

Metal-sheet Double-feed Detector

GD SERIES

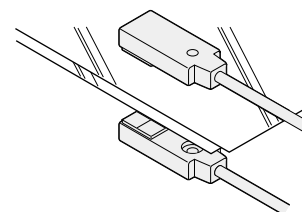




From ultra-thin lead frames to iron sheets... Double feed detection of various metal sheets

Double metal sheets detected

The high-end **GD** sensing technology detects double feeds of any metal sheet 0.01 mm **0.0004 in.** or more, thick.



Easy sensitivity setting with actual samples

Optimum sensitivity setting is easy by using the teaching function with actual samples.

- 1 Press the "0-ADJ. key" while no object exists between sensor heads.



- 2 Place one sheet between the sensor heads and press the "SET-1 key".



- 3 Place two sheets between the sensor heads and press the "SET-2 key".



VARIETIES

Three types of sensor heads for various objects

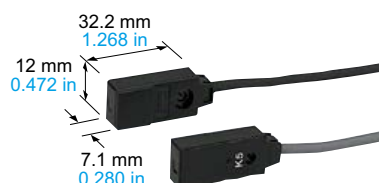
Small object detection sensor head / GD-3

This is an extremely small sensor head, only $\varnothing 3.8 \times 15$ mm **$\varnothing 0.150 \times 0.591$ in.**, suitable for detecting small components.



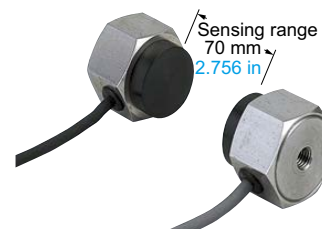
High precision sensor head / GD-10

It is suitable for high precision detection of double feeds of lead frames or thin metal sheets.



Long sensing range sensor head / GD-20

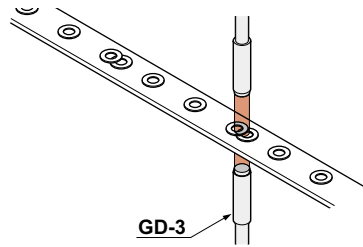
It achieves a long sensing range of 70 mm **2.756 in.** Further, it employs a robust metal case with IP67G protection to withstand harsh environment.



APPLICATIONS

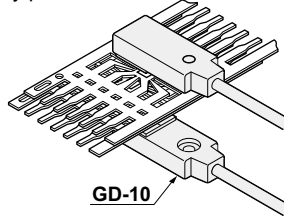
Detecting overlap of washers

GD-3 detects an overlap of small components such as washers.



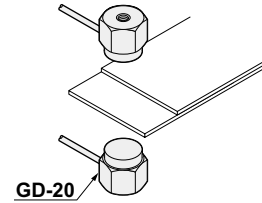
Detecting double feeds of lead frames

The high precision sensor head **GD-10** does not miss double feeds of lead frames even if they are very thin and highly perforated.



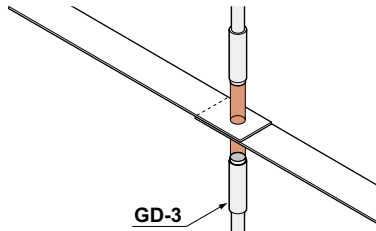
Detecting double feeds of sheet metal

The long sensing range sensor head **GD-20** allows the object thickness to be as much as 10 mm **0.394 in.** Hence, various objects can be detected.



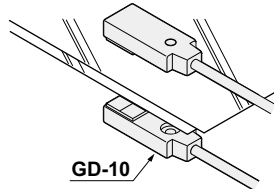
Detecting seam of hoop material

Even a minute difference in thickness can be detected.



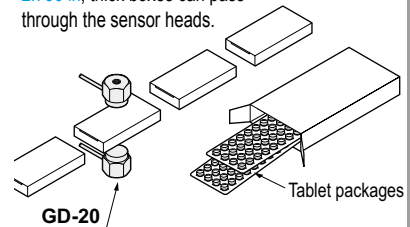
Detecting double feeds of aluminum foils

GD-10 can detect double feeds of thin aluminum foils which are several tens of micrometer thick.



Detecting missing tablet package in box

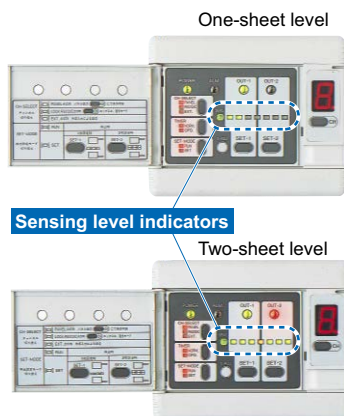
GD-20 can check if each box contains a given number of aluminum tablet packages. Since **GD-20** has a sensing range of up to 70 mm **2.756 in.**, thick boxes can pass through the sensor heads.



FUNCTIONS

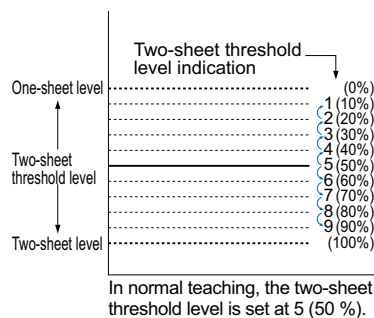
Seven LEDs indicate the sensing level

The optimum sensing point can be confirmed at a glance as seven LEDs indicate the sensing level.



