage ratio switch in the positioner is especially important and on page 95 in the Leaflet "Operation – a concise overview" point 7 of figure "View of device":

Stroke	Lever	Position of the leverage ratio switch
5 to 20 mm	short	33° (i.e. below)
25 to 35 mm	short	90° (i.e. above)
40 to 130 mm	long	90° (i.e. above)

2. Push the driver pin (4, Figure 3, (page 50) 2) on the lever (6, Figure 3, 2) to the scale position corresponding to the nominal stroke or the next highest scale position and screw the driver pin tight with the nut (18, Figure 3, 2).
3. Connect the actuator and positioner with the pneumatic cables and supply pneumatic power to the positioner (see Chapter 6, page 54).
4. Connect a suitable current or voltage source (see Figure 10, page 98 to Figure 15, page 100).
5. The positioner is now in "**P manual**" mode. On the upper line of the display, the current potentiometer voltage (P) is displayed as a percentage, e.g. "**P37.5**", and on the lower line "**NOINI**" is blinking:
Display:



6. Check that the mechanism is able to move freely over the entire setting range by moving the actuator into each final position with the  and  keys.



NOTE

You can move the actuator quickly by pressing the other direction key while you hold the first direction key down.

7. Now move the actuator into the horizontal position of the lever. The display should show a value between **P48.0** and **P52.0**. If that is not the case, adjust the friction clutch (8, Fig. 3) until "**P50.0**" is shown when the lever is horizontal. The more precisely you achieve that value, the more accurately the positioner can determine the displacement.

7.1.1 Automatic initialization of linear actuators

If you can move the actuator correctly, leave it in a central position, and start automatic initialization:

1. Press the mode key  for more than 5 s. This takes you into Configuration mode.
Display:



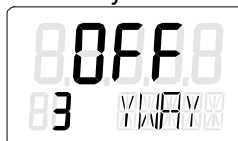
2. Switch to the second parameter by pressing the mode key  briefly.
Display:



NOTE

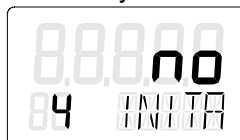
This value must match the setting of the leverage ratio switch (7, Leaflet "Operation – a concise overview") (33° or 90°)

3. Switch to the following display with the mode key :
Display:



You only have to set this parameter if you want to have the calculated total stroke displayed in mm at the end of the initialization phase. To do that, select the same value in the display as the value to which you set the driver pin on the scale of the lever.

4. Switch to the following display with the mode key :
Display:



5. Start initialization by pressing the  key for more than 5 s.
Display:



During the initialization process "RUN1" to "RUN5" appear one after the other in the lower display.



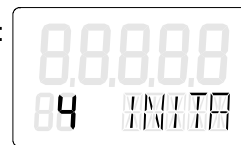
NOTE

The initialization process can take up to 15 min depending on the actuator.

Initialization is complete when the following display appears:



After you have pressed the mode key  briefly, the following display appears:



To exit **Configuration** mode press the mode key  for more than 5 s. After about 5 s, the software version is displayed. After you have released the mode key, the unit is in manual mode.

If you want to set further parameters, use the leaflet "Operation – a concise overview" or the Manual.

You can start reinitialization from manual or automatic mode at any time.

7.1.2 Manual initialization of linear actuators

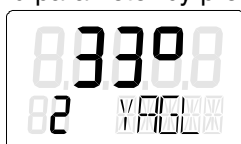
With this function, the positioner can be initialized without driving the actuator hard into the end stop. The start and end positions of the travel are set manually. The remaining steps for initialization (optimization of the control parameters) are automatically determined as for automatic initialization.

Sequence of steps for manual initialization for linear actuators

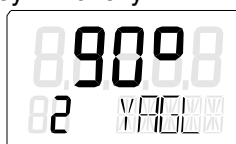
1. Carry out the preparations for linear actuators according to chapter 7.1, page 57. Ensure by driving manually over the entire travel that the displayed potentiometer setting lies within the permissible range of P5.0 and P95.0.
2. Press the mode key  for longer than 5 s. This way you will enter Configuration mode.
Display:



3. Switch to the second parameter by pressing the mode key  briefly.
Display:



or the display



NOTE

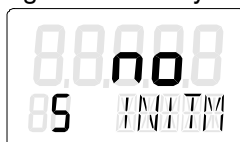
This value must agree with the setting of the transmission ratio selector (33° or 90°).

4. Move to the following display with the mode key :
Display:



This parameter only has to be set if you wish to have the determined total stroke displayed in mm at the end of the initialization phase. To do this, select the same value in the display that you have set with the driver pin on the lever scale, or the next highest value for intermediate settings.

5. Move to the following display by pressing the mode key  twice:
Display:



6. Start initialization by pressing the increment key for more than 5 s.

Display:



7. After 5 s, the display changes to:

Display:



(The display of the potentiometer setting is shown here and in the following as an example only).

Drive the actuator with the increment (+) and decrement (–) keys to the position that you wish to define as the first of the two end positions. Then press the mode key . In this way the current position is taken over as end position 1 and will switch to the next step.



NOTE

If the message RANGE appears in the lower line, the selected end position is outside the permissible measuring range. There are several options to correct this error:

- Adjust the friction clutch until OK appears and then press the mode key once more, or
- Drive to another end position with the increment and decrement keys, or
- Interrupt the initialization by pressing the mode key. Then you have to switch to P-Manual mode and correct the travel and the position measurement according to step 1.

8. When step 7 has been completed successfully, the following display appears:

Display:



Now drive the actuator with the increment (+) and decrement (–) keys to the position that you wish to define as the second end position. Then press the mode key . The current position will now be taken over as the end position 2.



NOTE

If the message RANGE appears in the lower line, the selected end position is outside the permitted measuring range or the measuring span is too small. There several options to correct this error:

- Drive to another end position with the increment and decrement keys, or
- Interrupt the initialization by pressing the mode key. Then you have to switch to P-Manual mode and correct the travel and the position measurement according to step 1.



NOTE

If the message Set Middle appears, the lever arm must be moved to the horizontal position with the increment and decrement keys and then the mode key pressed. This sets the reference point of the sine correction for linear actuators.

9. The rest of the initialization occurs automatically. RUN1 through to RUN5 appear in the lower line of the display sequentially. When the initialization has been completed successfully, the following display appears:

Display:



In the first line, the determined stroke in mm will appear in additional if the set lever length has been entered with the parameter 3.YWAY.

After briefly pressing the mode key , 5.INITM appears once more in the lower line. This means that you are now in Configuration mode once more.

To leave Configuration mode, press the mode key  for more than 5 s. After approx. 5 seconds, the software version will be displayed. After releasing the mode key, the device will be in Manual mode.

7.2 Preparation for rotary actuators



NOTE

Especially important: Switch the leverage ratio switch (7, leaflet "Operation – a concise overview") in the positioner into position 90° (usual adjustment angle for rotary actuators).

1. Mount the positioner with the appropriate mounting kit (see Chapter 3.3, page 51).
2. Connect the actuator and positioner with the pneumatic cables and supply pneumatic power to the positioner (see Chapter 6, page 54).
3. Connect a suitable current or voltage source (see Figure 10, page 98 to Figure 15, page 100).
4. The positioner is now in "**P manual**" mode. On the upper line of the display, the current potentiometer voltage (P) is displayed as a percentage, e.g. "**P37.5**", and on the lower line "**NOINI**" is blinking:



5. Check that the mechanism is able to move freely over the entire setting range by moving the actuator into each final position with the  and  keys.



NOTE

You can move the actuator quickly by pressing the other direction key while you hold the first direction key down.

7.2.1 Automatic initialization of rotary actuators

Once you can move the actuator through its setting range correctly, leave it in a central position and start automatic initialization:

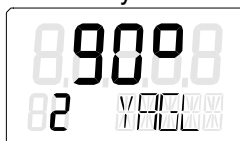
1. Press the mode key  for more than 5 s. This takes you into Configuration mode.
Display:



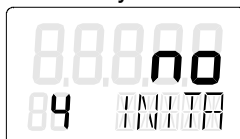
2. Set the parameter to "turn" with the  key:
Display:



3. Switch to the second parameter by pressing the mode key  briefly.
The second parameter is set to 90° automatically.
Display:



4. Switch to the following display with the mode key :
Display:



5. Start initialization by pressing the  key for more than 5 s.
Display:



During the initialization process "RUN1" to "RUN5" appear one after the other in the lower display.



NOTE

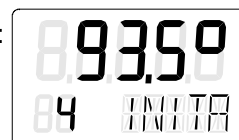
The initialization process can take up to 15 min depending on the actuator.

Initialization is complete when the following display appears:



The upper value shows the total angle of rotation of the actuator (example 93,5°).

After you have pressed the mode key  briefly, the following display appears:



To exit **Configuration** mode press the mode key  for more than 5 s. After about 5 s, the software version is displayed. After you have released the mode key, the unit is in manual mode.

If you want to set further parameters, use the leaflet "Operation – a concise overview" or the Manual.

You can start reinitialization from manual or automatic mode at any time.

7.2.2 Manual initialization of rotary actuators

With this function, the positioner can be initialized without driving the actuator hard into the end stops. The start and end positions of the travel are set manually. The remaining steps for initialization (optimization of the control parameters) are automatically determined as for automatic initialization.

Sequence of steps for manual initialization for rotary actuators

1. Carry out the preparations for rotary actuators according to chapter 7.2, page 61. Ensure by driving manually over the entire travel that the displayed potentiometer setting lies within the permissible range of P5.0 and P95.0.

2. Press the mode key  for longer than 5 s. This way you will enter Configuration mode.
Display:



3. Set the parameter YFCT to turn with the decrement key (-).
Display:



4. Switch to the second parameter by pressing the mode key  briefly.
Display:



NOTE

Ensure that the transmission ratio selector is at 90°.

5. Move to the following display by pressing the mode key  twice:
Display:



The following steps are identical to the steps 6) to 9) for the initialization of linear actuators.

After successful initialization, the determined rotation range appears in degrees on the upper display.

After pressing the mode key  briefly, 5.INITM appears in the lower display line. You are now once more in Configuration mode.

To leave Configuration mode, press the mode key  for more than 5 s. After approx. 5 seconds the software version will be displayed. After releasing the mode key, the device will be in Manual mode.

7.3 Copying initialization data (replacing the positioner)

With this function, you have the possibility to commission positioners without having to carry out the initialization procedure. This enables, for example, a positioner to be replaced on running equipment when an automatic or manual initialization cannot be carried out without interrupting the process.



NOTE

The initialization (automatic or manual) should be performed as soon as possible afterwards because only then is the positioner optimally adjusted to the mechanical and dynamic characteristics of the actuator.

The transfer of data from the positioner to be replaced to the replacement device takes place via the HART® communication interface.

To replace a positioner, the following steps must be carried out:

1. Read the device parameters and the initialization data (determined during initialization) from the positioner to be replaced with PDM or HART® Communicator and store. This step is not necessary if the device has been parameterized with PDM and the data are already saved.
2. Fix the actuator in its current position (mechanically or pneumatically).
3. Read the current position value from the display of the positioner to be replaced and note. If the electronics are defective, determine the current position by measurement of the actuator or valve.
4. Dismount the positioner. Mount the lever arm of the positioner onto the replacement device. Mount the replacement device onto the fittings. Place the transmission ratio selector at the same position as on the defective device. Read in the device data and initialization data from PDM or Handheld.
5. If the displayed current value does not agree with the noted value from the defective positioner, set the correct value with the friction clutch.
6. The positioner is now ready for operation.

The precision and the dynamic behavior could be limited in comparison to that from a correct initialization. In particular the position of the hard stops and the corresponding service data could show deviations. Therefore an initialization must be performed at the next possible opportunity.

7.4 Fault correction

Diagnostics indicator

	see	Table			
In which operating mode did the fault occur?					
• Initialization	1				
• Manual mode and automatic mode	2	3	4	5	
Under which circumstances and conditions did the fault occur?					
• Wet environment (e.g. heavy rain or constant condensation)	2				
• Vibrating fittings	2	5			
• Under impact or shock (e.g. steam jets or breakaway flaps)	5				
• Damp (wet) compressed air	2				
• Dirty (contaminated with solid particles) compressed air	2	3			
When does the fault occur?					
• Constantly (reproducibly)	1	2	3	4	
• Sporadically (not reproducible)	5				
• Usually after a certain operating period	2	3	5		

Fault description (symptoms)	Possible cause(s)	Corrective actions
SIPART PS2 comes to a halt in RUN 1	- Initialization started from the final stop and - Reaction time of max. 1 min. not waited - Network pressure not connected or too low	- Up to 1 min. waiting time required - Do not start initialization from an end stop - Confirm network pressure
SIPART PS2 comes to a halt in RUN 2	- Transmission ratio selector and parameter 2 (YAGL) and true stroke did not correlate - Stroke on the lever incorrectly set - Piezo valve(s) do not switch (see Table 2)	- Check settings: - See leaflet: Figure Device view (7) and parameters 2 and 3 - Check stroke setting on the lever - see Table 2

Fault description (symptoms)	Possible cause(s)	Corrective actions
SIPART PS2 comes to a halt in RUN 3	Actuator positioning time too long	- Open restrictor fully and/or set pressure PZ(1) to the highest permissible value - Use booster if necessary
SIPART PS2 comes to a halt in RUN 5, does not reach FINISH (waiting time > 5 min)	Play in the positioner, actuator, fittings system	- Linear actuator: Check seating of the stud screw of the coupling wheel - Rotary actuator: Check seating of the lever on the positioner shaft - Correct any other play between the actuator and the fittings

Table 1

Fault description (symptoms)	Possible cause(s)	Corrective actions
- CPU test blinks in the display of the SIPART PS2 (ca. every 2 secs) - Piezo valve(s) do not switch	Water in the valve manifold (from wet compressed air)	- At the early stages the fault can be corrected by subsequent operation with dry air (when necessary, in a temperature cupboard at 50 to 70 °C) - Otherwise: Repair at CSC (see page 66)
Actuator cannot be moved in manual or automatic mode, or only in one direction	Dampness in the valve manifold	
Piezo valve(s) do not switch (no soft clicking can be heard when the + or – keys are pressed in manual mode)	Screw between cover hood and the valve manifold is not tight or the hood is jammed	Tighten screw, or release cause of jamming when necessary
	Dirt (swarf, particles) in the valve manifold	Repair at CSC¹⁾ or new device with integrated fine filter which can be replaced and cleaned
	Deposits on the contact(s) between the electronics board and the valve manifold can occur from abrasion through continuous stresses from strong vibrations	Clean all contact surfaces with alcohol: when necessary bend the valve manifold contact springs back into place

Table 2

Fault description (symptoms)	Possible cause(s)	Corrective actions
Actuator does not move	Compressed air < 1.4 bar	Set inlet air pressure to > 1.4 bar
Piezo valve(s) do not switch (although a soft clicking can be heard when the + or – keys are pressed in manual mode)	Restrictor(s) closed down (screw(s) at the right end stop)	Open restrictor screw(s) (see leaflet, Figure "View of device (6)") by turning to the left
	Dirt in the valve manifold	Repair at CSC¹⁾ or new device with integrated fine filter which can be replaced and cleaned
One piezo valve constantly switches in stationary automatic mode (constant setpoint) and in manual mode	Pneumatic leak in the positioner, actuator system, start leak test in RUN 3 (Initialization) !!!	- Fix leak in the actuator and/or supply line - If the actuator and supply line are intact: Repair of SIPART PS 2 at CSC¹⁾ or new device
	Dirt in the valve manifold (see above)	See above

Table 3

Fault description (symptoms)	Possible cause(s)	Corrective actions
The two piezo valve constantly switch alternately in stationary automatic mode (constant setpoint), actuator oscillates around a middle point	Static friction on the packing glands of the fittings or actuator too high	Reduce static friction or increase dead zone of SIPART PS2 (parameter dEbA) until the oscillating movements stop.
	Play in the positioner, actuator, fittings system	- Linear actuator: Check seating of the stub screw of the coupling wheel - Rotary actuator: Check seating of the lever on the positioner shaft - Correct any other play between the actuator and fittings
	Actuator too fast	- Increase positioning times by means of restrictor screws - If fast positioning times are required, increase dead zone (parameter dEbA) until the oscillating movements stop.
SIPART PS2 does not drive the valve up to the end stop (at 20 mA)	- Supply pressure too low - Load of the supply controller or system output too low; required load potential.	- Increase supply pressure - Intermediate burden converter - Select 3/4 wire operation

Table 4

Fault description (symptoms)	Possible cause(s)	Corrective actions
Zero point shifts sporadically (> 3 %)	Such high accelerations have occurred through impact or shock that the friction clutch has shifted (e.g. through steam jets in the steam pipelines)	- Shut off the cause of the shocks - Reinitialize the positioner - Upgrade at CSC¹⁾: mount reinforced friction clutch (order number C73451-A430-D14)
Device function breaks down totally: no display	Insufficient electrical supply	Check electrical supply
	With very high continuous stresses by vibrations, the following can occur: - Screws of the electrical terminals can loosen - The electrical terminals and/or electronic modules can be shaken loose	- Tighten screws and secure with sealing varnish - Repair at CSC¹⁾ - Prevention: Mount the SIPART PS2 on rubber metal

Table 5

1) CSC Address (Customer Support Center)

Siemens Production
 Automatisierung S. A. CSC
 1, chemin de la Sandlach
 B. P. 189

F-67506 Haguenau CEDEX

– France –

Tel. 0033-38890-6677

Fax 0033-38890-6688

e-mail: Hotline.ADPA1-2@khe.siemens.de

8 Certificates

The SIPART PS2 positioner with the accompanying options will be approved as standard in zone 1 as EEx ia/ib (see EC Type Examination Certificate) and for zone 2 as Ex n (see Conformity Statement).



WARNING

Since the maximum values of normal operation may be violated in the event of a fault when using the positioner and its options in zone 2, the EEx n device and its options must never be used again subsequently in zone 1.

8.1 EC Conformity Declaration

SIEMENS

EG-Konformitätserklärung
EC Declaration of Conformity

No. 1240.010- S01

Hersteller: Siemens AG
 Manufaktur:
 Anschrift: Östliche Rheinbrückenstr. 50; 76187 Karlsruhe
 Address: Bundesrepublik Deutschland
 Produkt: SIPART PS2
 bezeichnung: 6DR5axb-xxxx-xxxx a = 0, 1, 2, 3, 5; b = 0, 1; c = N, E, G
 Product: 6DR4004-6J ly - Modul 6DR4004-6G SIA - Modul
 description: 6DR4004-6A Alarm - Modul C73451-A430-L8 EMV - Modul

Das beschriebene Produkt stimmt in der von uns in Verkehr gebrachten Ausführung mit den Vorschriften folgender Europäischen Richtlinien überein:
 The product described above in the form as delivered is in conformity with the provisions of the following European Directives:

89/336/EWG Richtlinie des Rates vom 3. Mai 1989 zur Angleichung der Rechtsvorschriften der Mitgliedstaaten über die elektromagnetische Verträglichkeit
 Geändert durch 91/263/EEG, 92/31/EEG, 93/68/EEG und 93/97/EEG
 Council Directive of 3 May 1989 on the approximation of the laws of the Member States relating to electromagnetic compatibility (amended by 91/263/EEC, 92/31/EEC, 93/68/EEC and 93/97/EEC)

94/9/EG Richtlinie des Europäischen Parlaments und des Rates vom 23. März 1994 zur Angleichung der Rechtsvorschriften der Mitgliedstaaten für Geräte und Schutzsysteme zur bestimmungsgemäßen Verwendung in explosionsgefährdeten Bereichen.
 Directive of the European Parliament and the Council of 23 March 1994 on the approximation of the laws of the Member States concerning equipment and protective systems intended for use in potentially explosive atmospheres

CE-Kennzeichnung / CE marking : 0802

Karlsruhe, den / the 025.06.2002

Siemens AG

Entwickler: Schradl i.v. Prodd.
 Name, Funktion Unterschrift
 Name, function signature

Fertigung von Dycker i.v. Prodd.
 Name, Funktion Unterschrift
 Name, function signature

Anhang A ist integraler Bestandteil dieser Erklärung.
 Annex A is integral part of this declaration.
 Die Sicherheitshinweise der zugehörigen Produktdokumentation sind zu beachten.
 The safety instructions of the accompanying product shall be considered in detail.

1/2

SIEMENS

Anhang A zur EG-Konformitätserklärung
Annex A to the EC Declaration of Conformity

No. 1240.010- S01

Produkt: SIPART PS2
 bezeichnung: 6DR5axb-xxxx-xxxx a = 0, 1, 2, 3, 5; b = 0, 1; c = N, E, G
 Product: 6DR4004-6J ly - Modul 6DR4004-6G SIA - Modul
 description: 6DR4004-6A Alarm - Modul C73451-A430-L8 EMV - Modul

Die Konformität mit den auf Blatt 1 angeführten Richtlinien wird nachgewiesen durch die Einhaltung folgender Normen (variantenabhängig):
 Conformity to the Directives indicated on page 1 is assured through the application of the following standards (depending on versions):

Richtlinie directive	Norm Standard Reference number	Ausgabedatum Edition	a =	b =	c =
89/336/EEG	EN 61326/A1 Anh. A	1998	0, 1, 2, 3, 5	0, 1	N, E, G
94/9/EG	EN 50 014	1997	0, 2, 5	0, 1	E
94/9/EG	EN 50 020	1994	0, 2, 5	0, 1	E
94/9/EG	EN 50021	1999	0, 2, 5	0, 1	G

Zertifikate:
Certificates:

Zertifikat Certificate	Prüfbericht Nr.: Report no.	a =	b =	c =
TÜV 00 ATEX 1654	00 Px 26800 01 Px 14510	0, 2, 5	0, 1	E
TÜV 01 ATEX 1786 X	02 YEX 142409a 02 YEX 134074	0, 2, 5	0, 1	G

Diese Erklärung bescheinigt die Übereinstimmung mit den genannten Richtlinien, ist jedoch keine Zusage von Eigenschaften.
 Die Sicherheitshinweise der zugehörigen Produktdokumentation sind zu beachten.
 This declaration certifies the conformity to the specified directives but contains no assurance of properties. The safety documentation accompanying the product shall be considered in detail.

2/2

8.2 EC Type Examination Certificate TÜV 00 ATEX 1654



Translation

EC TYPE-EXAMINATION CERTIFICATE

- (1) **EC TYPE-EXAMINATION CERTIFICATE**
- (2) Equipment or Protective System intended for use in potentially explosive atmospheres - **Directive 94/9/EC**
- (3) EC-Type Examination Certificate Number

**TÜV 00 ATEX 1654**

- (4) Equipment: Electropneumatic Positioner SIPART PS2 type 6DR5***-***** with options
- (5) Manufacturer: Siemens AG, Automatisierungs- und Antriebstechnik (A&D)
Östliche Rheinbrückenstraße 50
- (6) Address: D-76187 Karlsruhe

- (7) This equipment or protective system and any acceptable variation thereto is specified in the schedule to this certificate and the documents therein referred to.

- (8) The TÜV Hannover/Sachsen-Anhalt e.V., TÜV CERT-Certification Body, notified body number N° 0032 in accordance with Article 9 of the Council Directive of the EC of March 23, 1994 (94/9/EC), certifies that this equipment or protective system has been found to comply with the Essential Health and Safety Requirements relating to the design and construction of equipment and protective systems intended for use in potentially explosive atmospheres given in Annex II to the Directive.

The examination and test results are recorded in the confidential report N° 00Px26800.

- (9) Compliance with the Essential Health and Safety Requirements has been assured by compliance with:

EN 50 014: 1997

EN 50 020: 1994

- (10) If the sign "X" is placed after the certificate number, it indicates that the equipment or protective system is subject to special conditions for safe use specified in the schedule to this certificate.
- (11) This EC-type examination certificate relates only to the design and construction of the specified equipment or protective system according to Directive 94/9/EC. Further requirements of this Directive apply to the manufacture and placing on the market of this equipment or protective system.
- (12) The marking of the equipment or protective system must include the following:



II 2 G EEx ia IIC T6 resp. EEx ib IIC T6

TÜV Hannover/Sachsen-Anhalt e.V.
TÜV CERT-Zertifizierungsstelle
Am TÜV 1
D-30519 Hannover

Hannover, 2000-12-20

Phrodel

Head of the
Certification Body



AP/CERTNORD 10.99

This certificate may only be reproduced without any change, schedule included.
Excerpts or changes shall be allowed by the TÜV Hannover/Sachsen-Anhalt e.V.

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SCHEDULE

(13)

(14) EC-TYPE EXAMINATION CERTIFICATE N° TÜV 00 ATEX 1654

(15) Description of equipment

The Electropneumatic Positioner SIPART PS2 Typ 6DR5***_****_**** is used for the control of valve resp. of flap positions of pneumatic actuators.

The Electropneumatic Positioner SIPART PS2 is an intrinsically safe apparatus that may be operated with the options listed below and that meets the requirements of category 2.

Options: Alarm module 6DR4004-6A
SIA module 6DR4004-6G
Iy module 6DR4004-6J
Card module for an external sensor (potentiometer) C73451-A430-L8

The use of the positioner fitted with the option Iy module is only permissible for the temperature classes T4 – T1.

The permissible ambient temperature range in dependence of the temperature class has to be taken from the following table:

temperature class	permissible ambient temperature range
T6	-30°C to 50°C
T5	-30°C to 65°C
T4 - T1	-30°C to 80°C

Electrical Data

Basic device:

2-wire circuit without Hart

for 6DR50**_****_****

Motherboard -L250

Power supply /

control current 4-20 mA

series connection

(terminals 6+ and 7/8)

..... in type of protection "Intrinsic Safety" EEx Ia IIC
EEx Ib IIC
only for the connection to certified intrinsically safe circuits

Maximum values:
 $U_i = 30$ V
 $I_i = 100$ mA
 $P_i = 1$ W

effective internal capacitance: $C_i = 15$ nF
effective internal inductance: $L_i = 0,12$ mH



Schedule EC-Type Examination Certificate N° TÜV 00 ATEX 1654

2-wire circuit with Hart

for 6DR52**_****_****

Motherboard -L200

Power supply /

control current 4-20 mA

series connection

(terminals 3+ and 7/8,

Jumper between terminals 4/5 – 6)

..... in type of protection "Intrinsic Safety" EEx Ia IIC
EEx Ib IIC
only for the connection to certified intrinsically safe circuits

Maximum values:
 $U_i = 30$ V
 $I_i = 100$ mA
 $P_i = 1$ W

effective internal capacitance: $C_i = 30$ nF
effective internal inductance: $L_i = 0,24$ mH

3/4-wire circuit with Hart

for 6DR52**_****_****

Plug-in module -L200

Power supply 18-30 V

(terminals 2+ and 4/5)

and

Control current 4-20 mA

(terminals 6+ and 7/8)

..... in type of protection "Intrinsic Safety" EEx Ia IIC
EEx Ib IIC
only for the connection to certified intrinsically safe circuits

Maximum values:
 $U_i = 30$ V
 $I_i = 100$ mA
 $P_i = 1$ W

effective internal capacitance: $C_i = 15$ nF
effective internal inductance: $L_i = 0,12$ mH

Binary input.....lumped or connected to a switch contact

Plug-in module -L200 and -L250

(terminal 9 and 10)



Schedule EC-Type Examination Certificate N° TÜV 00 ATEX 1654

- (16) Test documents are listed in the test report No.: 00Px26800.
- (17) Special conditions for safe use
none
- (18) Essential Health and Safety Requirements
no additional ones



Translation
1. SUPPLEMENT to

EC TYPE-EXAMINATION CERTIFICATE No. TÜV 00 ATEX 1654

of the company: Siemens AG, Automatisierungs- und Antriebstechnik (A&D)
Östliche Rheinbrückenstraße 50
D-76187 Karlsruhe

In the future, the Electropneumatic positioner SIPART PS2 type 6DR5***_****_****_**** inclusive the modules listed below may also be manufactured according to the test documents listed in the test report.

- Options:
- Alarm module 6DR4004-6A
 - SIA module 6DR4004-6G
 - ly module 6DR4004-6J
 - Card module for an external sensor (potentiometer) C73451-A430-L8

The amendments concern the internal design of several modules and of the basic device and some electrical data are changed, as well.

All other data apply unchanged for this 1. Supplement. These data are repeated in the following.

The use of the positioner fitted with the option ly module is only permissible for the temperature classes T4 - T1.

The permissible ambient temperature range in dependence of the temperature class has to be taken from the following table:

temperature class	permissible ambient temperature range
T6	-30°C to 50°C
T5	-30°C to 65°C
T4 - T1	-30°C to 80°C

Electrical Data

Basic device:

2-wire circuit without Hart

for 6DR50***_****_****
Motherboard -L250
Power supply /
control current 4-20 mA
series connection
(terminals 6+ and 7/8)

in type of protection "Intrinsic Safety" EEx ia IIC
EEx ib IIC
only for the connection to certified intrinsically safe circuits

Maximum values:
U_i = 30 V
I_i = 100 mA
P_i = 1 W



1. Supplement to EC Type-Examination Certificate No. TÜV 00 ATEX 1654



1. Supplement to EC Type-Examination Certificate No. TÜV 00 ATEX 1654

effective internal capacitance: $C_i = 22 \text{ nF}$
effective internal inductance: $L_i = 0,12 \text{ mH}$

2-wire circuit with Hart

for 6DR52**_*****_****

Motherboard -L200

Power supply /

control current 4-20 mA

series connection

(terminals 3+ and 7/8,

Jumper between terminals 4/5 - 6)

in type of protection "Intrinsic Safety" EEx ia IIC
EEx ib IIC
only for the connection to certified intrinsically
safe circuits

Maximum values:

$U_i = 30 \text{ V}$

$I_i = 100 \text{ mA}$

$P_i = 1 \text{ W}$

effective internal capacitance: $C_i = 7 \text{ nF}$

effective internal inductance: $L_i = 0,24 \text{ mH}$

3/4-wire circuit with Hart

for 6DR52**_*****_****

Plug-in module -L200

Power supply 18-30 V

(terminals 2+ and 4/5)

and

Control current 4-20 mA

(terminals 6+ and 7/8)

in type of protection "Intrinsic Safety" EEx ia IIC
EEx ib IIC
only for the connection to certified intrinsically
safe circuits

Maximum values:

$U_i = 30 \text{ V}$

$I_i = 100 \text{ mA}$

$P_i = 1 \text{ W}$

effective internal capacitance: $C_i = 22 \text{ nF}$

effective internal inductance: $L_i = 0,12 \text{ mH}$

Binary input jumpered or connected to a switch contact

Plug-in module -L200 and -L250

(terminal 9 and 10)

Options

Alarm module type 6DR4004-6A:

Binary outputs in type of protection "Intrinsic Safety" EEx ia IIC
EEx ib IIC

{terminals 31 and 32,
terminals 41 and 42,
terminals 51 and 52)

only for the connection to certified intrinsically
safe circuits

Maximum values:

$U_i = 15,5 \text{ V}$

$I_i = 25 \text{ mA}$

$P_i = 64 \text{ mW}$

effective internal capacitance: $C_i = 5,2 \text{ nF}$
The effective internal inductance is negligibly
small.

Binary input in type of protection "Intrinsic Safety" EEx ia IIC
EEx ib IIC

{terminals 11 and 12,
terminals 21 and 22 (jumper)}

safely galvanically separated

from the binary outputs

and the basic device,

but can also activated via

a jumper (then no galvanic

separation from the

basic device)

only for the connection to certified intrinsically
safe circuits

Maximum value:

$U_i = 25,2 \text{ V}$

The effective internal inductance and
capacitance is negligibly small.

SIA module type 6DR4004-6G:

Binary output (fault signalling) in type of protection "Intrinsic Safety" EEx ia IIC
EEx ib IIC

(terminals 31 and 32)

only for the connection to certified intrinsically
safe circuits

Maximum values:

$U_i = 15,5 \text{ V}$

$I_i = 25 \text{ mA}$

$P_i = 64 \text{ mW}$

effective internal capacitance: $C_i = 5,2 \text{ nF}$
The effective internal inductance is negligibly
small.



1. Supplement to EC Type-Examination Certificate No. TÜV 00 ATEX 1654

Binary output (slot initiator) in type of protection "Intrinsic Safety" EEx ia IIC
(terminals 41 and 42, terminals 51 and 52) only for the connection to certified intrinsically safe circuits

Maximum values per circuit:

$U_i = 15,5 \text{ V}$
 $I_i = 25 \text{ mA}$
 $P_i = 64 \text{ mW}$

effective internal capacitance: $C_i = 41 \text{ nF}$
effective internal inductance: $L_i = 100 \text{ µH}$

ly module type 6DR4004-8J:

For the use at temperature classes T4 – T1 only

Power output in type of protection "Intrinsic Safety" EEx ia IIC
(terminals 61 and 62) only for the connection to certified intrinsically safe circuits

Maximum values:
 $U_i = 30 \text{ V}$
 $I_i = 100 \text{ mA}$
 $P_i = 1 \text{ W}$

effective internal capacitance: $C_i = 11 \text{ nF}$
The effective internal inductance is negligibly small.

Card module for an external Sensor (potentiometer) type C73451-A430-L8:

External potentiometer in type of protection "Intrinsic Safety" EEx ia IIC
galvanically connected to the basic device

Maximum values:
 $U_o = 5 \text{ V}$
 $I_o = 100 \text{ mA}$
 $P_o = 33 \text{ mW}$

effective outer capacitance: $C_o = 1 \text{ µF}$
effective outer inductance: $L_o = 1 \text{ mH}$

Note for the erection: The plastic housing of the basic device type 6DR5**0-***** has to be protected against the occurrence of hazardous electrostatic charging.



1. Supplement to EC Type-Examination Certificate No. TÜV 00 ATEX 1654

(16) Test documents are listed in the test report N° 01 PX 14510.