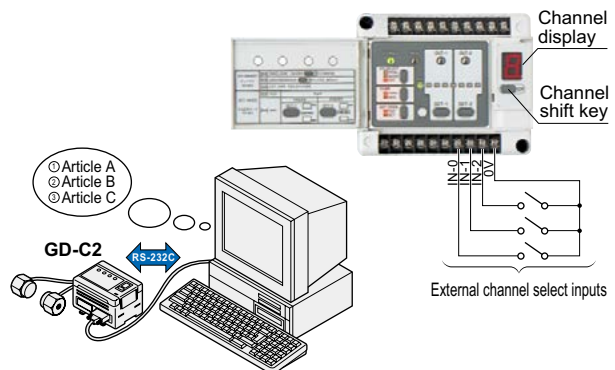
Two-sheet threshold level shift function

The two-sheet threshold level set by teaching can be shifted in nine steps to suit the detection conditions. This enables very stable detection.



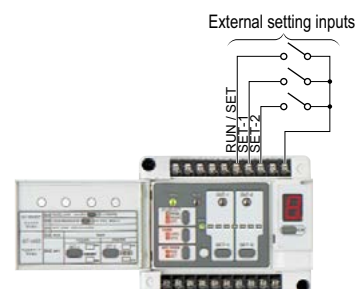
Suitable for flexible manufacturing

Since sensitivities of eight channels can be stored, product changeover is smooth and easy. Select channel number by the "Channel shift key" on the operation panel or by using external channel select inputs. Further, since **GD-C2** is equipped with RS-232C communication function, the sensitivity values can be stored in a personal computer, etc., and fed into the controller as per requirement.



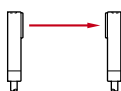
External initialization

Teaching is possible by external devices, such as, PLC, etc. This enhances productivity by machine automation.