(17) Special conditions for safe use
none

(18) Essential Health and Safety Requirements
no additional ones

TÜV Hannover/Sachsen-Anhalt a.V.
TÜV CERT-Zertifizierungsstelle
Am TÜV 1
D-30519 Hannover

Hannover, 2001-07-27

[Signature]

Head of the
Certification Body

Translation

2. SUPPLEMENT to

EC TYPE-EXAMINATION CERTIFICATE No. TÜV 00 ATEX 1654

of the company: Siemens AG, Automatisierungs- und Antriebstechnik (A&D)
Östliche Rheinbrückenstraße 50
D-76187 Karlsruhe

The electropneumatic positioners of the series SIPART PS2 have been extended by a basic device provided with Profibus connection. The type designation of this basic device is 6DR55** and it may also operated with the options listed below.

Options: Alarm module 6DR4004-6A
SIA module 6DR4004-6G
ly module 6DR4004-6J
Card module for an external sensor (potentiometer) C73451-A430-LB

Additional some little modifications were realised at the enclosure, the Alarm module and the ly module.

All other data apply unchanged for this 2. Supplement.

Electrical Data

Basic device:

Profibus device

for 6DR55**
motherboard -A5E00095037
Bus circuit
(terminals 6 and 7)

in type of protection "Intrinsic Safety" resp. EEx ia IIC
only for the connection to certified intrinsically safe circuits
Maximum values:

	FISCO power supply gas group IIC or IIB	Barrier gasgroup IIC or IIB
U _i	17.5 V	24 V
I _i	380 mA	200 mA
P _i	5.32 W	1.2 W

The effective internal capacitance is negligibly small.
effective internal inductance L_i = 8 mH

Binary input..... jumpered or connected to a switch contact
(terminal 9 and 10)

galvanially connected
with the bus circuit



2. Supplement to EC Type-Examination Certificate No. TÜV 00 ATEX 1654

Safe input (terminals 81 and 82)
galvanially separated from the bus circuit and the binary input

in type of protection "Intrinsic Safety" resp. EEx ia IIC
only for the connection to certified intrinsically safe circuits
Maximum values:
U_i = 30 V
I_i = 100 mA
P_i = 1 W
The effective internal capacitance and inductance is negligibly small.

Option

Card module for an external Sensor (potentiometer) type C73451-A430-LB:

External potentiometer In type of protection "Intrinsic Safety" EEx ia IIC
resp. EEx Ib IIC

galvanially connected to the basic device

Maximum values when supplied by the above mentioned basic device (profibus version):

U_o = 5 V
I_o = 75 mA, static
I_o = 180 mA, temporary
P_o = 120 mW

effective outer capacitance: C_o = 1 µF
effective outer inductance: L_o = 1 mH

Test documents are listed in the test report N° 02 YEX 142403a.

TÜV Hannover/Sachverständige e.V.
TÜV CERT-Zertifizierungsgesellschaft
Am TÜV 1
D-30519 Hannover

Hannover, 2002-04-12

[Signature]
Head of the
Certification Body



Translation

3. SUPPLEMENT to

EC TYPE-EXAMINATION CERTIFICATE No. TÜV 00 ATEX 1654

of the company: Siemens AG, Automatisierungs- und Antriebstechnik (A&D)
Östliche Rheinbrückenstraße 50
D-76187 Karlsruhe

In the future, the electropneumatic positioners of the series SIPART PS2 may also be manufactured according to the test documents listed in the test report.

The amendments concern the internal design.

The electrical data and all other data apply unchanged for this supplement.

Test documents are listed in the test report N° 03 YEX 550376.

TÜV NORD CERT GmbH & Co. KG
TÜV CERT-Certification Body
Am TÜV 1
D-30519 Hannover
Tel.: 0511 988-4470
Fax: 0511 988-2355

Hannover, 2003-02-25

G. Kahl
Head of the
Certification Body

03 02 2003

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8.3 Conformity Statement TÜV 01 ATEX 1786 X



Translation

STATEMENT OF CONFORMITY

- (1) **STATEMENT OF CONFORMITY**
- (2) Equipment or Protective System intended for use in potentially explosive atmospheres - Directive 94/9/EC
- (3) Test certificate number

**TÜV 01 ATEX 1786 X**

- (4) Equipment: Electropneumatic Positioner SIPART PS2 type 6DR5axb-xGxxx-xxxx (a= 0, 2, 5; b = 0, 1) with options
- (5) Manufacturer: Siemens AG, Automatisierungs- und Antriebstechnik (A&D)
- (6) Address: Östliche Rheinbrückenstraße 50
D-76187 Karlsruhe
- (7) This equipment or protective system and any acceptable variation thereto is specified in the schedule to this certificate and the documents therein referred to.
- (8) The TÜV NORD CERT GmbH & Co. KG, TÜV CERT Certification Body N° 0032, notified body in accordance with Article 9 of the Council Directive 94/9/EC of March 23, 1994, certifies that this equipment or protective system has been found to comply with the Essential Health and Safety Requirements relating to the design and construction of equipment and protective systems intended for use in potentially explosive atmospheres given in Annex II to the Directive.
The examination and test results are recorded in confidential report N° 02 YEX 134074.
- (9) Compliance with the Essential Health and Safety Requirements has been assured by compliance with:
EN 50021:1999
- (10) If the sign "X" is placed after the certification number, it indicates that the equipment or protective system is subject to special conditions for safe use specified in the schedule to this certificate.
- (11) This statement of conformity certificate relates only to the design, examination and tests of the specified equipment in accordance to the Directive 94/9/EC. Further requirements of the Directive apply to the manufacturing process and supply of this equipment or protective system. These are not covered by this certificate.
- (12) The marking of the equipment or protective system shall include the following:

II 3 G EEx nA L [L] IIC T5

TÜV Hannover/Sachsen-Anhalt a.V.
TÜV CERT Certification Body
Am TÜV 1
D-30619 Hannover

Head of the
Certification Body



Hannover, 2002-06-04

TÜV CERT A4 07.01 10.000 L6

This statement of conformity may only be reproduced without any change, schedule included.
Excerpts or changes shall be allowed by the TÜV NORD CERT GmbH & Co. KG

page 1/5



SCHEDULE

(14) STATEMENT OF CONFORMITY N° TÜV 01 ATEX 1786 X

(15) Description of equipment

The Electropneumatic Positioner SIPART PS2 Typ 6DR55xx-xx-xx-xx (a = 0, 2, 5; b = 0, 1) is used for the control of valve resp. of flap positions of pneumatic actuators.

The Electropneumatic Positioner SIPART PS2 is a non-sparking apparatus that internally generates its energy limited circuits. The positioner meets the requirements of category 3.

Options: Alarm module 6DR4004-6A
SIA module 6DR4004-6G
ly module 6DR4004-6J
Card module for an external sensor (potentiometer) C73451-A43D-L8

The use of the positioner fitted with the option ly module is only permissible for the temperature classes T4 – T1.

The permissible ambient temperature range in dependence of the temperature class has to be taken from the following table:

temperature class	permissible ambient temperature range
T6	-30°C to 50°C
T5	-30°C to 65°C
T4 - T1	-30°C to 80°C

Electrical Data

Basic device:

2-wire circuit without Hart for 6DR50xx-xxxx-xxxx motherboard -L250

Power supply / control current 4-20 mA for the connection to circuits with the following series connection maximum values in normal operation: (terminals 6+ and 7/8)

$$U_n \leq 30 \text{ V}$$

$$I_n \leq 100 \text{ mA}$$



Schedule Statement of Conformity No. TÜV 01 ATEX 1786 X

2-wire circuit with Hart for 6DR52xx-xxxx-xxxx motherboard -L200

Power supply / control current 4-20 mA for the connection to circuits with the following series connection maximum values in normal operation: (terminals 3+ and 7/8, $U_n \leq 30 \text{ V}$)
Jumper between terminals 4/5 - 6) $I_n \leq 100 \text{ mA}$

3/4-wire circuit with Hart for 6DR52xx-xxxx-xxxx motherboard -L200

Power supply 18-30 V for the connection to circuits with the following (terminals 2+ and 4/5) maximum values in normal operation: and $U_n \leq 30 \text{ V}$
control current 4-20 mA (terminals 6+ and 7/8) $I_n \leq 100 \text{ mA}$

Profibus device for 6DR55xx-xxxx-xxxx motherboard -A5E0095037

Bus circuit for the connection to circuits with the following (terminals 6 and 7) maximum values in normal operation: $U_n \leq 32 \text{ V}$

Safe input for the connection to circuits with the following (terminals 81 and 82) maximum values in normal operation:

$$U_n \leq 30 \text{ V}$$

$$I_n \leq 100 \text{ mA}$$

All Basic devices

Binary input jumped or connected to a switch contact (terminal 9 and 10)



Schedule Statement of Conformity No. TÜV 01 ATEX 1786 X



Schedule Statement of Conformity No. TÜV 01 ATEX 1786 X

Options

Alarm module type 6DR4004-6A:

Binary outputs..... for the connection to circuits with the following maximum values in normal operation:

(3 outputs,
terminals 31 and 32,
terminals 41 and 42,
terminals 51 and 52)

$$U_n \leq 15,5 \text{ V}$$

Binary input..... for the connection to circuits with the following maximum values in normal operation:

(terminals 11 and 12,
terminals 21 and 22 (jump))

$$U_n \leq 25,2 \text{ V}$$

SIA module type 6DR4004-6G:

Binary output (fault signalling) for the connection to circuits with the following maximum values in normal operation:

(terminals 31 and 32)

$$U_n \leq 15,5 \text{ V}$$

$$P_n \leq 64 \text{ mW}$$

Binary output (slot initiator) for the connection to circuits with the following maximum values in normal operation:

(2 outputs,
terminals 41 and 42,
terminals 51 and 52)

$$U_n \leq 15,5 \text{ V}$$

$$P_n \leq 64 \text{ mW}$$

ly module type 6DR4004-6J:

For the use at temperature classes T4 – T1 only

Power output..... for the connection to circuits with the following maximum values in normal operation:

(terminals 61 and 62)

$$U_n \leq 30 \text{ V}$$

$$I_n \leq 100 \text{ mA}$$

$$P_n \leq 1 \text{ W}$$

Card module for an external Sensor (potentiometer) type C73451-A430-L8:

External potentiometer..... in protection concept "Energy Limitation" nL IIC

galvanically connected to
the basic device

Maximum values:

$$U_o = 5 \text{ V}$$

$$I_o = 75 \text{ mA}$$

$$P_o = 120 \text{ mW}$$

effective outer capacitance: $C_o = 1 \text{ }\mu\text{F}$

effective outer inductance: $L_o = 1 \text{ mH}$

(16) Test documents are listed in the test report N° 02 YEX 134074.

(17) Special conditions for safe use

The electropneumatic positioners SIPART PS2 have to be erected in such a way that the plastic window is only exposed to a low level of hazard of mechanical damage.

The connecting and disconnecting of the not energy limited circuits to the terminals and the plugging resp. unplugging of the internal plug- and socket connectors under voltage, as well, is only permitted during installation, for maintenance or for repair purposes.

Note: The temporal coincidence of explosion hazardous atmosphere and installation, maintenance resp. repair purposes is assessed as unlikely in zone 2.

(18) Essential Health and Safety Requirements

no additional ones

8.4 FM – Approval Report



FM Approvals
1151 Boston-Providence Turnpike
P.O. Box 9102 Norwood, MA 02062 USA
T: 781 762 4300 F: 781 762 9375 www.fmglobal.com

CERTIFICATE OF COMPLIANCE

HAZARDOUS (CLASSIFIED) LOCATION ELECTRICAL EQUIPMENT

This certificate is issued for the following equipment:

6DR5abc-defgh-0IAJ, Electropneumatic Positioner SIPART PS2.

IS / 1 / 1 / ABCD / T6 Ta=60°C; T5 Ta=65°C; T4 Ta=80°C - A5E00065622D; Entity; Type 4X

I / 1 / AEx ib IIC / T6 Ta=50°C; T5 Ta=65°C; T4 Ta=80°C - A5E00065622D; Entity; Type 4X

NI / 1 / 2 / ABCD / T6 Ta=50°C; T5 Ta=65°C; T4 Ta=80°C; Type 4X

NI / 1 / 2 / IIC / T6 Ta=50°C; T5 Ta=65°C; T4 Ta=80°C; Type 4X

Entity/Nonincendive Field Wiring Parameters:

Assembly	Terminals	V _{max} (V)	I _{max} (mA)	P _{max} (W)	CI (nF)	LI (μH)
Basic Board	6 & 7/8	30	100	1.0	22	120
Basic Board	3 & 7/8	30	100	1.0	7	240
Basic Board	2 & 4/5; 6 & 7/8	30	100	1.0	30	120
Alarm Module	31 & 32; 41 & 42; 51 & 52	15.5	25	0.064	5.7	2.6
Alarm Module	11 & 12	25.2	155	3.9	0	0
SIA Module	31 & 32	15.5	20	0.064	5.7	2.6
SIA Module	41 & 42; 51 & 52	15.5	20	0.064	71	100
Ly Module	61 & 62	30	100	1.0	11	4.2
Assembly	Terminals	U _o (V)	I _o (mA)	P _o (mW)	C _o (μF)	L _o (mH)
Card Module	1-4	5	100	33	1.0	1.0

a = Communications option 0 or 2.

b = Function 1 or 2.

c = Housing material 0 or 1.

d = Friction clutch option 0 or 1.

e = Explosion protection option E or G.

f = Electric/Pneumatic thread option G, N, M or P.

g = Limit switch option 0, 1 or 2.



h = Module option 0, 1, 2 or 3.
 l = Language of documentation A or B.
 j = Mounted pressure gauge block option 0, 1, 2, 3 or 4.

6DR55ab-cdefg-0hAl. Electropneumatic Positioner SIPART PS2.

IS / 1 / 1 / ABCD / T6 Ta=50°C; T5 Ta=65°C; T4 Ta=80°C - A5E00065622AA; Entity; FISCO;

I / 1 / AEx Ib IIC / T6 Ta=50°C; T5 Ta=65°C; T4 Ta=80°C - A5E00065622AA; Entity; FISCO;

NI / 1 / 2 / ABCD / T6 Ta=50°C; T5 Ta=65°C; T4 Ta=80°C;

NI / 1 / 2 / IIC / T6 Ta=50°C; T5 Ta=65°C; T4 Ta=80°C; Type 4X

Entity/Nonincendive Field Wiring Parameters:

Assembly	Terminals	V _{max} (V)	I _{max} (mA)	PI (W)	CI (nF)	LI (μH)
Basic Board	6 & 7	24	200	1.2	0	8.0
Basic Board	81 & 82	30	100	1.0	0	0
Alarm Module	31 & 32; 41 & 42; 51 & 52	15.5	25	0.064	5.7	2.6
Alarm Module	11 & 12	25.2	155	3.9	0	0
SIA Module	31 & 32	15.5	20	0.064	5.7	2.6
SIA Module	41 & 42; 51 & 52	15.5	20	0.064	71	100
Ly Module	61 & 62	30	100	1.0	11	4.2
Assembly	Terminals	U _o (V)	I _o (mA)	P _o (mW)	C _o (μF)	L _o (mH)
Card Module	1-4	5	112	120	1.0	1.0

FISCO Parameters:

Assembly	Terminals	V _{max} (V)	I _{max} (mA)	PI (W)	CI (nF)	LI (μH)
Basic Board	6 & 7	17.5	380	5.32	0	8.0

a = Function 1 or 2.
 b = Housing material 0 or 1.
 c = Friction clutch option 0 or 1.
 d = Explosion protection option E or G.
 e = Electric/Pneumatic thread option G, N, M or P.
 f = Limit switch option 0, 1 or 2.
 g = Module option 0, 1, 2 or 3.
 h = Language of documentation A or B.
 i = Mounted pressure gauge block option 0, 1, 2, 3 or 4.

Equipment Ratings:

Intrinsically Safe for use in Class I, Division 1, Groups A, B, C and D and Class I, Zone 1, Group IIC in accordance with Entity/FISCO requirements and the applicable Control Drawing; Nonincendive for use in Class I, Division 2, Groups A, B, C and D and Class I, Zone 2, Group IIC in accordance with Nonincendive Field Wiring Requirements and the applicable Control Drawing; Indoor and outdoor, Type 4X Hazardous (Classified) Locations

Approved for:

Siemens AG - A&D PI TQ 2
 Oestliche Rheinbrueckenstr. 50
 Postfach 21 12 62
 D-76181 Karlsruhe, Germany



This certifies that the equipment described has been found to comply with the following FM Approval Standards and other documents:

Class 3600	1998
Class 3810	1999
Class 3811	1999
Class 3810	1989
NEMA 250	1991

Original Project ID: 3010184

FM Approval Granted: August 28, 2001

Subsequent Revision Reports / Date FM Approval Amended

Report Number	Date	Report Number	Date
3013969	October 18, 2002		
3016206	February 28, 2003		

FM Global Technologies LLC

David W. Styrula
Technical Team Manager

3/4/03
Date

FM Approvals HLC 8/02

3010184
Page 3 of 3

An  Enterprise

8.5 CSA certificate



Certificate of Compliance

Certificate: 1233781

Master Contract: 185289 (LR 104225)

Project: 1416186

Date Issued: March 21, 2003

Issued to: SIEMENS AG
 Dept. A & D PI TG2
 Oestl Rheinbrueckenstr 50
 76187 Karlsruhe
 GERMANY
Attention: Mr. Eugen Schultzius

The products listed below are eligible to bear the CSA Mark shown



Issued by:  E. Foo, C.E.T.