ORDER GUIDE

Sensor heads

Type	Appearance	Sensing range (between sensor heads)	Detectable sheet thickness	Model No.	Applicable controllers																																
Small object detection		 10 mm 0.394 in	Standard sensing object size: 20 × 20 mm 0.787 × 0.787 in	GD-3	GD-C3																																
			<table><tr><th>Material</th><th>Setting distance</th><th>5 mm 0.197 in</th><th>10 mm 0.394 in</th></tr><tr><td>Iron (SPCC)</td><td>0.01 to 0.1 mm</td><td>0.0004 to 0.004 in</td><td>0.03 to 0.1 mm 0.001 to 0.004 in</td></tr><tr><td>Aluminum</td><td>0.015 to 1 mm</td><td>0.001 to 0.039 in</td><td>0.015 to 1 mm 0.001 to 0.039 in</td></tr><tr><td>Copper</td><td>0.018 to 1 mm</td><td>0.001 to 0.039 in</td><td>0.018 to 0.3 mm 0.001 to 0.012 in</td></tr><tr><td>Brass</td><td>0.03 to 1 mm</td><td>0.001 to 0.039 in</td><td>0.03 to 0.5 mm 0.001 to 0.020 in</td></tr><tr><td>Stainless steel (SUS304)</td><td>0.3 to 1 mm</td><td>0.012 to 0.039 in</td><td>0.3 to 1 mm 0.012 to 0.039 in</td></tr></table>			Material	Setting distance	5 mm 0.197 in	10 mm 0.394 in	Iron (SPCC)	0.01 to 0.1 mm	0.0004 to 0.004 in	0.03 to 0.1 mm 0.001 to 0.004 in	Aluminum	0.015 to 1 mm	0.001 to 0.039 in	0.015 to 1 mm 0.001 to 0.039 in	Copper	0.018 to 1 mm	0.001 to 0.039 in	0.018 to 0.3 mm 0.001 to 0.012 in	Brass	0.03 to 1 mm	0.001 to 0.039 in	0.03 to 0.5 mm 0.001 to 0.020 in	Stainless steel (SUS304)	0.3 to 1 mm	0.012 to 0.039 in	0.3 to 1 mm 0.012 to 0.039 in								
Material	Setting distance	5 mm 0.197 in	10 mm 0.394 in																																		
Iron (SPCC)	0.01 to 0.1 mm	0.0004 to 0.004 in	0.03 to 0.1 mm 0.001 to 0.004 in																																		
Aluminum	0.015 to 1 mm	0.001 to 0.039 in	0.015 to 1 mm 0.001 to 0.039 in																																		
Copper	0.018 to 1 mm	0.001 to 0.039 in	0.018 to 0.3 mm 0.001 to 0.012 in																																		
Brass	0.03 to 1 mm	0.001 to 0.039 in	0.03 to 0.5 mm 0.001 to 0.020 in																																		
Stainless steel (SUS304)	0.3 to 1 mm	0.012 to 0.039 in	0.3 to 1 mm 0.012 to 0.039 in																																		
High precision		 30 mm 1.181 in	Standard sensing object size: 80 × 80 mm 3.150 × 3.150 in	GD-10	GD-C1 GD-C2 GD-C3																																
			<table><tr><th rowspan="2">Material</th><th colspan="2">Setting distance</th><th rowspan="2">20 mm 0.787 in</th><th rowspan="2">30 mm 1.181 in</th></tr><tr><th>Applicable controllers</th><th></th></tr><tr><td rowspan="2">Iron (SPCC)</td><td>GD-C1/C2</td><td>0.07 to 1 mm 0.003 to 0.039 in</td><td rowspan="2">0.07 to 0.5 mm 0.003 to 0.020 in</td></tr><tr><td>GD-C3</td><td>0.01 to 0.3 mm 0.0004 to 0.012 in</td></tr><tr><td rowspan="2">Aluminum</td><td>GD-C1/C2</td><td>0.03 to 6 mm 0.001 to 0.236 in</td><td rowspan="2">0.03 to 2 mm 0.001 to 0.079 in</td></tr><tr><td>GD-C3</td><td>0.015 to 1 mm 0.001 to 0.039 in</td></tr><tr><td rowspan="2">Copper</td><td>GD-C1/C2</td><td>0.03 to 6 mm 0.001 to 0.236 in</td><td rowspan="2">0.03 to 2 mm 0.001 to 0.079 in</td></tr><tr><td>GD-C3</td><td>0.018 to 1 mm 0.001 to 0.039 in</td></tr><tr><td rowspan="2">Brass</td><td>GD-C1/C2</td><td>0.03 to 6 mm 0.001 to 0.236 in</td><td rowspan="2">0.03 to 2 mm 0.001 to 0.079 in</td></tr><tr><td>GD-C3</td><td>0.01 to 1 mm 0.0004 to 0.039 in</td></tr><tr><td rowspan="2">Stainless steel (SUS304)</td><td>GD-C1/C2</td><td>0.1 to 6 mm 0.004 to 0.236 in</td><td rowspan="2">0.1 to 2 mm 0.004 to 0.079 in</td></tr><tr><td>GD-C3</td><td>0.05 to 2 mm 0.002 to 0.079 in</td></tr></table>			Material	Setting distance		20 mm 0.787 in	30 mm 1.181 in	Applicable controllers		Iron (SPCC)	GD-C1/C2	0.07 to 1 mm 0.003 to 0.039 in	0.07 to 0.5 mm 0.003 to 0.020 in	GD-C3	0.01 to 0.3 mm 0.0004 to 0.012 in	Aluminum	GD-C1/C2	0.03 to 6 mm 0.001 to 0.236 in	0.03 to 2 mm 0.001 to 0.079 in	GD-C3	0.015 to 1 mm 0.001 to 0.039 in	Copper	GD-C1/C2	0.03 to 6 mm 0.001 to 0.236 in	0.03 to 2 mm 0.001 to 0.079 in	GD-C3	0.018 to 1 mm 0.001 to 0.039 in	Brass	GD-C1/C2	0.03 to 6 mm 0.001 to 0.236 in	0.03 to 2 mm 0.001 to 0.079 in	GD-C3	0.01 to 1 mm 0.0004 to 0.039 in	Stainless steel (SUS304)
Material	Setting distance		20 mm 0.787 in	30 mm 1.181 in																																	
	Applicable controllers																																				
Iron (SPCC)	GD-C1/C2	0.07 to 1 mm 0.003 to 0.039 in	0.07 to 0.5 mm 0.003 to 0.020 in																																		
	GD-C3	0.01 to 0.3 mm 0.0004 to 0.012 in																																			
Aluminum	GD-C1/C2	0.03 to 6 mm 0.001 to 0.236 in	0.03 to 2 mm 0.001 to 0.079 in																																		
	GD-C3	0.015 to 1 mm 0.001 to 0.039 in																																			
Copper	GD-C1/C2	0.03 to 6 mm 0.001 to 0.236 in	0.03 to 2 mm 0.001 to 0.079 in																																		
	GD-C3	0.018 to 1 mm 0.001 to 0.039 in																																			
Brass	GD-C1/C2	0.03 to 6 mm 0.001 to 0.236 in	0.03 to 2 mm 0.001 to 0.079 in																																		
	GD-C3	0.01 to 1 mm 0.0004 to 0.039 in																																			
Stainless steel (SUS304)	GD-C1/C2	0.1 to 6 mm 0.004 to 0.236 in	0.1 to 2 mm 0.004 to 0.079 in																																		
	GD-C3	0.05 to 2 mm 0.002 to 0.079 in																																			
Long sensing range		 70 mm 2.756 in	Standard sensing object size: 200 × 200 mm 7.874 × 7.874 in	GD-20	GD-C1 GD-C2																																
			<table><tr><th>Material</th><th>Setting distance</th><th>35 mm 1.378 in</th><th>70 mm 2.756 in</th></tr><tr><td>Iron (SPCC)</td><td>0.07 to 10 mm</td><td>0.003 to 0.394 in</td><td>0.07 to 6 mm 0.003 to 0.236 in</td></tr><tr><td>Aluminum</td><td>0.03 to 10 mm</td><td>0.001 to 0.394 in</td><td>0.03 to 6 mm 0.001 to 0.236 in</td></tr><tr><td>Copper</td><td>0.03 to 10 mm</td><td>0.001 to 0.394 in</td><td>0.03 to 6 mm 0.001 to 0.236 in</td></tr><tr><td>Brass</td><td>0.03 to 10 mm</td><td>0.001 to 0.394 in</td><td>0.03 to 6 mm 0.001 to 0.236 in</td></tr><tr><td>Stainless steel (SUS304)</td><td>0.1 to 10 mm</td><td>0.004 to 0.394 in</td><td>0.1 to 6 mm 0.004 to 0.236 in</td></tr></table>			Material	Setting distance	35 mm 1.378 in	70 mm 2.756 in	Iron (SPCC)	0.07 to 10 mm	0.003 to 0.394 in	0.07 to 6 mm 0.003 to 0.236 in	Aluminum	0.03 to 10 mm	0.001 to 0.394 in	0.03 to 6 mm 0.001 to 0.236 in	Copper	0.03 to 10 mm	0.001 to 0.394 in	0.03 to 6 mm 0.001 to 0.236 in	Brass	0.03 to 10 mm	0.001 to 0.394 in	0.03 to 6 mm 0.001 to 0.236 in	Stainless steel (SUS304)	0.1 to 10 mm	0.004 to 0.394 in	0.1 to 6 mm 0.004 to 0.236 in								
Material	Setting distance	35 mm 1.378 in	70 mm 2.756 in																																		
Iron (SPCC)	0.07 to 10 mm	0.003 to 0.394 in	0.07 to 6 mm 0.003 to 0.236 in																																		
Aluminum	0.03 to 10 mm	0.001 to 0.394 in	0.03 to 6 mm 0.001 to 0.236 in																																		
Copper	0.03 to 10 mm	0.001 to 0.394 in	0.03 to 6 mm 0.001 to 0.236 in																																		
Brass	0.03 to 10 mm	0.001 to 0.394 in	0.03 to 6 mm 0.001 to 0.236 in																																		
Stainless steel (SUS304)	0.1 to 10 mm	0.004 to 0.394 in	0.1 to 6 mm 0.004 to 0.236 in																																		

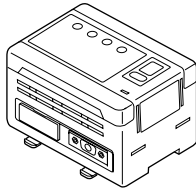
Note: Only the combinations between the sensor heads and the controllers described in the above table are allowed. Any other combination may damage the connected sensor heads.