Authorized by:  Nick Alfano
 Operations Manager

PRODUCTS

CLASS 2258 04 - PROCESS CONTROL EQUIPMENT - Intrinsically Safe Entity - For Hazardous Locations

Class I, Zone 1: Ex ib IIC:
 Class I, Division 1, Groups A, B, C, D:

- Electropneumatic Positioner Model SIPART PS2, types 6DR50xx-xExxx and 6DR52xx-xExxx. Intrinsically Safe with Entity Parameters, Temperature Codes and maximum Ambient Temperatures per Installation Dwg ASE00065622D. Enclosure Type 4X.
- Electropneumatic Positioner Model SIPART PS2, type 6DR55xx-xExxx. Intrinsically Safe with Entity/FISCO Parameters, Temperature Codes and maximum Ambient Temperatures per Installation Dwg ASE00065622AA. Enclosure Type 4X.

DOD 907WD 2002/04/30

 CSA INTERNATIONAL		Master Contract: 185289 (LR 104225) Date: March 21, 2003	
Certificate: 1233781			
Project: 1416186			
CLASS 2258 02 - PROCESS CONTROL EQUIPMENT - For Hazardous Locations Class I, Zone 2, Group IIC; Class I, Division 2, Groups A, B, C, D:			
- Electropneumatic Positioner Model SIPART PS2, types 6DR50xx-xExxx and 6DR52xx-xExxx. Wiring connection via conduits when Certified barriers not used. Temperature Codes and maximum Ambient Temperatures per Installation Dwg A5E00065622D. Enclosure Type 4X. - Electropneumatic Positioner Model SIPART PS2, type 6DR55xx-xExxx. Wiring connection via conduits when Entity/FISCO Parameters not used. Temperature Codes and maximum Ambient Temperatures per Installation Dwg A5E00065622AA. Enclosure Type 4X.			
APPLICABLE REQUIREMENTS			
CAN/CSA-E79-0-95	- Electrical Apparatus for Explosive Gas Atmospheres--Part 0: General Requirements		
CAN/CSA-E79-11-95	- Electrical Apparatus for Explosive Gas Atmospheres--Part 11: Intrinsic Safety "i"		
CSA Std C22.2 No.142-M1987	- Process Control Equipment		
CAN/CSA-C22.2 No.157-92	- Intrinsically Safe and Non-Incendive Equipment for Use in Hazardous Locations		
CSA Std C22.2 No. 213-M1987	- Non-Incendive Electrical Equipment for Use in Class I, Division 2 Hazardous Locations		
CAN/CSA-C22.2 No. 94-M91	- Special Purpose Enclosures		
MARKINGS			
- Submittor's name, tradename and/or CSA Master Contract 185289; - Model designations; - CSA Monogram; - Serial number or date code; - Hazardous Locations designations; - Special purpose enclosure designation, TYPE 4X; - Caution markings, "WARNING: Handle instrument to avoid electrostatic charge" appear in a visible manner on polymeric enclosure and "Install per Control Dwg A5E00065622D or A5E00065622AA".			

DOD STDWD 2002/04/30

DOD STDWD 2002/04/30



CSA INTERNATIONAL

Supplement to Certificate of Compliance

Certificate: 1233781

Master Contract: 185289 (LR 104225)

The products listed, including the latest revision described below, are eligible to be marked in accordance with the referenced Certificate.

Product Certification History

Project	Date	Description
1416186	Mar. 21, 2003	Update to cover report revision per PM Revision Report J.I. 3016206
1375342	Nov. 26, 2002	Update to include similar model 6DR55xx-xExx
1233781	Dec. 18, 2001	Original Certification

8.6 Control Drawing A5E00065622D

CAD

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DESCRIPTION

General - The electropneumatic positioner SIPART PS2 acts as a coupling module between electrical controllers or control systems and pneumatic actuators. The positioner is available for single-action or double-action actuators.

The device type 6DR50xx-xExxx can operate in 2-wire-mode and type 6DR52xx-xExxx can operate additionally in 4-wire-mode. (The 'x' in the model key stand for sub-variants). They are powered by 4...20mA current loop or 24V supply voltage and have a power consumption of less than 160 mW.

The base units 6DR50xx-xExxx or 6DR52xx-xExxx can be equipped with the following options:

- > Iy-module 6DR4004-7J (analog position feedback)
- > Alarm-module type 6DR4004-7A (electronic limit monitors, fault output, binary input)
- > SIA-module type 6DR4004-6G (inductive limit switch and fault output)
- > Filter PCB type C73451-A430-L8 (for external potentiometer)

The positioners SIPART PS2 type 6DR50xx-xExxx and 6DR52xx-xExxx are suitable for hazardous locations:

Intrinsically safe: Class I Div 1 Groups A, B, C, D
Class I Zone 1 AEx(FM) Ex(CSA) ib IIC
indoor and outdoor (NEMA 4X)

Division 2: Class I Div 2 Groups A, B, C, D
Class I Zone 2 Group IIC
indoor and outdoor (NEMA 4X)

Temperature classes: T6 @ Ta = -30°C ... +50°C
T5 @ Ta = -30°C ... +65°C
T4 @ Ta = -30°C ... +80°C

Notes

1. Approved associated apparatus or approved barrier must be installed in accordance with manufacturer instructions.
2. Approved associated apparatus or approved barrier must meet the following requirements:
 $U_0 \leq U_{i,max}$ and $I_0 \leq I_{i,max}$ and $P_0 \leq P_{i,max}$ and $C_a > C_i + C_{cable}$ and $L_a > L_i + L_{cable}$
3. The maximum non-hazardous area voltage must not exceed 250 V.
4. The installation must be in accordance with the National Electrical Code NFPA 70, Article 504, 505, and ANSI/ISA-Rp 12.6.
5. The screen must be connected to earth potential in accordance with ANSI/ISA-Rp. 12.6.
6. **Caution:** Use only supply wires suitable for 5 °C above surrounding temperature.
7. **Warning:** Substitution of components may impair intrinsic safety.
8. For division 2 installations, without the use of conduit, Associated Nonincendive Field Wiring Apparatus is required for connection to the power supply.
9. No barrier is required for division 2 / zone 2 installation. Equipment must be wired per the NEC Division 2 / zone 2 wiring methods.
10. Diameter of cable for delivered cable gland is 6 to 12mm

Fab-Gr.:

4759

Positioner

SIPART PS2

Messstab:
Scale :

ControlDrawingV0602.cdr

Layout: ()

Aend.Nr.:
Modif.no.: 79A39567

Datum:
Date : 12.12.2000

DS:
Document status: 06

FK:

PI:

Urheber:
Author : Schmädicke

Control Drawing

Aend.Datum:
Modif.date: 05.12.2002

Prüfer:
Controller:

Bearbeiter:
Modified by: Eckthaler

A&D PA13

Artikel/Item

Unterlage fuer EX-Baugruppe
Document for explosionproof-module

Siemens AG

Dokument/Document

A5E00065622D

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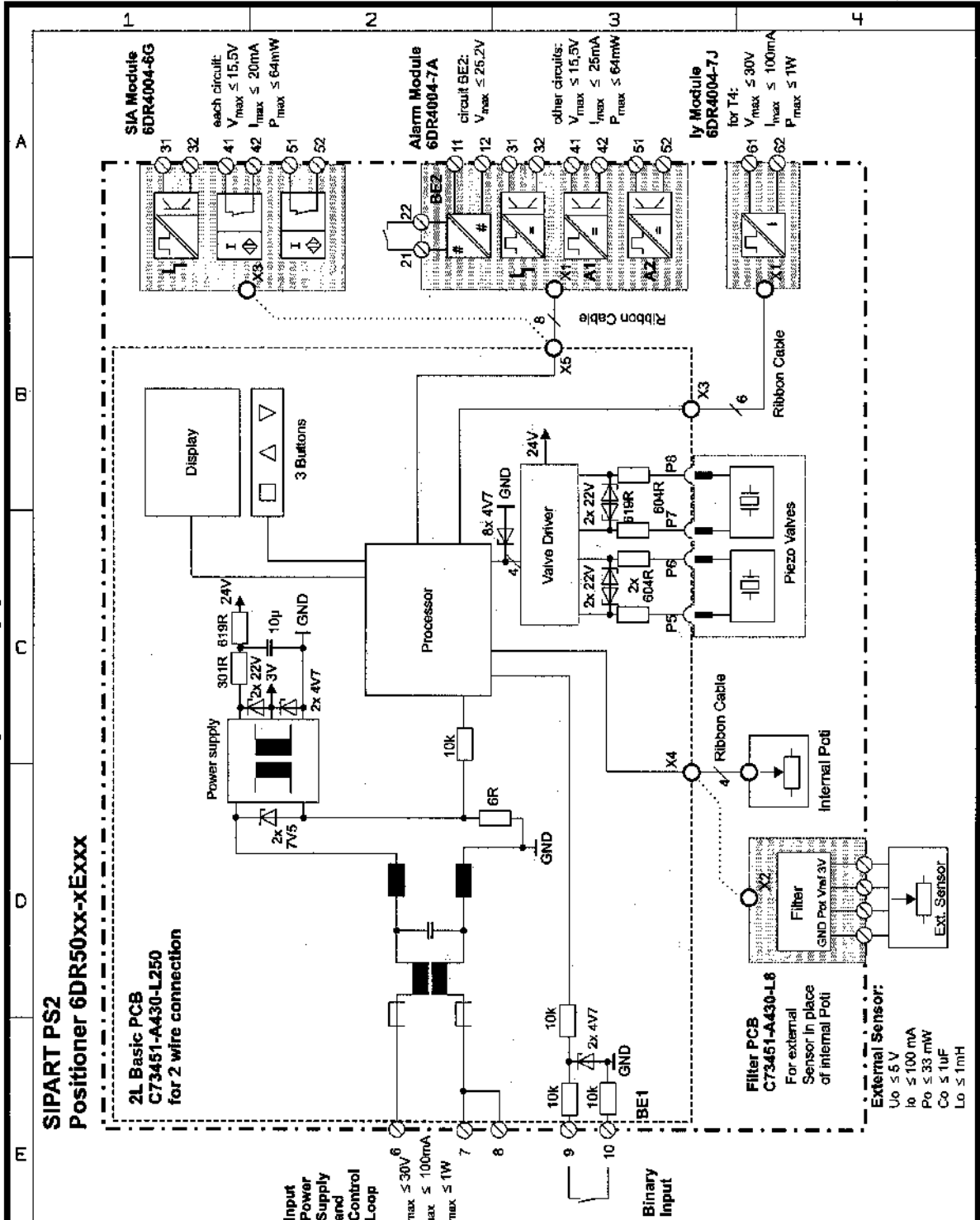
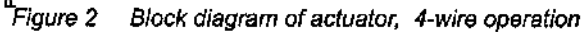


Figure 1 Block diagram of actuator, 2-wire operation

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Aend.Datum: Modif.date:	05.12.2002	A&D PA13		
Bearbeiter : Modified by:	Eckthaler		Artikel/Item	Blatt Sheet 2 von of 10
Unterlage fuer EX-Baugruppe Document for explosionproof-module	Siemens AG		Dokument/Document A5E00065622D	Dok.Type Doc.type

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CAD

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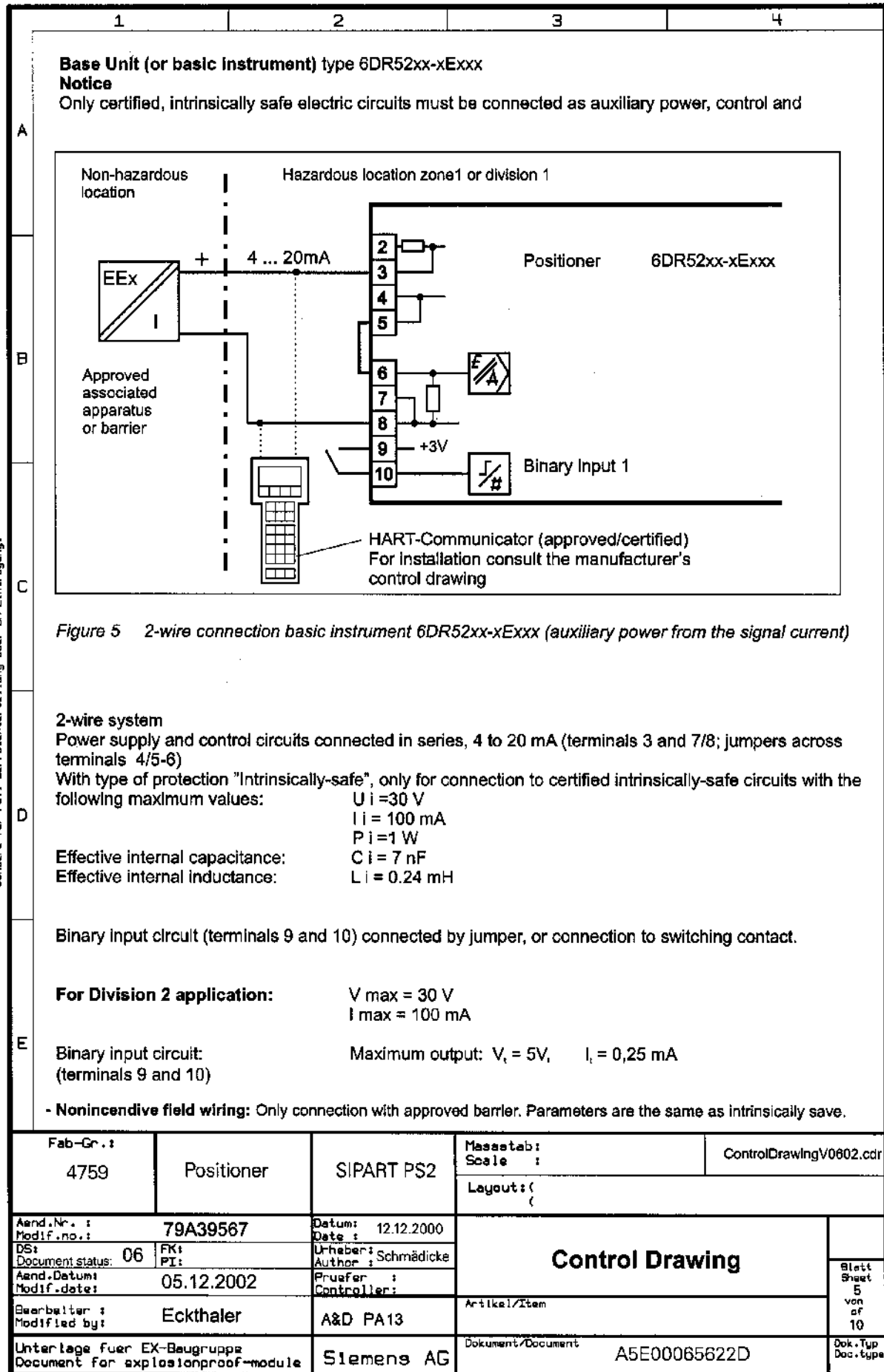
	1	2	3	4																														
A	Base Unit (or basic instrument) type 6DR50xx-xExxx Notice Only certified, intrinsically safe electric circuits must be connected as auxiliary power, control and																																	
B																																		
C	Figure 3 2-wire connection basic instrument 6DR50xx-xExxx (auxiliary power from the signal current) (2-wire system) With type of protection "Intrinsically-safe", only for connection to certified intrinsically-safe circuits with the following maximum values: $U_i = 30\text{ V}$ $I_i = 100\text{ mA}$ $P_i = 1\text{ W}$ Effective internal capacitance: $C_i = 22\text{ nF}$ Effective internal inductance: $L_i = 0.12\text{ mH}$ Binary input circuit (terminals 9 and 10) connected by jumper, or connection to switching contact.																																	
D	For Division 2 application: $V_{\text{max}} = 30\text{ V}$ $I_{\text{max}} = 100\text{ mA}$ Binary input circuit: Maximum output: $V_i = 5\text{ V}$, $I_i = 0.25\text{ mA}$ (terminals 9 and 10) - Nonincendive field wiring: Only connection with approved barrier. Parameters are the same as intrinsically save.																																	
E	<table border="1"> <tr> <td>Feb-Gr.: 4759</td> <td>Positioner</td> <td>SIPART PS2</td> <td>Masstab: Scale: 1</td> <td>ControlDrawingV0602.cdr</td> </tr> <tr> <td colspan="3">Aend.Nr.: Modif.no.: 79A39567</td> <td colspan="2">Datum: Date: 12.12.2000</td> </tr> <tr> <td colspan="3">DS: Document status: 06</td> <td colspan="2">Urheber: Author: Schmädicke</td> </tr> <tr> <td colspan="3">Aend.Datum: Modif.date: 05.12.2002</td> <td colspan="2">Prüfer: Controller:</td> </tr> <tr> <td colspan="3">Bearbeiter: Modified by: Eckthaler</td> <td colspan="2">Artikel/Item: A&D PA13</td> </tr> <tr> <td colspan="3">Unterlage fuer EX-Baugruppe Document for explosionproof-module</td> <td colspan="2">Dokument/Document: A5E00065622D</td> </tr> </table>				Feb-Gr.: 4759	Positioner	SIPART PS2	Masstab: Scale: 1	ControlDrawingV0602.cdr	Aend.Nr.: Modif.no.: 79A39567			Datum: Date: 12.12.2000		DS: Document status: 06			Urheber: Author: Schmädicke		Aend.Datum: Modif.date: 05.12.2002			Prüfer: Controller:		Bearbeiter: Modified by: Eckthaler			Artikel/Item: A&D PA13		Unterlage fuer EX-Baugruppe Document for explosionproof-module			Dokument/Document: A5E00065622D	
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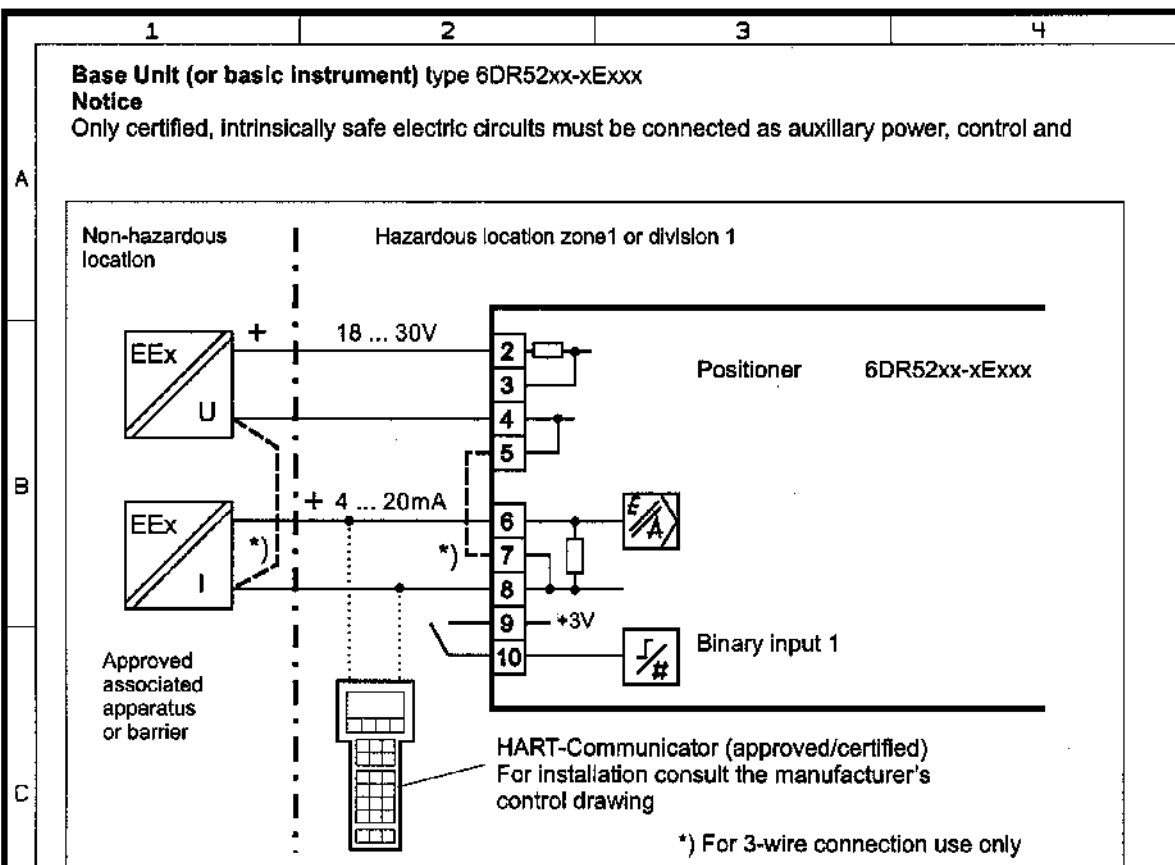