10 m 32.808 ft cable length type and 20 m 65.617 ft cable length type

10 m 32.808 ft cable length type and 20 m 65.617 ft cable length type for GD-20 are also available. (Standard: 3 m 9.843 ft)

Type	Standard	10 m 32.808 ft cable length type	20 m 65.617 ft cable length type
Long sensing range	GD-20	GD-20-C10	GD-20-C20

Controllers

Type	Appearance	Model No.	Output
Standard		GD-C1	NPN open-collector transistor
With RS-232C		GD-C2	
Small object detection		GD-C3	

Make sure to use the sensor heads and the controller together in the above combinations.

SPECIFICATIONS

Sensor heads

Type	Small object detection		High precision		Long sensing range			
Item	Model No.	GD-3		GD-10		GD-20		
Applicable controllers		GD-C3		GD-C1, GD-C2, GD-C3		GD-C1, GD-C2		
Sensing range (between sensor heads)		10 mm 0.394 in or less		30 mm 1.181 in or less		70 mm 2.756 in or less		
Detectable sheet thickness (Note 2)		Standard sensing object size: 20 × 20 mm 0.787 × 0.787 in		Standard sensing object size: 80 × 80 mm 3.150 × 3.150 in		Standard sensing object size: 200 × 200 mm 7.874 × 7.874 in		
Material	Setting distance							
	Applicable controllers	5 mm 0.197 in	10 mm 0.394 in	20 mm 0.787 in	30 mm 1.181 in	35 mm 1.378 in	70 mm 2.756 in	
	Iron (SPCC)	GD-C1/C2	————	————	0.07 to 1 mm 0.003 to 0.039 in	0.07 to 0.5 mm 0.003 to 0.020 in	0.07 to 10 mm 0.003 to 0.394 in	0.07 to 6 mm 0.003 to 0.236 in
		GD-C3	0.01 to 0.1 mm 0.0004 to 0.004 in	0.03 to 0.1 mm 0.001 to 0.004 in	0.01 to 0.3 mm 0.0004 to 0.012 in	0.01 to 0.1 mm 0.0004 to 0.004 in	————	————
	Aluminum	GD-C1/C2	————	————	0.03 to 6 mm 0.001 to 0.236 in	0.03 to 2 mm 0.001 to 0.079 in	0.03 to 10 mm 0.001 to 0.394 in	0.03 to 6 mm 0.001 to 0.236 in
		GD-C3	0.015 to 1 mm 0.001 to 0.039 in	0.015 to 1 mm 0.001 to 0.039 in	0.015 to 1 mm 0.001 to 0.039 in	0.015 to 1 mm 0.001 to 0.039 in	————	————
	Copper	GD-C1/C2	————	————	0.03 to 6 mm 0.001 to 0.236 in	0.03 to 2 mm 0.001 to 0.079 in	0.03 to 10 mm 0.001 to 0.394 in	0.03 to 6 mm 0.001 to 0.236 in
		GD-C3	0.018 to 1 mm 0.001 to 0.039 in	0.018 to 0.3 mm 0.001 to 0.012 in	0.018 to 1 mm 0.001 to 0.039 in	0.018 to 1 mm 0.001 to 0.039 in	————	————
	Brass	GD-C1/C2	————	————	0.03 to 6 mm 0.001 to 0.236 in	0.03 to 2 mm 0.001 to 0.079 in	0.03 to 10 mm 0.001 to 0.394 in	0.03 to 6 mm 0.001 to 0.236 in
		GD-C3	0.03 to 1 mm 0.001 to 0.039 in	0.03 to 0.5 mm 0.001 to 0.020 in	0.01 to 1 mm 0.0004 to 0.039 in	0.01 to 1 mm 0.0004 to 0.039 in	————	————
Stainless steel (SUS304)	GD-C1/C2	————	————	0.1 to 6 mm 0.004 to 0.236 in	0.1 to 2 mm 0.004 to 0.079 in	0.1 to 10 mm 0.004 to 0.394 in	0.1 to 6 mm 0.004 to 0.236 in	
	GD-C3	0.3 to 1 mm 0.012 to 0.039 in	0.3 to 1 mm 0.012 to 0.039 in	0.05 to 2 mm 0.002 to 0.079 in	0.05 to 1 mm 0.002 to 0.039 in	————	————	
Environmental resistance	Protection	IP67 (IEC)				IP67 (IEC), IP67G		
	Ambient temperature	−10 to +60 °C +14 to +140 °F , Storage: −25 to +70 °C −13 to +158 °F						
	Ambient humidity	45 to 85 % RH, Storage: 35 to 95 % RH						
	Vibration resistance	10 to 55 Hz frequency, 1.5 mm 0.059 in double amplitude in X, Y and Z directions for two hours each						
	Shock resistance	1,000 m/s ² acceleration (100 G approx.) in X, Y and Z directions three times each						
Material		Enclosure: Stainless steel (SUS303), Sensing face: ABS		Enclosure: Polyallatate		Sensing face: Polyacetal, Main body: Stainless steel		
Cable		Sender: 0.3 mm ² single core shielded cable, 3 m 9.843 ft long Receiver: 0.1 mm ² 2-core shielded cable, 3 m 9.843 ft long				Sender: 0.5 mm ² single core shielded cable, 3 m 9.843 ft long Receiver: 0.3 mm ² 2-core shielded cable, 3 m 9.843 ft long		
Cable extension		Extension up to total 20 m 65.617 ft is possible with an equivalent shielded cable.						
Weight		Net weight: 90 g approx.		Net weight: 80 g approx.		Net weight: 440 g approx.		
Accessory		————		Sensor head mounting bracket: 1 set for sender and receiver				

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +20 °C **+68 °F**.

2) The above detectable sheet thicknesses are typical data at the given sensing distance. The allowable thickness will differ from the range described in the above table at other setting distances. Further, double feeds of aluminum foils can also be detected at distances shorter than the above. Please contact our office for details.

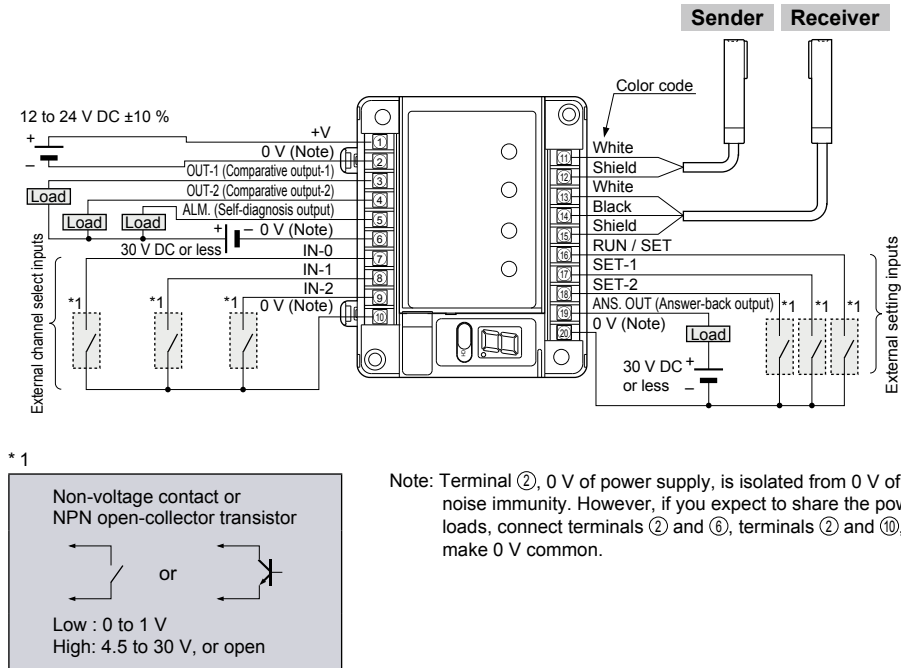
Controllers

Type	Standard	With RS-232C communication function	Small object detection
Item Model No.	GD-C1	GD-C2	GD-C3
Supply voltage	12 to 24 V DC ±10 % Ripple P-P 10 % or less		
Current consumption	12 V DC: 700 mA or less, 24 V DC: 400 mA or less		
Outputs (OUT-1, OUT-2, ALM.) Answer-back	NPN open-collector transistor • Maximum sink current: 100 mA • Applied voltage: 30 V DC or less (between output and 0 V) • Residual voltage: 1 V or less (at 100 mA sink current) 0.4 V or less (at 16 mA sink current)		
Output operation	OUT-1 OFF above the one-sheet threshold level		
OUT-2	OFF above the two-sheet threshold level		
A L M.	OFF when an error occurs		
Answer-back (ANS. OUT)	Refer to the time chart of the "Sensitivity setting of PRECAUTIONS FOR PROPER USE" (p.8)		
Short-circuit protection	Incorporated		
Response time	Automatically selected either 5 ms or less, or 30 ms or less, depending on the object		5 ms or less
Set level storage function	Set values of eight channels stored		
Set level teaching function	Incorporated		
External setting function	Incorporated		
Indicators	Power Green LED (lights up when the power is ON)		
Self-diagnosis (ALM.)	Red LED (lights up during SET mode and when an error occurs during RUN mode)		
Sensing mode (SENSE)	2-color indicator (lights up green during normal sensing mode, but yellow during precise sensing mode)		
Comparative output-1 (OUT-1)	Green LED (lights up when OUT-1 is OFF, and blinks twice on completion of 0-ADJ. or SET-1 setting in SET mode)		
Comparative output-2 (OUT-2)	Red LED (lights up when OUT-2 is OFF, and blinks twice on completion of 0-ADJ. or SET-2 setting in SET mode)		
Sensing level	Yellow LED × 1 and green LED × 6 (indicate the sensing level)		
Timer function	Approx. 50 ms fixed delay timer (switchable either effective or ineffective)		
Ambient temperature	-10 to +50 °C +14 to +122 °F (No dew condensation or icing allowed), Storage: -25 to +70 °C -13 to +158 °F		
Ambient humidity	45 to 85 % RH, Storage: 35 to 90 % RH		
Voltage withstandability	1,000 V AC for one min. between all supply terminals connected together and enclosure		
Insulation resistance	50 MΩ, or more, with 250 V DC megger between all supply terminals connected together and enclosure		
Vibration resistance	10 to 55 Hz frequency, 0.75 mm 0.030 in double amplitude in X, Y and Z directions for two hours each		
Shock resistance	300 m/s ² acceleration (30 G approx.) in X, Y and Z directions three times each		
Material	Heat-resistant ABS		
Weight	Net weight: 440 g approx.		
Accessory	Insulation plate: 2 pcs.		