Figure 6 3/4-wire connection basic instrument 6DR52xx-xExxx

3/4-wire system

Power supply and control circuits electrically isolated or with common root (terminals 4/5 - 7/8).

Power supply 18 to 30 V (terminals 2 and 4/5).

Control current 4 to 20 mA (terminals 6 and 7/8).

With type of protection "Intrinsically-safe", only for connection to certified intrinsically-safe circuits with the following maximum values:

$U_i = 30 \text{ V}$
 $I_i = 100 \text{ mA}$
 $P_i = 1 \text{ W}$
 $C_i = 30 \text{ nF}$
 $L_i = 0.12 \text{ mH}$

Effective internal capacitance:

Effective internal inductance:

(per circuit).

Binary input circuit (terminals 9 and 10) connected by jumper, or connection to switching contact.

For Division 2 application:

$V_{\text{max}} = 30 \text{ V}$
 $I_{\text{max}} = 100 \text{ mA}$

Binary Input circuit:
(terminals 9 and 10)

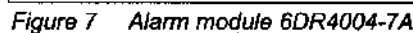
Maximum output: $V_i = 5 \text{ V}$, $I_i = 0.25 \text{ mA}$

- Nonincendive field wiring: Only connection with approved barrier. Parameters are the same as intrinsically safe.

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Unterlage fuer EX-Baugruppe Document for explosionproof-module	Siemens AG	Dokument/Document	A5E00065622D	Dok.-Typ Doc.type

Control Drawing

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With type of protection "Intrinsically-safe", only for connection to certified Intrinsically-safe circuits with the following maximum values:
 $U_i = 15,5V$, $I_i = 25mA$, $P_i = 64mW$,
 Effective internal capacitance: $C_i = 5,7 nF$
 Effective internal inductance: $L_i = 2,6\mu H$

With type of protection "Intrinsically-safe", only for connection to certified intrinsically-safe circuits with the following maximum values:

$U_i = 25,2V$	$I_i = 155mA$	$P_i = 3,9W$
Effective internal capacitance:	$C_i = 0$	
Effective internal inductance:	$L_i = 0$	

$V_{\max} = 15,5 \text{ V}$

$$V_{\max} = 25,2 \text{ V}$$

connected by jumper, or connection to switching contact.
Maximum output: $V_i = 5V$, $I_i = 0.01 \text{ mA}$

- Nonincendive field wiring: Only connection with approved barrier. Parameters are the same as Intrinsically safe.

SIPART PS2
A5E00074600-05

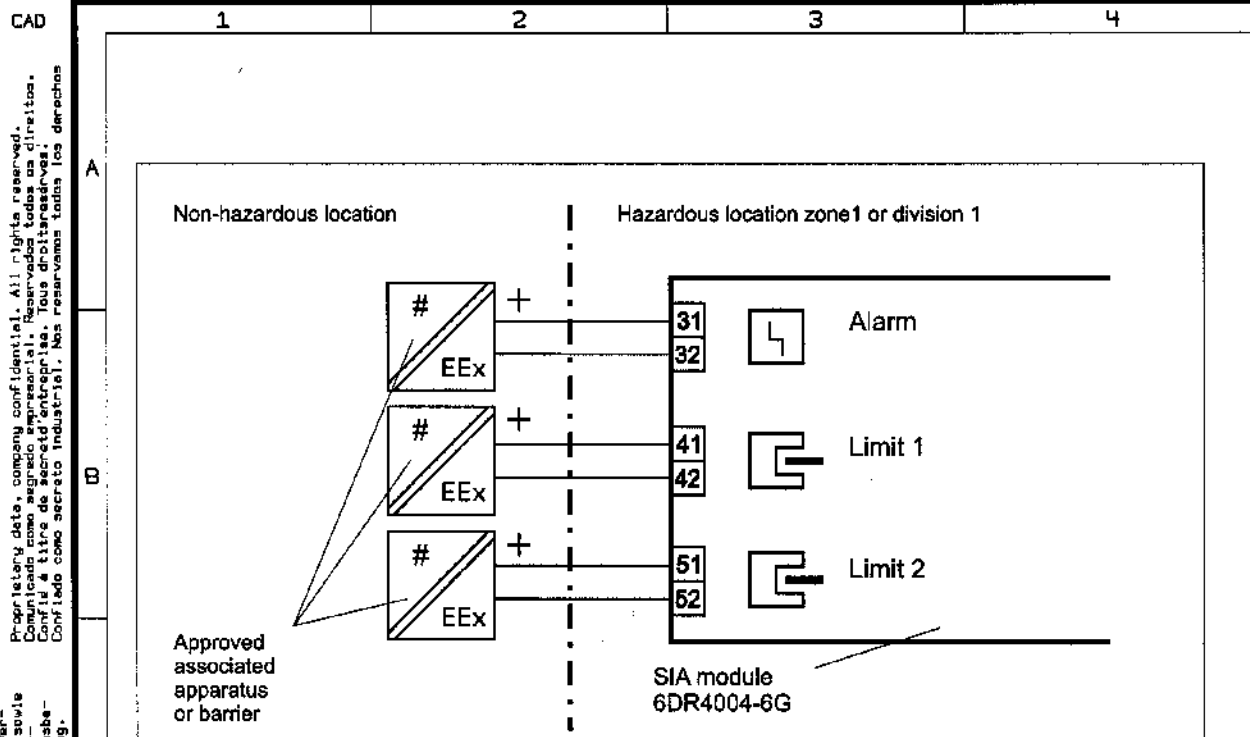


Figure 8 SIA module 6DR4004-6G

Binary output circuit

With type of protection "Intrinsically-safe", only for connection to certified intrinsically-safe circuits with the following maximum values:
 $U_i = 15,5V$ $I_i = 20mA$ $P_i = 64mW$

Effective internal capacitance: $C_i = 5,7 nF$
 Effective internal inductance: $L_i = 2,6\mu H$

Binary output circuits (terminals 41 and 42)

With type of protection "Intrinsically-safe", only for connection to certified intrinsically-safe circuits with the following maximum values:
 $U_i = 15,5V$ $I_i = 20mA$ $P_i = 64mW$

Effective internal capacitance: $C_i = 71 nF$
 Effective internal inductance: $L_i = 100\mu H$

for Division 2 application:

Binary output circuit

$V_{max} = 15,5V$
 $P_i = 64mW$

Binary output circuits (terminals 41 and 42)

$V_{max} = 15,5V$
 $P_i = 64mW$

- Nonincendive field wiring: Only connection with approved barrier. Parameters are the same as intrinsically save.

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DS: Document status:	FK: PI:	Urheber: Author: Schmädicke	Control Drawing	
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Bearbeiter: Modified by:	Eckthaler	A&D PA13	Artikel/Item	Blatt Sheet 8 von of 10
Unterlage fuer EX-Baugruppe Document for explosionproof-module		Siemens AG	Dokument/Document A5E00065622D	Dok.-Typ Doc.type

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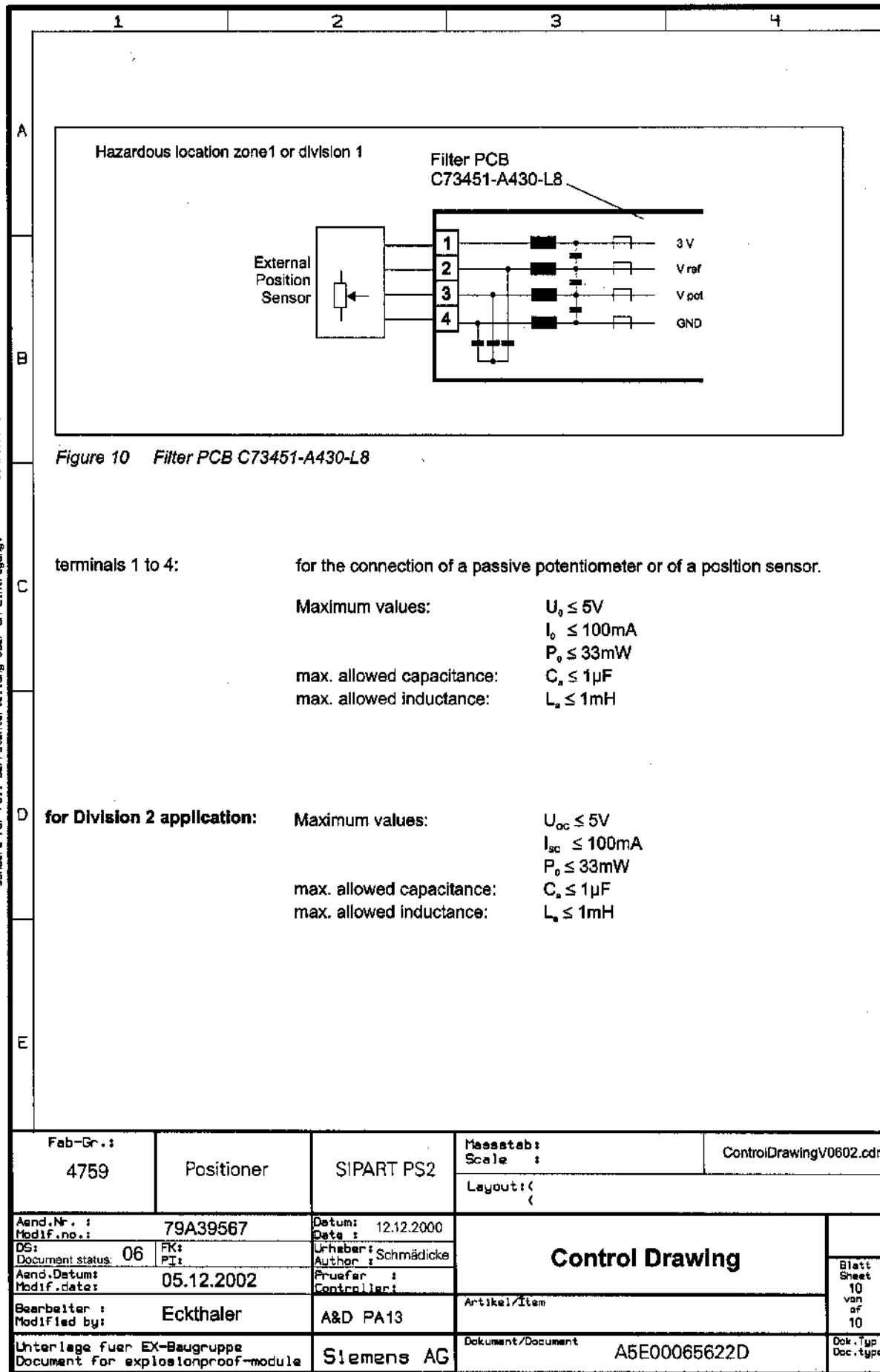
	1	2	3	4																														
A	Notice Non-hazardous location Hazardous location zone 1 or division 1 Uh U EEX E 61 62 Iy module 6DR4004-7J Approved associated apparatus or barrier																																	
B	Figure 9 Iy module 6DR4004-7J																																	
C	Output circuit, 4 to 20 mA With type of protection "Intrinsically-safe", only for connection to certified intrinsically-safe circuits with the following maximum values: Temperature class T4: U i = 30 V I i = 100 mA P i = 1 W Effective internal capacitance: C i = 11 nF Effective internal inductance: L i = 4,2 μH																																	
D	For Division 2 application: Temperature class T4: V max = 30 V I max = 100 mA - Nonincendive field wiring: Nonincendive Parameters are the same As intrinsically safe.																																	
E	<table border="1"> <tr> <td> Feb-Gr.: 4759 </td> <td> Positioner </td> <td> SIPART PS2 </td> <td> Massstab: Scale: ControlDrawingV0602.cdr </td> </tr> <tr> <td colspan="3"> Layout: < </td> <td></td> </tr> <tr> <td> Aend.Nr.: 79A39567 </td> <td> Datum: 12.12.2000 </td> <td colspan="2" rowspan="2"> Control Drawing </td> </tr> <tr> <td> DS: 06 </td> <td> Urheber: Schmädicke </td> </tr> <tr> <td> Document status: 06 </td> <td> Author: Schmädicke </td> <td colspan="2" rowspan="2"> Artikel/Item </td> </tr> <tr> <td> Aend.Datum: 05.12.2002 </td> <td> Prüfer: Controller: </td> </tr> <tr> <td> Modif.date: </td> <td> Controller: </td> <td colspan="2" rowspan="2"> Dokument/Document A5E00065622D </td> </tr> <tr> <td> Bearbeiter: Eckthaler </td> <td> A&D PA13 </td> </tr> <tr> <td colspan="2"> Unterlage fuer EX-Baugruppe Document for explosionproof-module </td> <td> Siemens AG </td> <td> Dok.Type Doc.type </td> </tr> </table>				Feb-Gr.: 4759	Positioner	SIPART PS2	Massstab: Scale: ControlDrawingV0602.cdr	Layout: <				Aend.Nr.: 79A39567	Datum: 12.12.2000	Control Drawing		DS: 06	Urheber: Schmädicke	Document status: 06	Author: Schmädicke	Artikel/Item		Aend.Datum: 05.12.2002	Prüfer: Controller:	Modif.date:	Controller:	Dokument/Document A5E00065622D		Bearbeiter: Eckthaler	A&D PA13	Unterlage fuer EX-Baugruppe Document for explosionproof-module		Siemens AG	Dok.Type Doc.type
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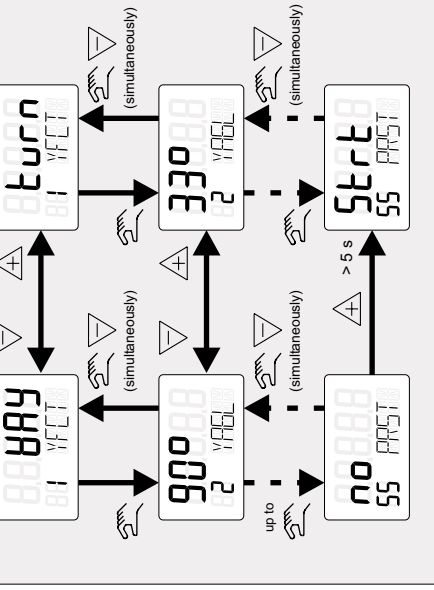
CAD