Note: Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +20 °C **+68 °F**.

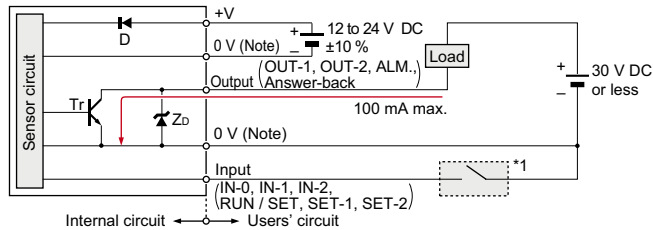
I/O CIRCUIT AND WIRING DIAGRAMS

Wiring diagram



Note: Terminal ②, 0 V of power supply, is isolated from 0 V of input/output circuitry for noise immunity. However, if you expect to share the power supply with the output loads, connect terminals ② and ⑥, terminals ② and ⑩, or terminals ② and ⑳ to make 0 V common.

I/O circuit diagram



Note: 0 V of power supply is isolated from 0 V of input/output circuitry. To share the power supply with a load, both the 0 V terminals should be short-circuited.

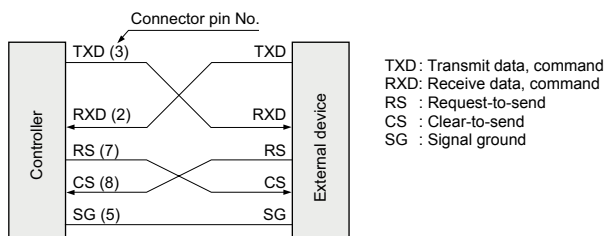
Symbols ... D : Reverse supply polarity protection diode
Zd: Surge absorption zener diode
Tr : NPN output transistor

External channel select truth table

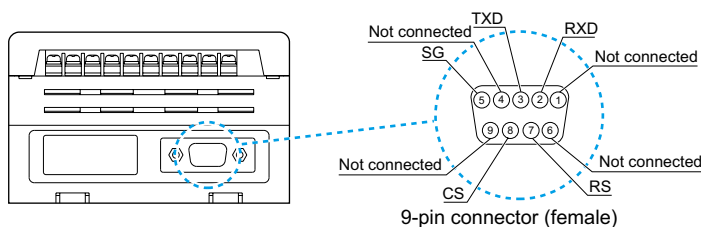
Channel No. \ Input	IN-0	IN-1	IN-2
1	L	H	H
2	H	L	H
3	L	L	H
4	H	H	L
5	L	H	L
6	H	L	L
7	L	L	L
8	H	H	H

L: Low (0 to 1 V), H: High (4.5 to 30 V, or open)

RS-232C wiring diagram (GD-C2 only)



Pin arrangement



PRECAUTIONS FOR PROPER USE

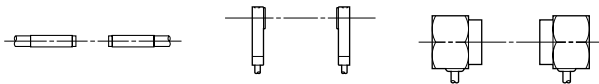


- Never use this product as a sensing device for personnel protection.
- In case of using sensing devices for personnel protection, use products which meet laws and standards, such as OSHA, ANSI or IEC etc., for personnel protection applicable in each region or country.
- Make sure to use the sensor heads and controllers in the specified combinations. If they are used in any other combination, the sensor heads may get damaged.

Mounting

Placing of sensor heads

- Make the sender and receiver face each other and align their sensing center line.

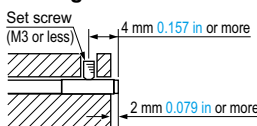


- Keep a distance from any magnet or a device generating magnetic field. It may degrade the detectability.
- Surrounding metal influences the detectability. Please contact our office for more details.
- If more than one set of sensor heads are closely mounted, detectability may be affected. Please contact our office for more details.

Mounting sensor heads

<GD-3>

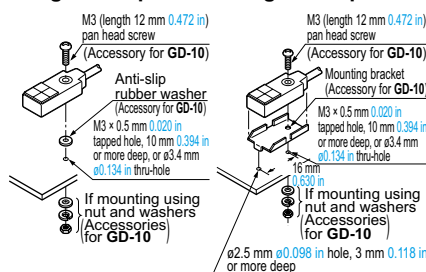
Mounting with set screw



- Use a set screw (M3 or less), and the tightening torque should be 0.12 N·m or less.

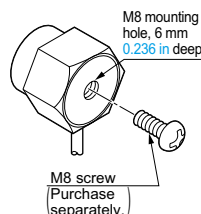
<GD-10>

Fixing at one point Fixing at two points



- The tightening torque should be 0.5 N·m or less.
- To mount the sensor head with a nut, the thru-hole should be $\phi 3.4$ mm $\phi 0.134$ in.
(The mounting board must be 2.3 mm 0.091 in, or less, thick.)

<GD-20>

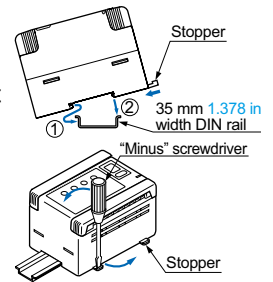


- The tightening torque should be 11.2 N·m or less.

Mounting of controller

<On DIN rail>

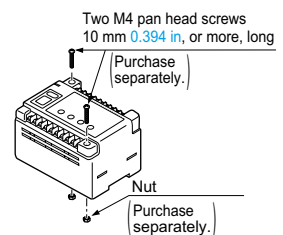
- ① With the stopper pressed in the direction of the arrow (it locks), fit the front portion of the mounting section of the amplifier on the 35 mm 1.378 in width DIN rail.
- ② Press and fit the rear portion of the mounting section on the 35 mm 1.378 in width DIN rail.



- * To remove, insert a "minus" screwdriver into the stopper and pull out.

<On board with screws>

- Use two M4 pan head screws 10 mm 0.394 in, or more, long. The tightening torque should be 1.2 N·m or less.



Sensing mode

- The **GD** series has two sensing modes, one is the normal sensing mode and the other is the precise sensing mode. They are automatically selected by the characteristics of the object.

Normal sensing mode: The **GD** series goes into this mode when the number of objects (e.g., large metal sheets) is distinguished with relative ease.



Iron etc.

Precise sensing mode: The **GD** series goes into this mode when the number of objects (e.g., lead frames) is difficult to distinguish. In this mode, the sensitivity difference is so minute between two sensing levels that vibration and temperature changes must be carefully managed.



Lead frame etc.

- The sensing mode indicator lights up green during the normal sensing mode, but lights up yellow during the precise sensing mode.

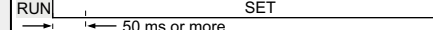
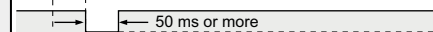
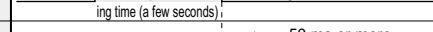
PRECAUTIONS FOR PROPER USE

Sensitivity setting

Teaching by external input

- The teaching can also be performed by external input signals.

Time chart

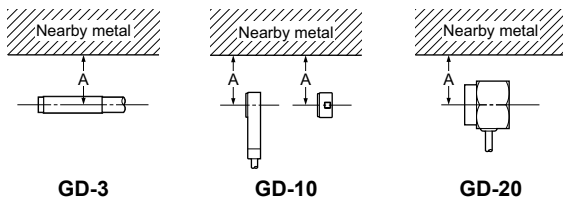
RUN / SET select input		High Low
SET-1 input		High Low
Answer-back output (ANS. OUT)		High Low
SET-2 input		High Low
Answer-back output (ANS. OUT)		High Low

Distance from nearby metals

- As metals near the sensor head may affect the sensing performance, pay attention to the following points.

Influence of nearby metal

- The sensor head must be separated from nearby metal by a minimum distance as specified in the table below.

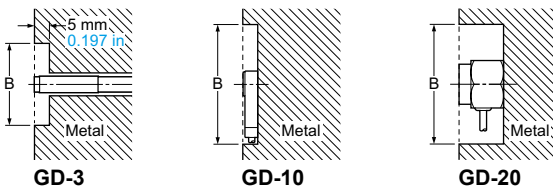


Dimension A (in case of iron)

Setting distance	5 mm	10 mm	30 mm	70 mm
Model No.	0.197 in	0.394 in	1.181 in	2.756 in
GD-3	15 mm 0.591 in	20 mm 0.787 in		
GD-10	100 mm 3.937 in			
GD-20	100 mm 3.937 in			

Embedding in metal

- The sensing performance may be affected if the sensor is completely embedded in a metal. Keep a minimum clearance between the sensor head and the metal as specified in the table below.



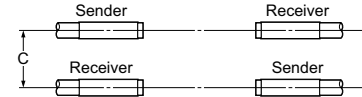
Dimension B (in case of iron)

Setting distance	5 mm	10 mm	30 mm	70 mm
Model No.	0.197 in	0.394 in	1.181 in	2.756 in
GD-3	ø15 mm ø0.591 in	ø20 mm ø0.787 in		
GD-10	ø100 mm ø3.937 in			
GD-20	ø300 mm ø11.811 in			

Interference prevention

- When two or more sensor heads are mounted in parallel, keep a minimum separation distance as specified below to avoid interference.

In case the sender and another sensor's receiver are placed adjacently



Dimension C

Setting distance (Note)	5 mm	10 mm	20 (35) mm	30 (70) mm
Model No.	0.197 in	0.394 in	0.787 (1.378) in	1.181 (2.756) in
GD-3	60 mm 2.362 in	80 mm 3.150 in		
GD-10	160 mm 6.299 in			220 mm 8.661 in
GD-20	370 mm 14.567 in			630 mm 24.803 in

Note: The value in the brackets is for GD-20.

In case the respective senders and receivers are placed adjacently



Dimension D

Setting distance (Note)	5 mm	10 mm	20 (35) mm	30 (70) mm
Model No.	0.197 in	0.394 in	0.787 (1.378) in	1.181 (2.756) in
GD-3	30 mm 1.181 in	50 mm 1.969 in		
GD-10	200 mm 7.874 in			250 mm 9.843 in
GD-20	450 mm 17.717 in			700 mm 27.559 in

Note: The value in the brackets is for GD-20.

RS-232C data transmission (GD-C2 only)

- GD-C2 can feed in the set level data into a PC or PLC memory using RS-232C serial communication and retrieve it whenever required.

In this case, the taught data should be stored in the prescribed channel.

Transmission specifications

- Baud rate: Selectable from 300, 600, 1,200, 2,400, 4,800, 9,600, 19,200, or 31,250 bits/sec.
- Format: Data bits 7 bits or 8 bits
Parity check None or Enable, Even or Odd
Stop bits 1 bit or 2 bits
Terminal code CR or ETX

Self-diagnosis (Alarm) function

- The GD series constantly runs self-diagnosis, outputs the result with self-diagnosis output, and lights the self-diagnosis indicator. In addition, error content is shown on the channel display using error codes.