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Automatic initial start-up (starting with factory setting)

Step	Meaning
1.) Part-turn actuator	8888 turn 8888 900 2 YSEL 8888 WAY 8888 330 2 YSEL 8888 Start 8888 3 WAY
2.) Linear actuator	8888 Start 8888 4 INIT △ Press for > 5 s Remaining steps carried out automatically
3.)	8888 P 8888 324 1 RUN 1 Direction of action is determined
4.)	8888 P 8888 924 2 RUN 2 Checking of travel and adjustment of zero and stroke (from stop to stop)
5.)	8888 P 8888 824 3 RUN 3 △ Determination and Display of positioning time down (dxx.x), up (uxx.x) Stop with Pressing the  key initiates leakage measurement
6.)	8888 P 8888 324 4 RUN 4 Determination of minimum increment length
7.)	8888 P 8888 924 5 RUN 5 Optimization of transient response
8.)	8888 88 8888 324 FIN SH Initialization terminated successfully (travel in mm for linear actuators) (angle of rotation for part-turn actuators)

Continue using 

Continue using:

Possible messages		
Display	Meaning	Measures
	Actuator does not move	Acknowledge message using Check restrictor (6) and open if necessary Drive actuator to working range using Restart initialization
	Down tolerance band violated	Change gearing (7) Continue using or adjust sliding clutch up to display then only Continue using
	Once the slipping clutch has been adjusted	Linear actuator: Set pick-up lever into vertical position using Continue using
	Up tolerance band violated	Acknowledge message using Set the next highest travel value on the lever Restart initialization Additionally possible with rotary actuators: Adjust using up to display: Continue using
	Up/down span violated	Acknowledge message using Set the next lowest travel value on the lever Restart initialization
	Actuator does not move Positioning time is possible to adjust	Adjust positioning time using restrictor(s) Continue using or

See Manual for further messages

See Manual for further messages

Parameter name	Display	Function	Parameter values	Unit	Factory setting	Customer setting
1.YFCT	1 YFCT	Type of actuator	turn (part-turn actuator) WAY (linear actuator) LWAY (linear actuator without sine correction) ncSt (part-turn actuator with NCS) -ncSt (ditto, inv. direction of action) ncSL (linear actuator with NCS)		WAY	
2.YAGL ¹⁾	2 YAGL	Rated angle of rotation of feedback Set transmission ratio selector (7) appropriately (see view of device)	90° 33°	Degrees	33°	
2) 3.YWAY	3 YWAY	Stroke range (optional setting) When used, the value must correspond with the set of the leverage ratio on the actuator Driver pin must be set to the value of the actuator travel or, if this value is not scaled, to the next larger scale value.	OFF 5 10 15 20 (short lever 33°) 25 30 35 (short lever 90°) 40 50 60 70 90 110 130 (long lever 90°)	mm	OFF	
4.INITA	4 INITA	Initialization (automatically)	noini no / ###.# Strt		no	
5.INITM	5 INITM	Initialization (manually)	noini no / ###.# Strt		no	
6.SCUR	6 SCUR	Current range of setpoint 0 to 20 mA 4 to 20 mA	0 MA 4 MA		4 MA	
7.SDIR	7 SDIR	Setpoint direction rising falling	riSE FALL		riSE	
8.SPRA	8 SPRA	Setpoint for start of split range	0,0 to 100,0	%	0,0	
9.SPRE	9 SPRE	Setpoint for end of split range	0,0 to 100,0	%	100	
10.TSUP	10 TSUP	Setpoint ramp up	Auto 0 to 400	s	0	
11.TSDO	11 TSDO	Setpoint ramp down	0 to 400	s	0	
12.SFCT	12 SFCT	Setpoint function Linear Equal-percentage 1:25, 1:33, 1:50 Inverse equal-percentage 1:25, 1:33, 1:50 Freely adjustable	Lin 1 - 25 1 - 33 1 - 50 n1 - 25 n1 - 33 n1 - 50 FrEE		Lin	
13.SL0 14.SL1 usw. bis 32.SL19 33.SL20	13 SLO (example)	Setpoint turning point at 0% 5% to 95% 100%	0,0 to 100,0	%	0,0 5,0 etc. to 95,0 100,0	
34.DEBA	34 DEBA	Dead zone of controller	Auto 0,1 to 10,0	%	Auto	
35.YA	35 YA	Start of manipulated variable limiting	0,0 to 100,0	%	0,0	
36.YE	36 YE	End of manipulated variable limiting	0,0 to 100,0	%	100,0	
37.YNRM	37 YNRM	Standardization of manipulated variable To mech. travel To flow	MPOS FLOW		MPOS	
38.YDIR	38 YDIR	Direction of manipulated variable for display Rising Falling	riSE FALL		riSE	
39.YCLS	39 YCLS	Tight closing with manipulated variable Without Top only Bottom only Top and bottom	no uP do uP do		no	
40.YCDO	40 YCDO	Value for tight closing, bottom	0,0 to 100,0	%	0,5	
41.YCUP	41 YCUP	Value for tight closing, top	0,0 to 100,0	%	99,5	
42.BIN1 ⁴⁾	42 BIN1	Function of BI 1 None Only message Block configuring Block configuring and manual Drive valve to position up Drive valve to position down Block movement	OFF NO contact on bLoc1 bLoc2 uP doWn StoP -on -uP -doWn -StoP NC contact		OFF	
43.BIN2 ⁴⁾	43 BIN2	Function of BI 2 None Only message Drive valve to position up Drive valve to position down Block movement	OFF NO contact on uP doWn StoP -on -uP -doWn -StoP NC contact		OFF	
44.AFCT ⁵⁾	44 AFCT	Alarm function Without A1=min. A2=max A1=min. A2=min A1=max. A2=max	OFF normal n n n n n n n n inverted		OFF	
45.A1	45 A1	Response threshold of alarm 1	0,0 to 100,0	%	10,0	
46.A2	46 A2	Response threshold of alarm 2	0,0 to 100,0	%	90,0	
47.4FCT ⁵⁾	47 4FCT	Function of alarm output on fault Fault + not automatic Fault + not automatic + BI ("+" means logical OR operation)	normal l 4nA 4nAb -l -4nA -4nAb inverted		l	
48.4TIM	48 4TIM	Monitoring time for fault message "control deviation"	Auto 0 to 100	s	Auto	
49.4LIM	49 4LIM	Response threshold for fault message "control deviation"	Auto 0,0 to 100,0	%	Auto	
50.4STRK	50 4STRK	Limit for stroke integral	OFF 1 to 1.00E9		OFF	
51.4DCHG	51 4DCHG	Limit for direction change	OFF 1 to 1.00E9		OFF	
52.4ZERO	52 4ZERO	Limit for end stop monitoring, bottom	OFF 0,0 to 100,0	%	OFF	
53.4OPEN	53 4OPEN	Limit for end stop monitoring, top	OFF 0,0 to 100,0	%	OFF	
54.4DEBA	54 4DEBA	Limit for dead zone monitoring	OFF 0,0 to 10,0	%	OFF	
55.PRST	55 PRST	Preset (factory setting) "no" nothing activated "Strt" start of factory setting after pressing key for 5 s "oCAY" - display following successful factory setting CAUTION: preset results in "NO INIT"	no Strt oCAY			

1) If "turn" is selected, you cannot set 33°

2) Parameter does not appear if 1.YFCT=turn has been selected

3) Turning points only appear with selection 12.SFCT = FrEE

4) NC contact means: action with opened switch or Low level

NO contact means: action with closed switch or High level

5) Normal means: High level without fault

Inverted means: Low level without fault

Anhang Appendix

Einbau der Optionen Installation of options

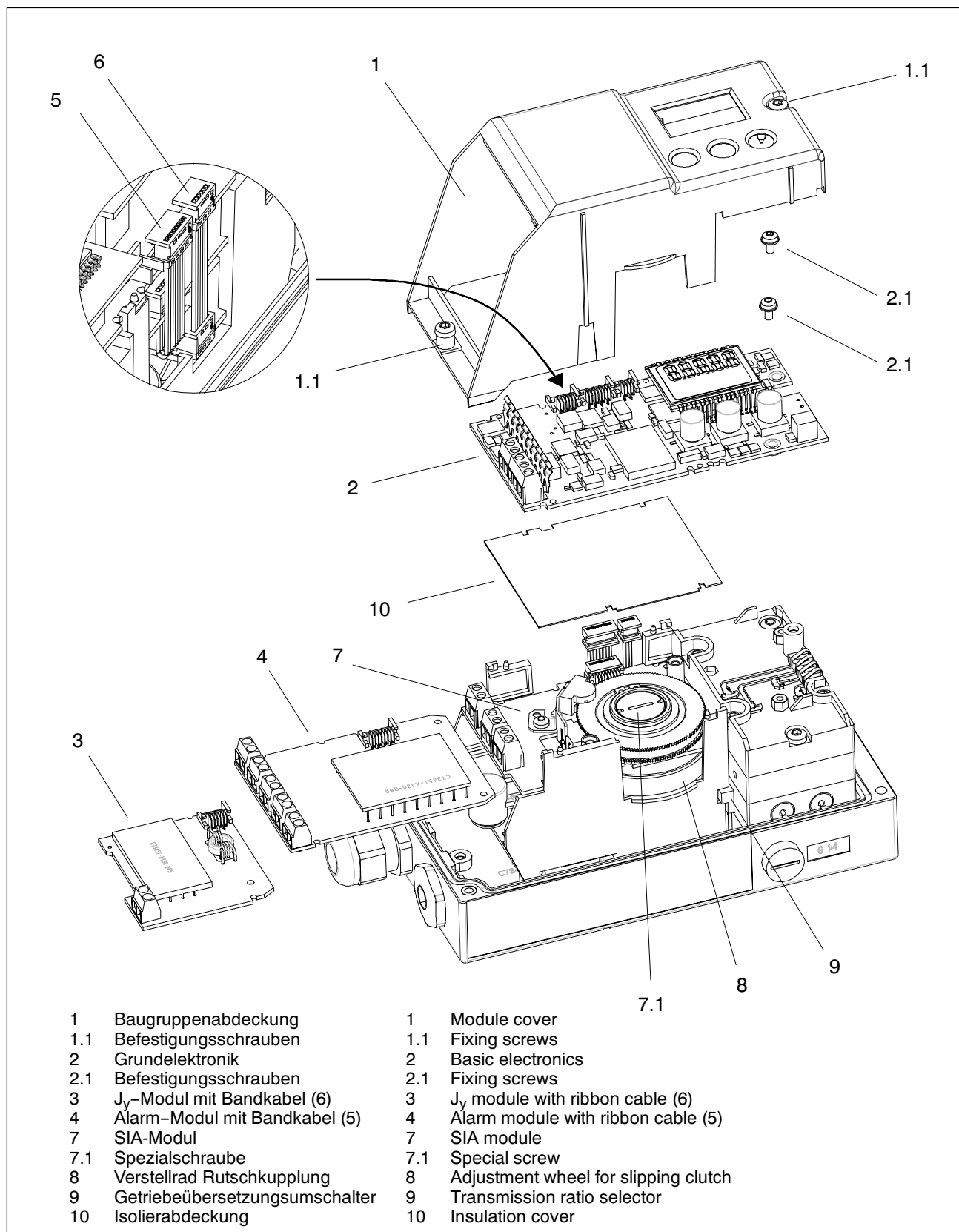


Bild 9 Einbau der Optionsmodule

Fig. 9 Installation of options

Elektrischer Anschluss Grundgerät Electric connection of basic device

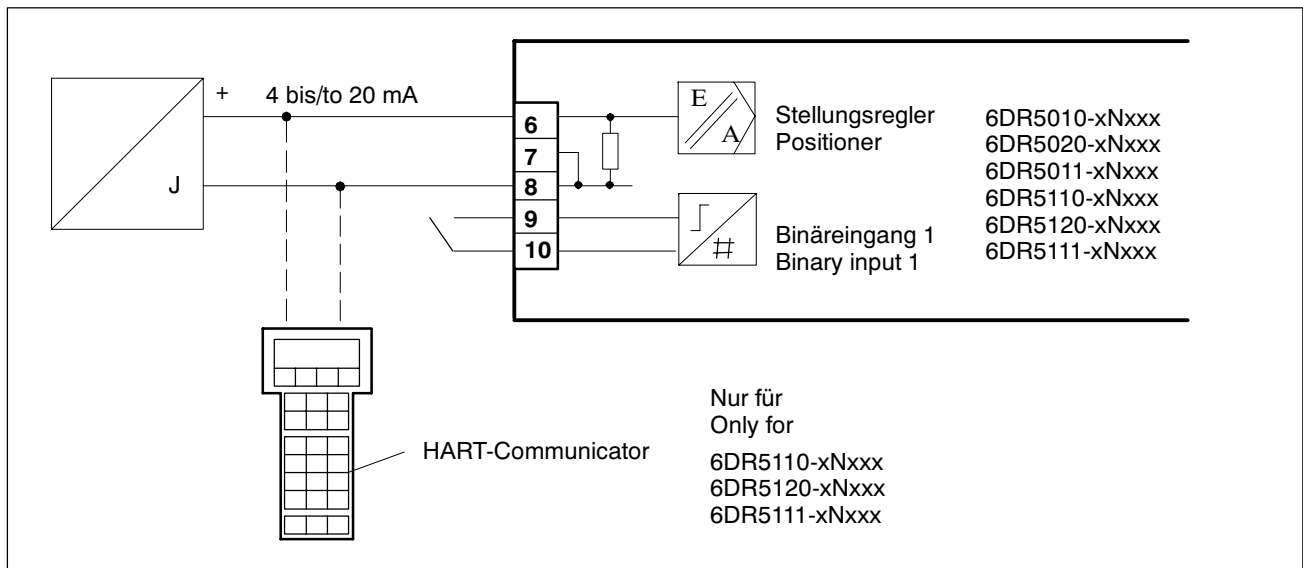


Bild 10 2-Leiteranschluss **nicht** Ex

Fig. 10 2-wire connection **not** explosion-proof

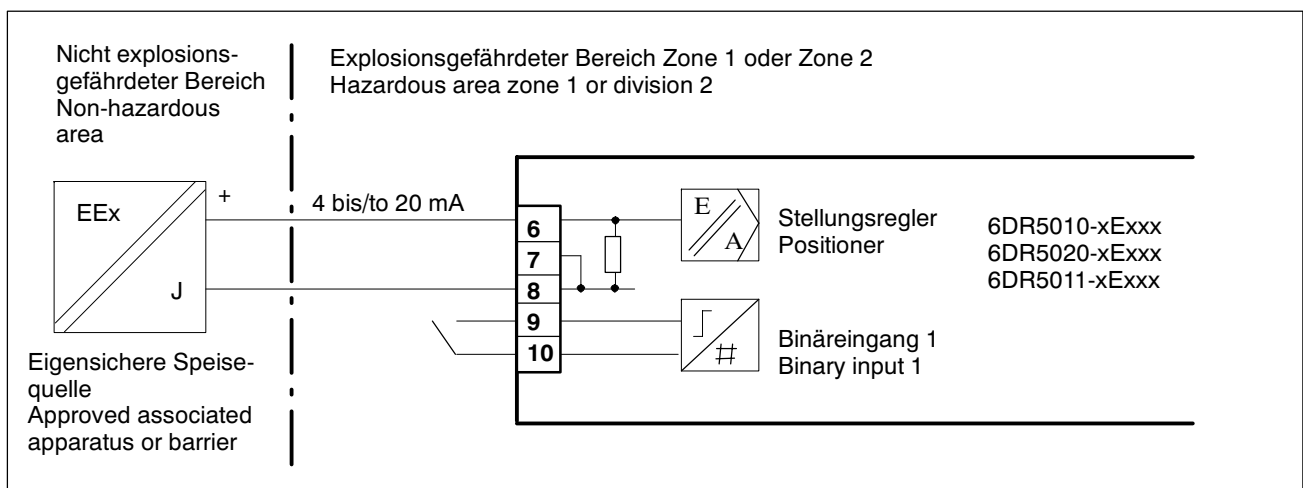


Bild 11 2-Leiteranschluss, EEx i, EEx n

Fig. 11 2-wire connection, EEx i, EEx n

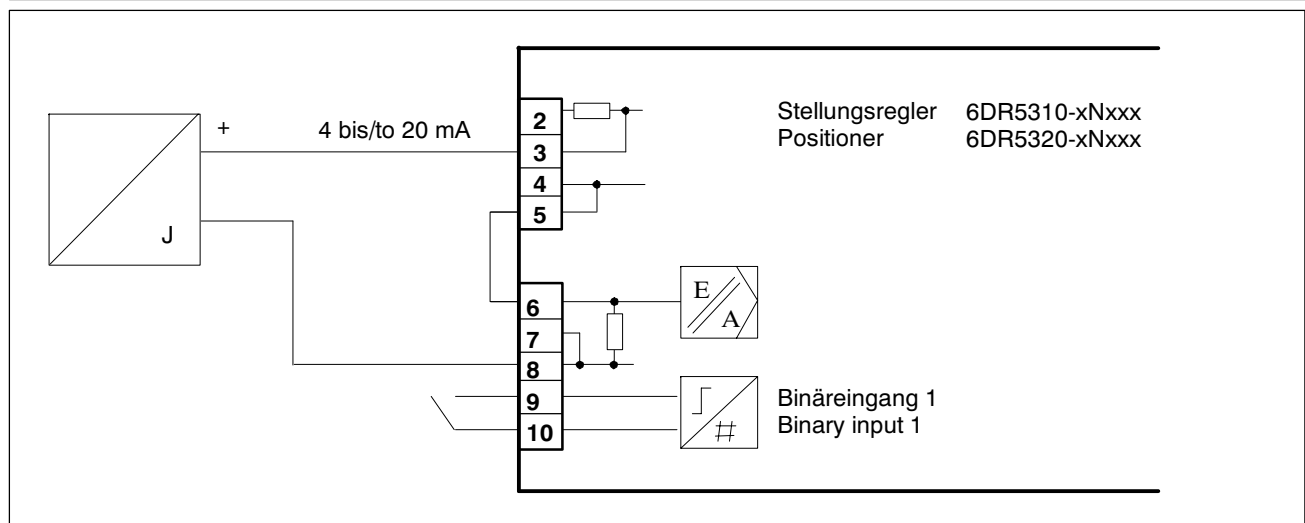


Bild 12 2-Leiteranschluss, nicht Ex

Fig. 12 2-wire connection, not explosion-proof

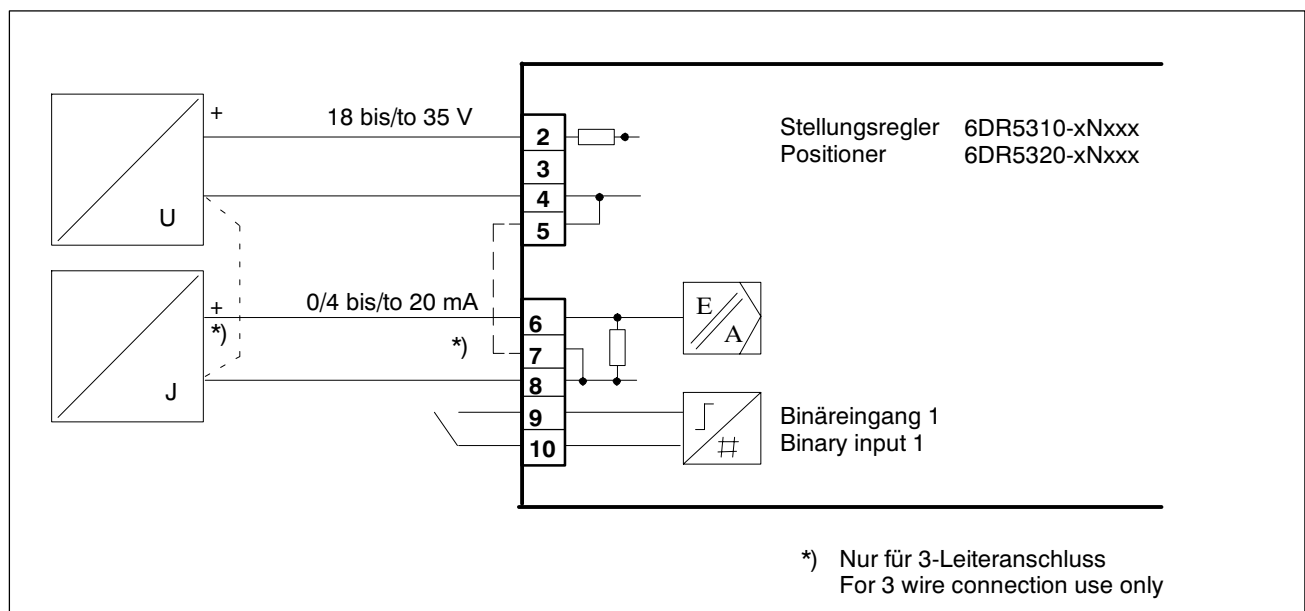


Bild 13 3/4-Leiteranschluss, nicht Ex

Fig. 13 3/4-wire connection, not explosion-proof

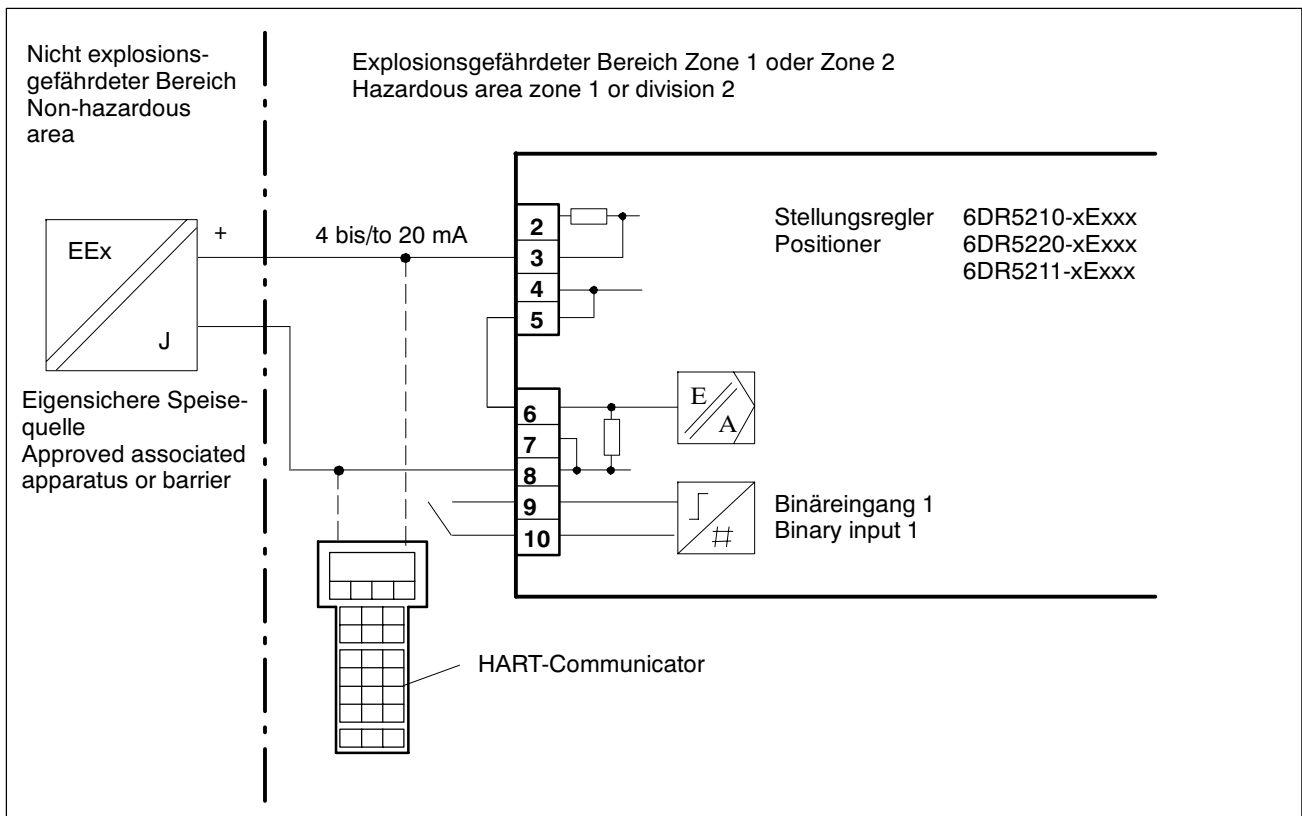


Bild 14 2-Leiteranschluss, EEx i, EEx n

Fig. 14 2-wire connection, EEx i, EEx n