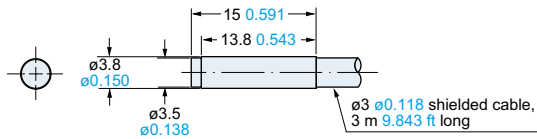
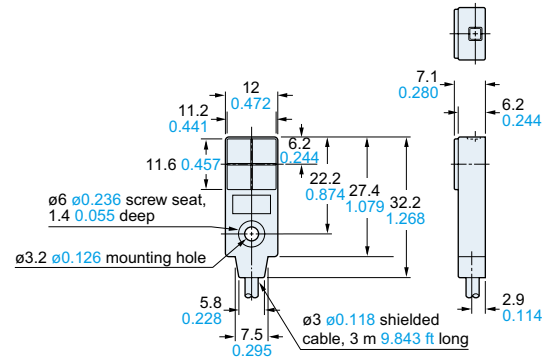
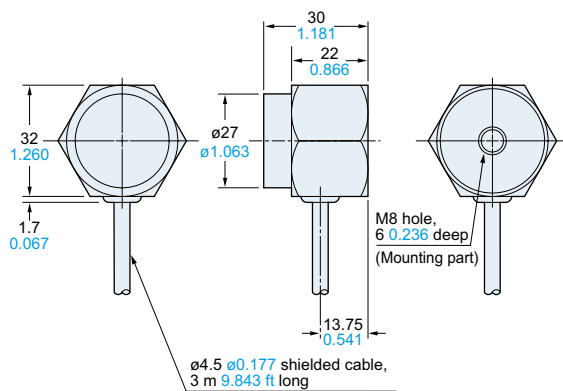
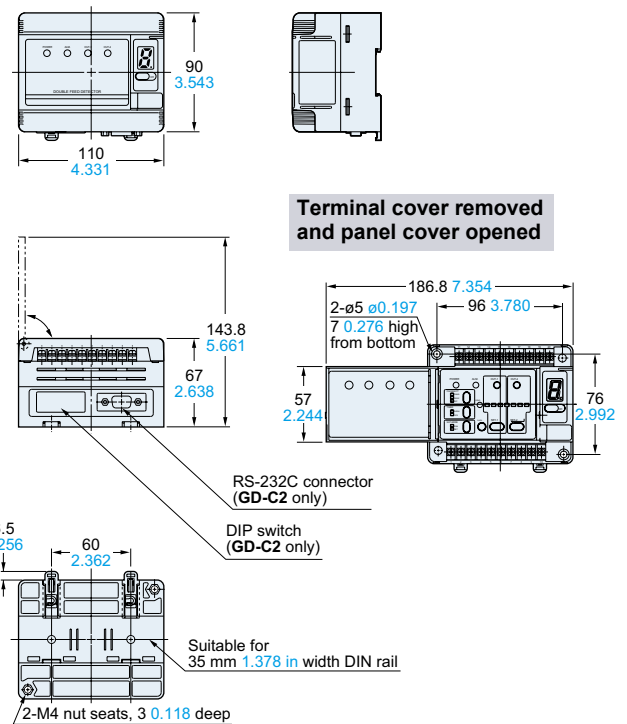
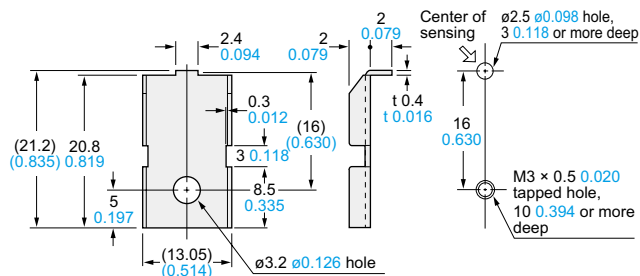
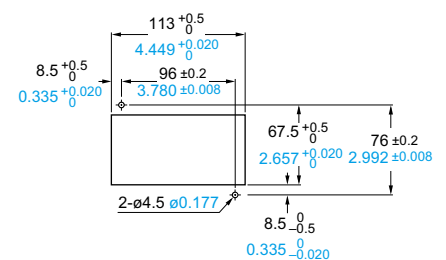
Others

- Do not operate the sensor for a few seconds immediately after supplying power because of transient conditions including self-diagnosis time.

- Make sure to check the ability of the sensor to detect the number of sheets of your actual objects before use. If real objects differ from teaching samples in size or in characteristics, or the detecting condition deviates, an error may occur. Please note that magnetic metals or metals with low magnetic permeability such as steel especially have a strong tendency.
- In situations when magnets are in close proximity such as during electromagnet conveyance, this causes malfunctions due to electromagnetic disorder.
- When conducting minute detections, favorable sensing conditions are obtained only after having elapsed 60 min. after the initial introduction of the power supply.

DIMENSIONS (Unit: mm in)

The CAD data can be downloaded from our website.

GD-3**Sensor head****GD-10****Sensor head****GD-20****Sensor head****GD-C1 GD-C2 GD-C3****Controller****Terminal cover removed and panel cover opened****Sensor head mounting bracket set (Accessory for GD-10)****Mounting hole dimensions**Material: Cold rolled carbon steel (SPCC)
(Nickel plated)1 pc. each of M3 (length 12 mm 0.472 in) pan head screw, nut, plain washer, spring washer, and anti-slip rubber washer ($\phi 9.5 \times t 0.5$ mm $\phi 0.374 \times t 0.020$ in) is attached.**Panel cut-out dimensions**

Disclaimer

The applications described in the catalog are all intended for examples only. The purchase of our products described in the catalog shall not be regarded as granting of a license to use our products in the described applications. We do NOT warrant that we have obtained some intellectual properties, such as patent rights, with respect to such applications, or that the described applications may not infringe any intellectual property rights, such as patent rights, of a third party.

Panasonic
INDUSTRY

Panasonic Industry Co., Ltd.

Industrial Device Business Division

7-1-1, Morofuku, Daito-shi, Osaka 574-0044, Japan

industrial.panasonic.com/ac/e/