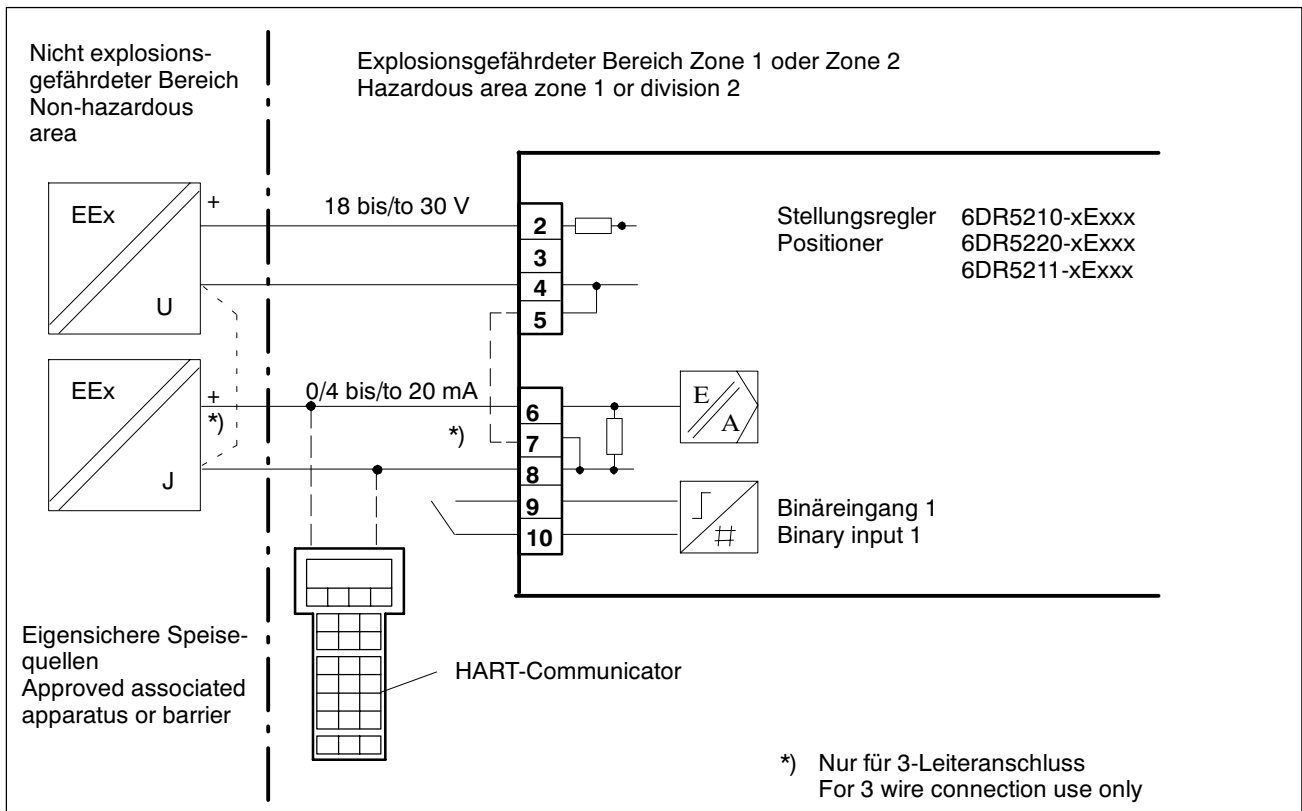


Bild 15 3/4-Leiteranschluss, EEx i, EEx n

Fig. 15 3/4-wire connection, EEx i, EEx n

Elektrischer Anschluss Optionen **Electric connection of options**

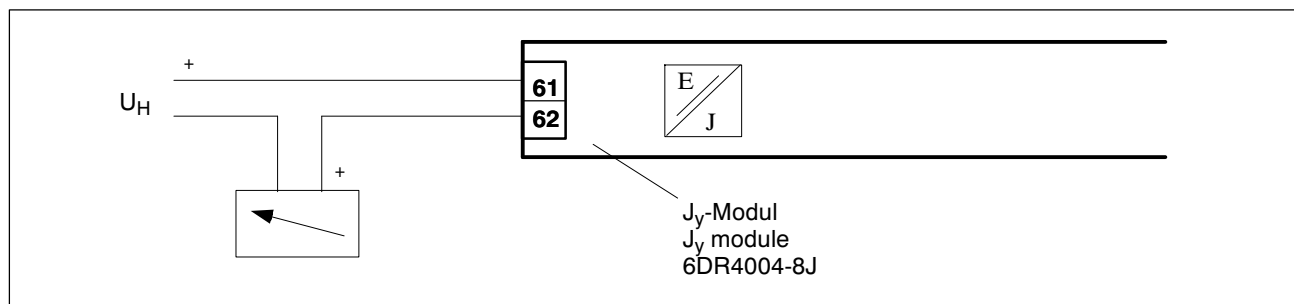


Bild 16 J_y-Modul, **nicht** Ex

Fig. 16 J_y module, **not** explosion-proof

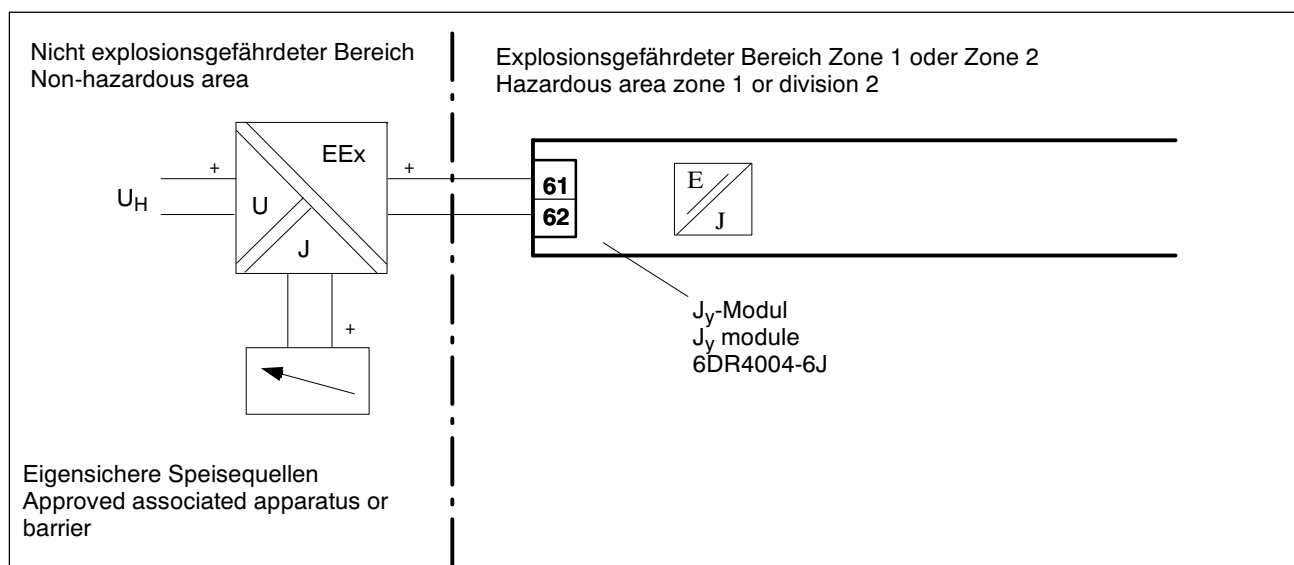


Bild 17 J_y-Modul, EEx i, EEx n

Fig. 17 J_y module, EEx i, EEx n

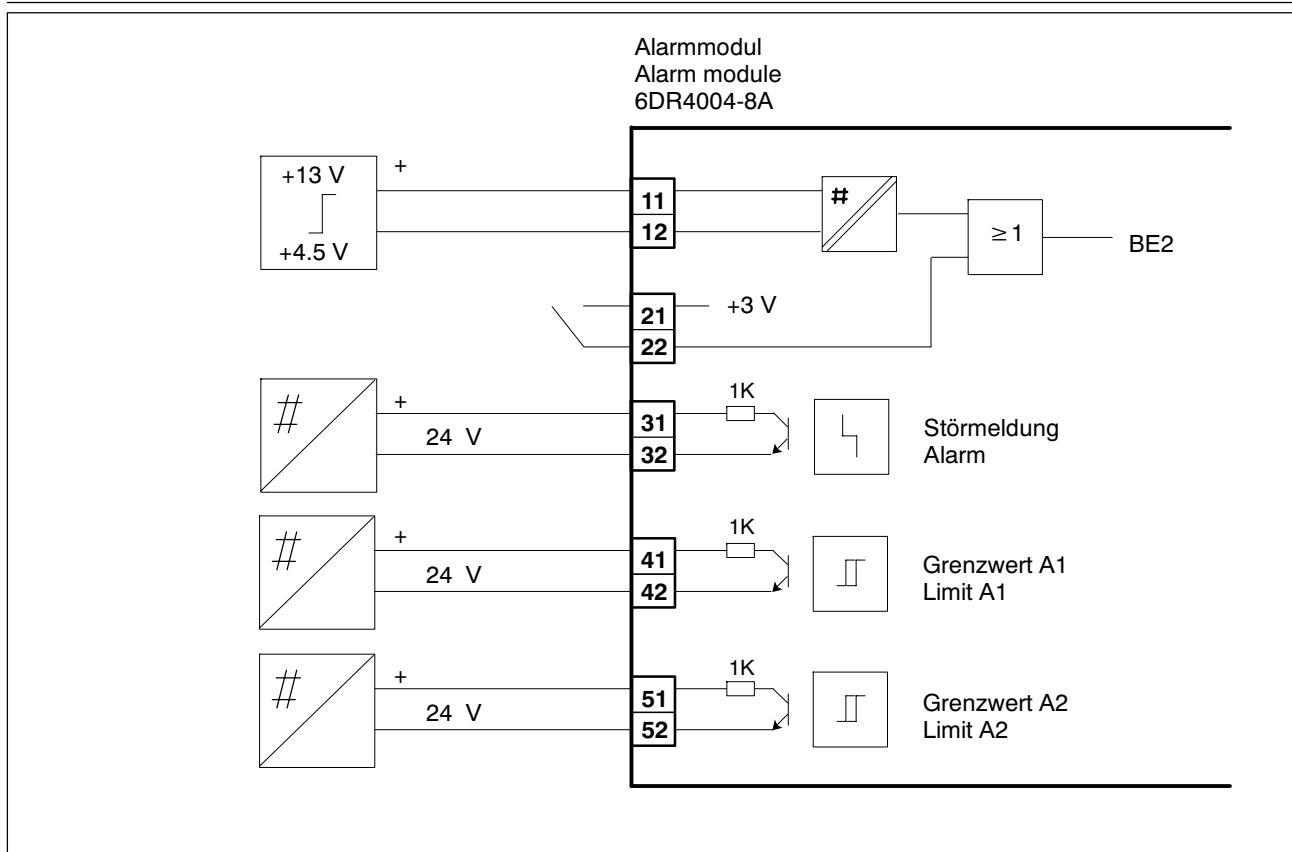


Bild 18 Alarmmodul, **nicht** Ex

Fig. 18 Alarm module, **not** explosion-proof

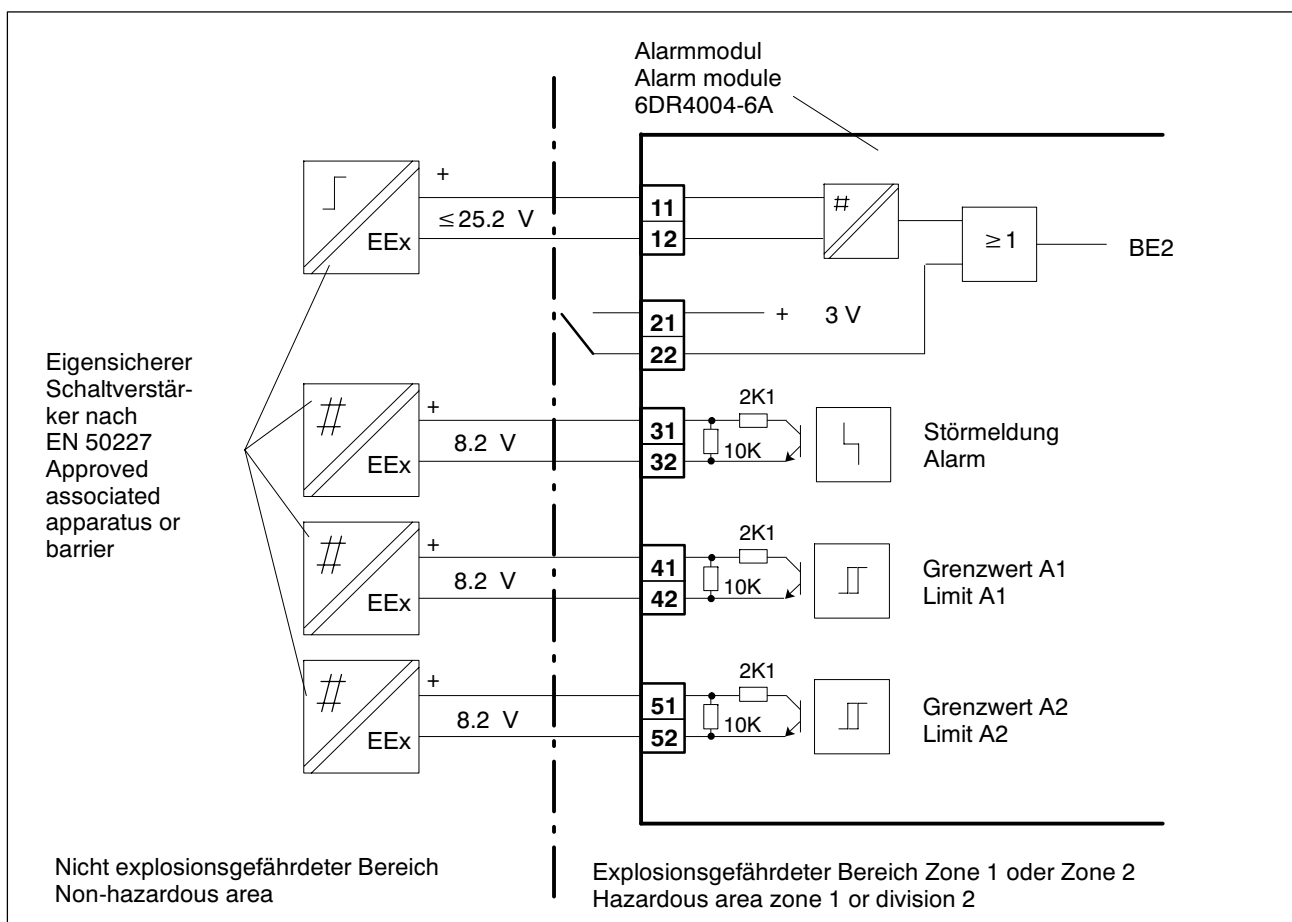


Bild 19 Alarmmodul, EEx i, EEx n

Fig. 19 Alarm module, EEx i, EEx n

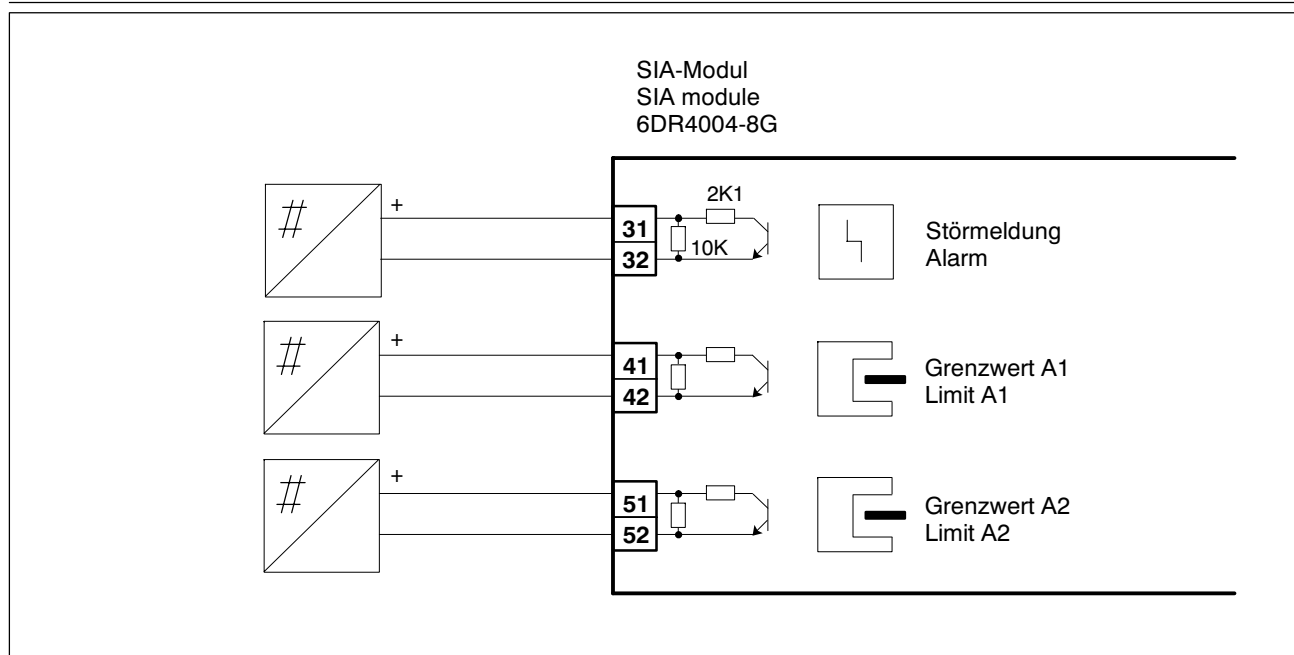


Bild 20 SIA-Modul, **nicht** Ex
Fig. 20 SIA module, **not** explosion-proof

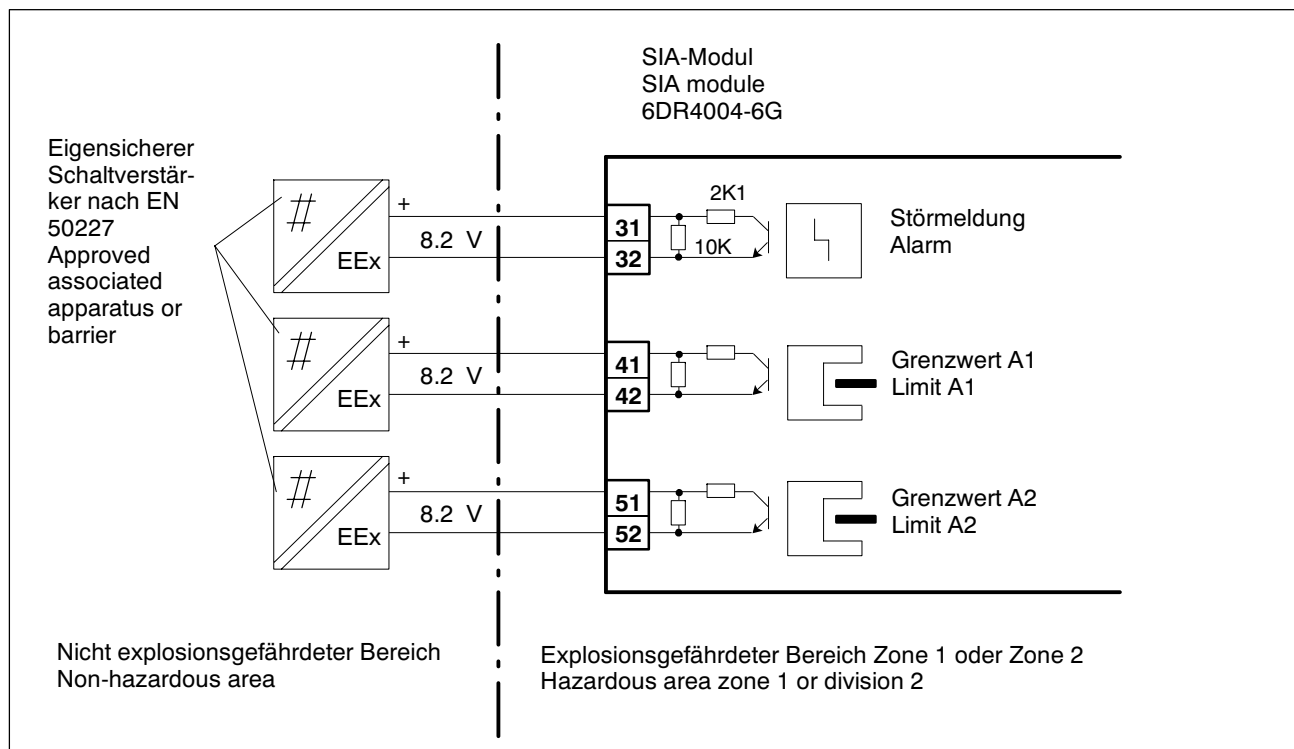


Bild 21 SIA-Modul, EEx i, EEx n
Fig. 21 SIA module, EEx i, EEx n

Hebel NAMUR NAMUR lever

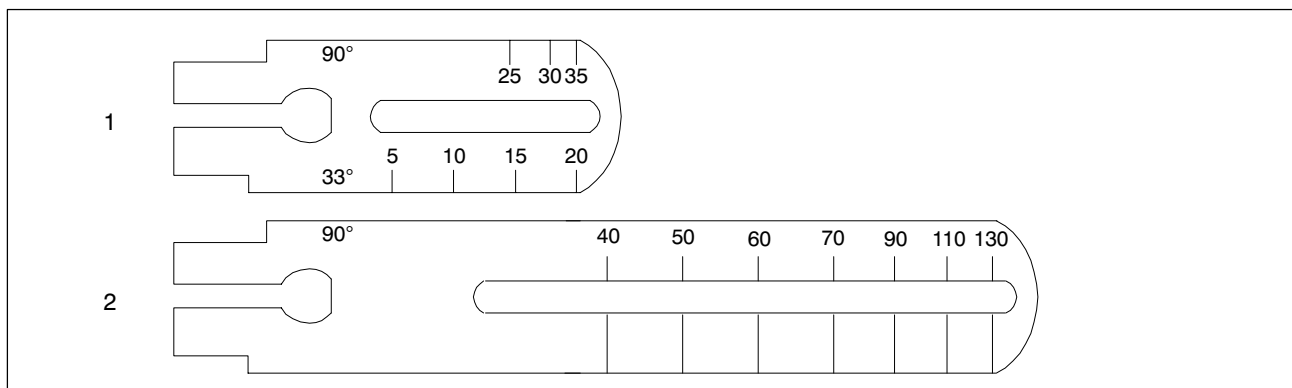


Bild 22 Hebel NAMUR 3 mm bis 35 mm (1), Hebel NAMUR > 35 mm bis 130 mm (2)

Fig. 22 NAMUR lever 3 mm to 35 mm (1), NAMUR lever > 35 mm to 130 mm (2)

Maßbilder Dimension drawings

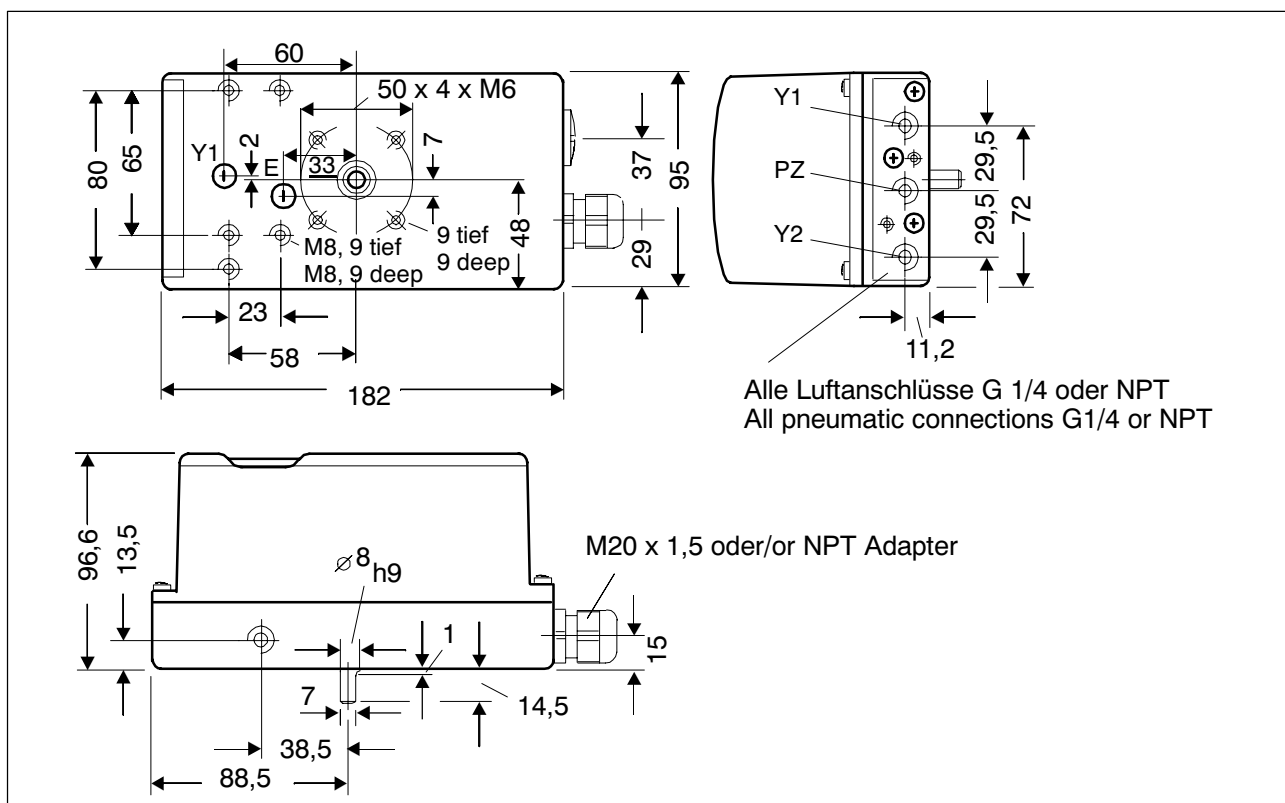


Bild 23 Maßbild Ausführung Kunststoffgehäuse

Fig. 23 Dimension drawing of plastic housing version